

This item is the archived peer-reviewed author-version of:

Influence of mixed feeding rate in a conventional SBR on biological P-removal and granule stability while treating different industrial effluents

Reference:

Stes Hannah, Aerts Sven, Caluw é Michel, D' aes Jolien, De Vleesschauw er Flinn, Dobbeleers Thomas, De Langhe Piet, Kiekens Filip, Dries Jan, De Vleeschauw er Flinn.- Influence of mixed feeding rate in a conventional SBR on biological P-removal and granule stability while treating different industrial effluents

Water science and technology - ISSN 0273-1223 - 79:4(2019), p. 645-655

Full text (Publisher's DOI): https://doi.org/10.2166/WST.2019.081

To cite this reference: https://hdl.handle.net/10067/1582300151162165141

uantwerpen.be

Institutional repository IRUA

Influence of mixed feeding rate in a conventional SBR on biological P removal and granule stability while treating different industrial effluents.

Influence of the feeding rate and COD/P ratio on bio-P activity and granulestability.

5 Hannah Stes^{1,2}, Sven Aerts², Michel Caluwe¹, Jolien D'aes¹, Flinn De Vleesschauwer¹,

6 Thomas Dobbeleers¹, Piet De Langhe², Filip Kiekens³, Jan Dries¹

7

8 ¹*Research group BioGEM, Bio-Chemical Green Engineering & Materials, Faculty of Applied*

- 9 Engineering, University of Antwerp, Salesianenlaan 90, 2660 Antwerp, Belgium
- ² Pantarein Water BVBA, Egide Walschaertstraat 22L, 2800 Mechelen, Belgium
- ¹¹ ³Laboratory of Pharmaceutical Technology and Biopharmacy, Department of
- 12 Pharmaceutical Science, University of Antwerp, Universiteitsplein 1, 2610 Wilrijk, Belgium.

13

14 Full postal address: University of Antwerp, Salesianenlaan 90, 2660 Antwerp, Belgium.

15 e-mail: jan.dries2@uantwerpen.be; phone number: +32(0)32658872; fax-number: not

16 available.

17 Abstract

18 In this study the influence of the anaerobic mixed feeding rate on granule stability and reactor 19 performance in a conventional SBR (C-SBR) was investigated while treating various 20 industrial wastewaters. A lab-scale SBR fed with malting wastewater rich in phosphorus, was 21 operated for approx. 250 days which was divided into two periods: (I) mixed pulse feed and 22 (II) prolonged mixed feed. Initially, no bio-P activity was observed. However, by lowering 23 the feeding rate biological P-removal was rapidly established and no effect on the AGS 24 characteristics were observed. Additionally, to investigate the effect of the mixed feeding rate 25 when treating an industrial effluent poor in phosphorus, i.e. brewery wastewater, a lab-scale 26 reactor was operated for approx. 400 days applying different mixed feeding rates. 27 Morphological and molecular analysis indicated that a low substrate concentration promoted 28 the enrichment of anaerobic carbon storing filaments when fed with brewery wastewater. 29 Findings suggest that a prolonged mixed feeding regime can be used as a tool to easily 30 establish bio-P removal in a C-SBR system for the treatment of phosphorus rich wastewaters.

- 31 It should however be considered that under P-limiting conditions, enrichment of poly-P
- 32 storing filaments may occur possibly due to their higher substrate affinity under anaerobic
- 33 conditions.
- 34 Keywords: Biological phosphorus removal; Conventional SBR; Industrial wastewaters;
- 35 Mixed feeding rate; Phosphate accumulating organisms (PAO)

36 Introduction

37 The European brewing sector is a major contributor to the European economy providing up to 38 2.3 million direct and indirect jobs. The agriculture malting industry provides products and 39 serves the beer sector. Europe is responsible for one third of the worldwide malt production 40 resulting in an increased employment within the overall beer sector (Europe Economics & 41 The brewers of Europe 2016). Globally, efforts are made towards reducing water usage and 42 carbon footprint. Brewery wastewater typically contains high amounts of easily biodegradable 43 compounds (Driessen & Vereijken 2003) while wastewater produced by malting activities typically contains high amounts of particulate matter (Schwartzenbeck et al. 2004). 44 45 Successful full-scale applications of the aerobic granular sludge (AGS) technology have been 46 reported for the treatment of municipal wastewater resulting in a reduction of energy 47 consumption between 20-40% and a footprint reduction up to 33% (Pronk et al. 2015). Due to 48 biomass with excellent settling characteristics, sludge separation is improved drastically resulting in systems with higher biomass concentrations. In addition, simultaneous 49 50 nitrification/denitrification (SND) and biological phosphorus removal contribute to the design 51 of compact AGS bioreactors (STOWA 2013). It is generally considered as an attractive 52 technology for the treatment of various industrial wastewaters. However, research using 53 complex and/or particulate wastewaters such as real municipal wastewater (STOWA 2013) 54 and industrial effluents (Schwarzenbeck et al. 2004; Caluwé et al. 2017; Stes al. 2018) show 55 that more complex substrates may lead to filamentous outgrowth on the granule surface and 56 the co-existence of flocculent and granular sludge. Stable aerobic granule formation when 57 treating industrial wastewaters with a particulate content still remains challenging. The 58 enrichment of slow growing organisms such as glycogen accumulating organisms (GAO) and 59 phosphate accumulating organisms (PAO) appears to be critical to obtain stable aerobic 60 granulation (STOWA 2013). PAOs and GAOs have the ability to anaerobically convert volatile fatty acids (VFA) into intracellular storage polymers which are used for microbial 61 62 growth during aeration. The energy source for anaerobic VFA uptake is different for both 63 groups of organisms; for PAOs this energy originates primarily from the hydrolysis of the 64 intracellularly stored poly-P. For GAOs the main energy source results from the degradation 65 of intracellular glycogen (Oehmen et al. 2007). Tu & Schuller (2013) found that the in-reactor 66 substrate concentration influenced the PAO-GAO competition, favouring PAO over GAO 67 when the mixed feeding rate was decreased (synthetic wastewater). It is suggested that PAOs 68 are able to apply active transport for anaerobic carbon uptake, giving PAOs a competitive

69 advantage when in-reactor substrate concentrations are low (Tu & Schuler 2013).

- 70 Accordingly, growth of GAOs is negatively influenced by lowering the feeding rate pointing
- out the importance of excess P to allow PAOs to proliferate under these operational
- conditions. Based on these findings, it should be considered that a high COD/P ratio of the
- 73 brewery wastewater will prevent proliferation of granule forming PAOs due to limited P
- availability. At the same time a lower feeding rate will prevent GAO growth due to an
 increased energy demand for anaerobic carbon uptake possibly hampering enrichment of
- increased energy demand for anaerobic carbon uptake possibly hampering enrichment of
 granule forming organisms. The COD/P ratio may therefore have a substantial impact on the
- 77 overall granule characteristics when the feeding rate is lowered. Short anaerobic pulse feeding
- 78 strategies (several minutes) are mainly tested in lab-scale experiments to promote granulation
- 79 (Val del Río et al. 2012, Caluwé et al. 2017; Stes et al. 2018). Applying this pulse feeding
- 80 strategy is technically unfeasible in industrial SBR systems due to the enormous required
- 81 feeding flows. Inevitably, existing or newly build WWTP will maintain longer mixed feeding
- 82 times. This should be considered as an important operational parameter because of the direct
- 83 impact on the in-reactor substrate concentration during the anaerobic feeding phase. It is of
- 84 high relevance to investigate the influence of a prolonged anaerobic mixed feeding rate on the
- 85 overall aerobic granule stability, reactor performance and the bio-P removal activity in an
- AGS system. It is assumed that three operational factors will be influencing the GAO/PAO
- 87 competition, i.e. (1) the COD/P ratio (Oehmen et al. 2007), (2) the pH (Filipe et al. 2001b)
- and (3) the anaerobic mixed feeding rate (Tu &Schuler 2013). As described by Oehmen et al.
- 89 (2007) it is generally assumed that a high influent COD/P ratio favours growth of GAO over
- 90 PAO due to the limited availability of phoshpate. This study focusses on two main objectives.
- 91 The influence of the anaerobic mixed feeding rate on the AGS stability, reactor performance
- 92 and bio-P activity was investigated while treating (1) an industrial wastewater with a high
- 93 phosphorus content, i.e. malting wastewater and (2) and low phosphorus content, i.e. brewery 94 wastewater. It is hypothesised that when lowering the feeding rate, the bio-P removal activity
- 95 will increase when COD/P ratios are low and PAOs are able to proliferate. However,
- 96 deterioration of the granular sludge characteristics may occur when the feeding rate is lowered
- 97 while treating a wastewater characterised by a high COD/P ratio.

Material and Methods

98 Reactor set-up

- 99 Two fully automated lab-scale SBRs were used during this study. The SBR fed with malting
- 100 wastewater, SBR_M, had a working volume of 15L (H/D=3.5) and was operated at room
- 101 temperature (18-22°C) for approximately 200 days. The SBR_B, fed with brewery wastewater
- had a working volume of 13L (H/D=1.1) and was operated at room temperature (18-22 $^{\circ}$ C) for
- 400 days. Each reactor was provided with a mechanical stirrer (IKA RW20 digital), a DO
- (Endress+Hauser, Oxymax W COS51D) and pH (Endress+Hauser, Orbisint CPS11-7AA21)
 sensor and an aeration system consisting of an aeration pump (Ubbink Air 1000) and an air
- diffuser at the bottom of the reactor (AngelAqua DY 104-A). A Siemens PLC (LOGO! Logic
- 107 Module) was used for process control. Sensor data was recorded and visualized by an
- 108 Ecograph T RSG35 graphic display recorder (Endress+Hauser). Monitoring of the DO set-

109 points was done by the same recorder. A schematic overview of the experimental set-up can

110 be found in supplementary data I.

111 Industrial wastewaters and seed sludge

- 112 The SBR_M was fed with wastewater from a local malting company. The wastewater used for
- 113 SBR_B originated from a local brewery/bottling plant. Sufficient nutrient availability in the
- brewery wastewater was ensured by manual dosage of nitrogen (urea, 30%) and phosphorus
- 115 (phosphoric acid, 75%) resulting in a final COD:N:P ratio of approximately 100:2:0.5. To
- avoid clogging of the feeding tubes, all wastewater was sieved (pore size: 1mm) to remove
- grains and large particulate matter. Minimum, maximum and average influent concentrations
- 118 are summarised in **Table 1**.

14010 1 10141			TN	TD	•		FC
	$(mgO_2 I)^{-1}$	$(mgO_2 I)^{-1}$	$(mgN I^{-1})$	$(mgP I^{-1})$	COD/P	pН	(uS/cm)
	(IngO ₂ .L)	(IngO ₂ .L)	(Ingra.L)	(ingr.L)			(µs/cm)
Malting							
Min	1256	1079	59.6	19.8	36	5.50	1668
Max	3661	3350	118	47.2	165	7.07	3140
Av	2403	1964	85.4	33.7	76	6.38	2289
Stdev	491	443	12.6	7.54	30	0.44	357
Brewery							
Min	1768	1046	23	12.7	90	4.9	802
Max	7934	6430	166	43.7	433	7.2	3280
Av.	4473	3663	77	24.6	200	5.9	1949
Stdev	1212	1160	24	7.7	82	0.6	452

Table 1 Malting and brewery (incl. N and P dosage) wastewater composition

120

121 All influent and effluent concentrations were measured using Hach test kits (Mechelen,

122 Belgium); total COD (CODt) and soluble COD (CODs): LCK014, LCK514; TN-N: LCK

123 338, LCK138; NH₄⁺-N: LCK305, NO₂⁻-N: LCK342, NO₃⁻-N: LCK339, TP-P: LCK350 and

124 LCK348, respectively. All samples were filtered using glass microfibre filters (particle

retention: 0.6µm, Macherey-Nagel MN GF-3) before measuring the CODs and PO4³⁻-P

126 concentrations. Seed sludge for SBR_M originated from a parent lab-scale SBR which was

127 operated to promote aerobic granulation while treating malting wastewater. An overview of

128 the operational parameters of the parent lab-scale SBR can be found in supplementary data II.

129 SBR_B was seeded with flocculent sludge from the existing local WWTP treating the brewery

130 wastewater.

131 Reactor operation

132 In this study, aerobic granulation was promoted by applying a metabolic selection pressure to 133 enhance growth of specific groups of slow growing micro-organisms associated with

enhance growth of specific groups of slow growing micro-organisms associated with
 successful AGS formation, i.e. PAOs and GAOs. Therefore, an anaerobic feast/aerobic

famine regime was applied for both SBR systems which is known to favour growth of

- 136 granule forming organisms over floc forming and/or filamentous organisms. The SBR_M was
- 137 operated for approx. 200 days, divided into two periods based on changes in anaerobic mixed

feeding rate. The SBR_B was operated for approx. 400 days during which the feeding rate was

139 lowered on day 182. To quantify the difference in feeding rate from a substrate loading point

140 of view, the ratio of the organic loading rate (OLR) to the feeding time per cycle, i.e.

141 OLR_{feeding}, was calculated using subsequent formula:

142
$$OLR_{feeding} [kg \ COD. m^{-3}. h^{-1}] = \frac{C_{COD, influent}. V_{influent}}{V_{SBR}. t_{feeding}}$$

143 This parameter is introduced to compare different anaerobic mixed feeding rates since it will

- 144 result in different in-reactor substrate concentrations. An overview of the adjustments in SBR
- 145 operation during the experiment are shown in **Table 2**.

CDD avala shaqa	SE	BR _M	SBR _B	
SBR cycle phase	Period I	Period II	Period I	Period II
	Day 1-85	Day 86-200	Day 1-181	Day 182-400
Mixed idle phase (min)	10	10	10	10
Total anaerobic phase (min)	90	90	120	120
Aerobic phase (min)	155	205	205	195-205
Anoxic phase (min)	50	30	0	0
Settling (min)	15	15	15	15-25
Effluent withdrawal (min)	10	10	10	10
Total cycle time (min)	360	360	360	360
Feeding time (min)	10±4	49±19	22±8	41±13
FT/TT* (%)	4 ± 1	16±3	6±2	13±4

146**Table 2** Different operational conditions considering the SBR cycle

*FT/TT: anaerobic mixed feeding time to total cycle time ratio

- 147 For both reactors, a relatively constant F/M ratio of 0.15kgCOD.(kgMLSS.day)⁻¹ was applied
- by adjusting the feeding time with respect to the influent COD concentration and the MLSS
- 149 concentration. As a result the ratio of the SBR anaerobic mixed feeding time to the total cycle
- time (FT/TT) varied during the experiment. For both lab-scale experiments, the DO concentration was maintained between $1.0-1.5 \text{mgO}_2.\text{L}^{-1}$ using an on/off aeration control
- 151 concentration was maintained between $1.0-1.5 \text{mgO}_2$. Using an on/off aeration control strategy and no pH control was applied. For SBR_M and SBR_B, the sludge retention time was
- kept constant at 43 and 63 days by the automatic removal of 353mL and 380mL, respectively,
- 154 of the sludge mixture during effluent withdrawal.

155 Sludge characteristics and sludge staining

- 156 All sludge samples used for analyses were taken at the end of the anoxic (SBR_M) or aerobic
- 157 (SBR_B) cycle phase. The MLSS concentration was measured by filtering 5mL of
- 158 homogeneous sludge mixture over a glass microfibre filter which was subsequently washed
- 159 with demineralized water and dried for 24h at 105°C. The sludge volume (SV) was
- 160 determined as described by APHA/AWWA/WEF (1998). The median particle size
- 161 distribution by volume, DV₅₀, was measured using a Malvern Mastersizer 3000 (Malvern,
- 162 UK) as described by Stes et al. (2018). Weekly analysis of the sludge was performed to
- 163 investigate the evolution of the sludge morphology using a CX21FS2 Olympus microscope.
- 164 Gram (modified Hücker method) and Neisser staining's were performed according to the
- 165 methods described by Jenskins et al. (2004) in the attempt to identify specific filamentous
- 166 organisms present in the system.

167 Microbial community composition by 16S rRNA gene amplicon sequencing

- 168 Genomic DNA was purified according to the NaTCA method (McIllroy et al. 2008) from
- 169 sludge samples taken in triplicate from the reactor on regular time intervals. A sequencing
- 170 library pool targeting the V1-3 region of the 16S rRNA gene was generated as described by
- 171 Karst et al. (2016), with minor modifications. Briefly, Phusion High-Fidelity DNA
- 172 polymerase (Thermo Scientific) and barcoded primers (IDT) were used for library PCR with
- 173 10-20ng of DNA as template and the denaturation step was carried out at 98°C. The resulting

- 174 library pool was submitted to a final purification step by gel extraction using NucleoSpin Gel
- and PCR Clean-up (Macherey Nagel), and diluted to obtain a 4 nM library pool. Amplicon
- 176 sequencing was carried out on a Illumina Miseq system at the Centre for Medical Genetics
- 177 (Edegem, Belgium) with the MiSeq Reagent Kit v3 (Illumina). The obtained paired-end reads
- 178 were processed with the UPARSE pipeline (Edgar et al. 2013). As a reference database for
- taxonomy prediction, MiDAS (version 2.1) was used, which is a manually curated SILVA
- 180 16S rRNA taxonomy (release 1.23 Ref NR99) that proposes a name for all the abundant
- 181 phylum- and genus-level taxa present in activated sludge, anaerobic digesters and influent
- 182 wastewater (McIlroy et al. 2015).

183 In-situ cycle measurements during SBR operation

- 184 Due to the SBR operational strategy and subsequently the presence of granule structures, the
- enrichment of GAO/PAO like organisms is expected. In-situ cycle measurements during SBR
- 186 operation are performed to determine the anaerobic carbon uptake and the degree of anaerobic
- 187 phosphorus release and the aerobic phosphorus uptake rate. This was done to investigate the
- 188 impact of the feeding rate on the GAO/PAO competition, favoring PAOs when the feeding
- rate was lowered. To determine the carbon and phosphate profiles, grab samples were taken (1) before and (2) after feed. (2) before correction (4) during continue of (5) at the same left (1)
- (1) before and (2) after feed, (3) before aeration, (4) during aeration and (5) at the end of the
 SBR cycle. Grab samples were filtered immediately followed by the analytical measurements.
- From these results, the anaerobic carbon uptake [%], anaerobic P release [mg P.g MLSS⁻¹]
- and aerobic P uptake rates [mg P (g MLSS.h)⁻¹] were calculated.

194 **Results and Discussion**

195 Low COD/P malting wastewater

196 **Reactor performance**

- 197 The feed to mass ratio (F/M) was kept relatively constant by adjusting the feeding volume
- in function of the influent COD concentration and the MLSS concentration. For SBR_M the
- 199 average F/M ratio was 0.15 ± 0.03 kg COD.(kg MLSS.day)⁻¹. Due to changes in MLSS
- 200 concentration and the aim to work at a constant F/M ratio, the organic loading rate (OLR) 201 world strongly with an average OLR of 0.00 + 0.42 by COD ($\frac{3}{3}$ L $\frac{1}{2}$ L
- 201 varied strongly with an average OLR of 0.99 ± 0.43 kg COD. $(m^3.day)^{-1}$. To investigate the 202 influence of the anaerobic feeding rate on the sludge characteristics and metabolic processes
- 202 influence of the anaerobic reeding rate on the studge characteristics and metabolic proce 203 associated with the presence of slow-growing organisms, the feeding rate was lowered
- resulting in an increase of the average anaerobic mixed feeding time from 10±4min up to
- 49 ± 19 min. This adjustment in feeding regime implicates a lower in-reactor substrate
- 206 concentration during the anaerobic mixed feeding phase. The average OLR_{feeding} was
- 207 0.69 ± 0.18 and 0.34 ± 0.09 kgCOD(m³.h)⁻¹ during period I and II, respectively.





Figure 1 Evolution of the COD, nitrogen and phosphorus removal efficiencies and effluent phosphorus
 concentrations for SBR_M (dotted line: introduction of prolonged feeding phase)

211 The COD, N and P removal efficiencies were calculated for both operational periods 212 showing stable carbon and nitrogen removal efficiencies throughout the experiment. Nitrogen 213 removal was obtained through the two-step nitrification/denitrification process showing high removal efficiencies during the complete experiment. Effluent total nitrogen (TN) 214 215 concentrations were consistently below 15mg N.L⁻¹ (Belgian discharge limit) with NO₃⁻ as the 216 main effluent nitrogen compound with a maximum concentration of 5.1mg NO₃⁻-N.L⁻¹. 217 Introduction of the prolonged feeding strategy did not have any impact on the N removal 218 process. However, the adjustment of the feeding pattern had a major impact on the P removal 219 efficiency due to the rapid increase of bio-P activity during period II. As can be seen in 220 **Figure 1**, high effluent phosphate concentrations (>20mg PO_4^{3-} -P.L⁻¹) were measured during 221 period I while during period II the effluent phosphate concentrations were consistently below 222 $2mg PO_4^{3-}-P.L^{-1}$. The average P removal efficiency was $26\pm13\%$ during period I which is remarkably low compared to 89±8% during period II. For SBR_M the pH varied between 6.8-223 224 7.2 within the anaerobic phase so it was assumed that phosphorus removal may not occur 225 during operation of SBR_M, especially during period I (short feeding time) due to the 226 competitive advantage for anaerobic carbon uptake by GAOs. The results considering the 227 absence of bio-P activity during period I confirm the findings by Filipe et al. (2001a) that 228 GAOs show a competitive advantage for anaerobic carbon uptake when pH values are below 229 7.25. Additionally, the strong increase of bio-P removal when the anaerobic mixed feeding 230 was prolonged is in line with results described by Tu et al (2013). They found that lowering 231 the feeding rate in a lab-scale SBR fed with synthetic wastewater led to a shift in the 232 GAO/PAO competition, favouring PAOs over GAOs even when pH is below 7.2. This was 233 explained by the fact that PAOs contain an additional energy source for anaerobic carbon 234 uptake, i.e. internally stored poly-P. Our results seem to confirm the statement made by Liu et 235 al. (1997) that the PAO/GAO competition is an energy based competition for anaerobic 236 carbon uptake which tends to favour poly-P containing PAOs over GAOs when in-reactor 237 substrate concentration are low. To gain more insight in the shift in metabolic processes

occurring within the system, carbon and phosphate concentrations were profiled by the use of 238

239 in-situ cycle measurements.

240 **In-situ cycle measurements**

241 In-situ cycle measurements were performed showing minor anaerobic phosphate release 242 during period I while anaerobic COD uptake from 74 up to 94% was observed. Together with 243 the sludge settling characteristics and morphology (see further), the results indicate the 244 presence of GAO like organisms in the system during period I. This is in line with previous 245 findings described by Filipe et al. (2001a) showing that when pH is below 7.25, GAOs tend to 246 be more dominant when a mixed anaerobic pulse feed is applied. During period II, anaerobic carbon uptake varied between 74% and 89% while a drastic increase of the anaerobic P-247 3.

release and aerobic P-uptake rates was observed, as can be seen in	Ta	b	le
--	----	---	----

	D	Anaerobic P-release	Aerobic P-uptake rate
	Day	[mg P.(g MLSS) ⁻¹]	$[mg P.(g MLSS.h)^{-1}]$
	6	1.19	0.36
Period I	20	0.61	0.41
	34	1.27	0.60
	96	6.12	3.16
Period II	159	5.99	9.42
	196	5.71	5.70

249 Table 3 Evolution of the anaerobic P-release and aerobic P-uptake rate for SBR_M

Together with the increased phosphorus removal efficiencies up to 98%, it can be concluded 250

251 that lowering the feeding rate has induced the enrichment of PAOs over GAOs in the system.

252 Our results confirm the findings of Tu & Schuller (2003) that applying a low feeding rate

253 promotes bio-P activity and seems to be more critical than the pH. This is, to our knowledge,

254 the first time that the influence of the feeding time on the bio-P activity is investigated while

255 treating an industrial wastewater in a C-SBR.

256 **Granule characteristics**

257 Evolution of the granule settling characteristics, DV₅₀ and sludge morphology were

258 investigated to determine the influence of the feeding regime on the overall granulation state

259 and stability. During the first period of the experiment, the settling characteristics showed SVI

values below 30mL.g⁻¹. In addition, the average DV₅₀ was 209±3µm suggesting good 260

selection for granule forming organisms. Meanwhile, filamentous outgrowth at the granule 261

262 surface gradually decreased.



Figure 2 Overview of the sludge morphology for SBR_M during Period I and period II

264 Granule settleability only slightly decreased during period II, resulting in final SVI₁₀ and SVI₃₀ values of 78mL.g⁻¹ and 47mL.g⁻¹, respectively on day 200 of the experiment. These are 265 still considered as values representing good settling granular sludge. Lowering the anaerobic 266 267 feeding rate did not influence the overall granule morphology as shown in Figure 2. 268 However, it can be observed that smaller granular structures developed during period II. The 269 final DV₅₀ was only $153\pm1\mu$ m on day 189. This phenomenon can be explained by the fact that 270 lower in-reactor substrate concentrations may lead to substrate diffusion limitations and 271 subsequently the development of smaller but still compact granule structures. It can be 272 concluded that lowering the feeding rate from 10±4min to 49±19min had no major impact on 273 the granule settling or morphological characteristics. However, the feeding rate had a major 274 impact on the reactor performance considering the increased bio-P activity during period II of 275 the experiment. These results point out that applying a low anaerobic mixed feeding rate may 276 be a easily applicable operational strategy to promote biological phosphorus removal in an 277 AGS system for the treatment of malting wastewater in a compact C-SBR. Considering all 278 results, a low in-reactor substrate concentration is thought to select for (smaller) PAO like 279 granules over GAO which is assumed to be due to the presence of an additional energy 280 source, i.e. poly-P, for anaerobic carbon uptake. This, however, raises some questions 281 concerning the applicability of a low feeding rate for the treatment of wastewaters without 282 excess phosphorus, like brewery wastewater.

283 High COD/P brewery wastewater

284 **Reactor performances**

285 For this experiment, a lab-scale SBR_B treating brewery wastewater was operated for approx. 400 days, divided into two periods based on the anaerobic mixed feeding rate. The 286 average F/M ratio and OLR were 0.20±0.09kg COD.(kg MLSS.day)⁻¹ and 0.93±0.42kg 287 COD.(m3.day)⁻¹, respectively. On day 182 the mixed feeding rate was decreased resulting in 288 289 an increase of the average feeding time from 22±8min during period I up to 41±13min during 290 period II. Consequently, the average OLR_{feeding} decreased from 0.78±0.18 to 0.25±0.07kg 291 COD. $(m^3.h)^{-1}$. Stable COD, N and P removal efficiencies of $98\pm1\%$, 99 ± 1 and $96\pm4\%$, 292 respectively, were obtained throughout the experiment. When comparing period I and II, the 293 overall removal efficiencies were stable and the differences between both periods were found

- to be negligible.
- 295

263

296 **In-situ cycle measurements**

297 Throughout the experiment, in-situ cycle measurements were performed to evaluate the 298 influence of the feeding rate on the bio-P activity, i.e. the anaerobic P release and the aerobic 299 P uptake rate. When treating brewery wastewater the in-reactor pH is expected to be above 300 7.25 promoting minor bio-P activity as described by Stes et al. (2018). Since the pH is known to play a key role in the competitions between GAO/PAO (Filipe et al. 2001b), this parameter 301 was taken into account during the study. The average pH was 8.1±0.1 which is generally 302 303 known to favour PAOs over GAOs. As can be seen in Table 4 an increase of the anaerobic P-304 release was observed during period I. These results suggest that even though the COD/P ratio 305 of the influent was high, minor enrichment of some granule forming PAO like organisms may 306 have occurred during period I. These findings are in line with the results reported by Stes et 307 al. (2018) where stable aerobic granules showed minor bio-P activity when the pH>7.2 while treating brewery wastewater. Due to the alkaline conditions it is believed an additional energy 308 309 source is required to overcome the pH gradient across the cell membrane in order to take up 310 carbon anaerobically. Since PAOs can provide this additional energy requirement through 311 poly-P degradation, they tend to have a competitive advantage over GAOs (Filipe et al. 312 2001a). It is clear that the in-reactor pH can not be neglected in an anaerobic-aerobic operated

- 313 SBR system.
- 314 **Table 4** Evolution of the anaerobic P-release and the aerobic P-uptake rate for SBR_B

	Day	Influent COD/P [%]	Anaerobic P release [mg P.g MLSS ⁻¹]	Aerobic P-uptake rate [mg P.g MLSS ⁻¹]
Period I	8	117	0.29	0.20
	15	189	0.47	0.36
	29	109	0.36	0.17
	34	138	0.15	0.08
	43	138	0.20	0.13
	57	135	0.38	0.15
	119	204	1.48	-
	142	92	1.68	0.37
	162	195	2.79	1.26
	182	126	3.15	2.54
Period II	211	270	1.34	1.98
	247	226	3.39	-
	283	370	1.49	1.98
	289	199	2.14	1.80
	379	222	1.50	1.67
	393	177	0.88	1.87
	400	190	1.88	2.48

315 In addition, results show that anaerobic P release as well as the aerobic P-uptake rates are 316 somewhat higher during period II compared to period I. These results illustrate that when 317 treating brewery wastewater with a high COD/P ratio, the anaerobic mixed feeding rate has 318 no significant influence on the bio-P activity. These findings are less clear compared to those 319 in SBR_M which showed a strong increase in the bio-P activity when the feeding rate was 320 decreased. It is suggested that during this experiment, next to the pH and the feeding rate, the 321 high COD/P ratio had a major contribution on the competition between GAO and PAO like 322 organisms, possibly preventing PAOs to proliferate.

323 Sludge characteristics

324 The evolution in granule settleability, granular size and morphology were investigated to

- 325 determine the influence of the feeding regime on granule characteristics and stability when
- treating brewery wastewater. When comparing the sludge settling characteristics, results show
- a significant difference between the two operational periods. **Figure 3** shows the evolution of
- 328 the DV_{50} and (D)SVI values during the 400 days of operation.



329

330 **Figure 3** Evolution of DV₅₀ and (D)SVI_{10,30} for SBR_{B.} (dotted line: introduction of prolonged feeding time)

331 When comparing the (D)SVI values it is clear that selection of well settling sludge was 332 established during period I resulting in a decrease in (D)SVI values below 50mL.g⁻¹. The prolonged mixed feeding strategy was introduced on day 184. Hereafter, the (D)SVI₁₀ values 333 increased strongly up to 322mL.g⁻¹ on day 197. Subsequently, the settling characteristics 334 335 drastically deteriorated often resulting in very high SVI₃₀ values above 200mL.g⁻¹ during 336 period II. It is clear that increasing the FT/TT ratio had a major negative impact on sludge 337 settleability when treating brewery wastewater. Additionally, it became clear that during 338 period II the settling characteristics deteriorated rapidly when the difference between the 339 influent COD_t and COD_s concentration, i.e. Δ COD, increased (data not shown). This is in line 340 with findings reported by de Kreuk et al. (2010) that the presence of particulate matter in the 341 influent has a negative influence on the overall AGS characteristics. However, the increase of 342 influent \triangle COD had a greater impact on the settling characteristics during period II compared 343 to period I. This suggests that lowering the feeding rate and thus the in-reactor substrate 344 concentration had a negative impact on the overall stability of the sludge settleability. In Stes 345 et al. (2018) successful aerobic granulation in an SBR treating brewery wastewater was reported showing very low SVI₃₀ values (<50 mL.g⁻¹). They applied a non-mixed (static) 346 347 pulse feeding strategy to obtain a maximum substrate concentration during the subsequent 348 anaerobic mixed feast phase. The brewery wastewater used by Stes et al. (2018) was also 349 characterised by strong fluctuations of the particulate matter content but showed no 350 significant effect on the sludge settling characteristics. It is clear that an high substrate 351 gradient during the anaerobic feast phase had a positive impact on the sludge settling characteristics and the stability of the system towards variations in influent composition. 352

Evolution of the sludge morphology was investigated by microscopic analysis and shown inFigure 4.



355

Figure 4 Evolution of the sludge morphology during period I and II from SBR_B (incl. example of a Neisser stained sludge sample).

358 It can be concluded that during period I dense granular structures developed and only a 359 limited amount of filamentous organisms were present. Preservation of the large granules 360 within the system was successful throughout period I. The morphology during period I is in 361 strong contrast with period II where less dense, medium large granule structures, small flocs and filamentous organisms dominated the overall sludge morphology. These observations 362 363 indicate that the increase of the (D)SVI values during period II are caused by the increased 364 presence of smaller flocs and filamentous structures. In the attempt to identify the filamentous organisms and to confirm the presence of poly-P activity, i.e. intracellular poly-P granules, 365 366 Neisser staining's were performed. As previously discussed, the in-situ cycle measurements showed bio-P activity within the system which was relatively high during period II 367 368 considering the high COD/P ratio. Sludge samples were taken at the end of the aerobic phase 369 to insure a maximum poly-P content within the cells. Remarkably, no accumulation of poly-P 370 was observed within the granular sludge structures while it was clearly present within the 371 filamentous organisms (see Figure 4). Only a limited number of filamentous organisms are 372 known to have the capacity to store poly-P granules. In addition, Gram-staining responses 373 were positive for the filamentous structures (data not shown). Considering the SBR_B 374 operational strategy (anaerobic feast to promote carbon conversion into intracellular 375 polymers) and based on the staining results and the filament morphological characteristics 376 only two specific filamentous organisms are suggested to be present in SBR_B, i.e. Thiothrix 377 spp. or *M. parvicella* (Jenkins et al. 2004). Both species are known to be able to accumulate 378 carbon intracellularly as poly-hydroxyalkanoates (PHA) and have the capacity store 379 phosphorus intracellularly (Rosetti et al. 2005; Rubio-Rincón et al. 2017). Molecular analysis 380 by 16S-rRNA gene amplicon sequencing was performed in order to gain insight in the overall 381 biomass composition of the seed sludge (Sample 1) and additionally identify the filamentous 382 organisms at the end of period II (Sample 2). In supplementary data III_{a-b} a detailed overview 383 of the microbial composition at different taxonomical levels can be found. For sample 1 and 384 2, up to 97% and 93%, respectively, of the resulting sequences could be classified at phylum 385 level and up to 62% and 68%, respectively, at genus level. For sample 1, Planctomycetes and 386 Bacteroidetes were the most abundant phyla representing 30% and 25% of all bacteria, 387 respectively. For sample 2, Proteobacteria and Bacteroidetes were the most abundant phyla

388 raching up to 45% and 39% of the bacteria, indicating a shift in microbial composition during 389 this study. The read abundance for C. Accumulibacter (PAO), known as an anaerobic carbon 390 storing organism associated with granule formation, slightly increased from 0.00±0.04% in 391 sample 1 up to 0.14±0.05% in sample 2. For *Defluviicoccus* (GAO) the read abundance in the seed sludge was 0.71±0.07% and 0.76±0.06% at the end of period II. No enrichment of other 392 393 known PAOs or GAOs was observed during this study (see supplementary data IIIc for the 394 resulting read abundances for all known GAOs and PAOs). The suggestion, based on 395 microscopic observations that *M. parvicella* may be present in the system was countered by 396 the 16S rRNA amplicon sequencing analysis indicating the complete absence in both sludge 397 samples. However, the presence and strong enrichment of the *Thiothrix* genus 398 (Proteobacteria) was confirmed by 16S rRNA amplicon sequencing analysis with an average 399 read abundance of $0.0\pm0.0\%$ in the seed sludge and $7.25\pm2.27\%$ at the end of period II. The 400 enrichment of *Thiothrix* in an anaerobic-aerobic granular sludge system was also observed by 401 Stes et al. (2018) treating brewery wastewater in an anaerobically fed SBR. Since the 402 presence of sulphur compounds was not taken into account during this study, measurements 403 of the influent sulphate concentrations are absent. However, the anaerobic feeding strategy 404 and the enrichment of *Rhodobacter* (Proteobactria), known as a sulphate reducing organism, 405 indicate the presence of sulphur compounds in the brewery wastewater. The read abundance for *Rhodobacter* increased from 0.28±0.03% in sample 1 up to 1.95±0.28% in sample 2. By 406 407 applying a prolonged anaerobic phase, sulphate reduction was found to be promoted and 408 subsequently to induce growth of filamentous sulphur bacteria in an anaerobic/aerobic SBR 409 system (Baetens et al. 2001). It is likely that enrichment of *Thiothrix* spp. was promoted by 410 the prolonged anaerobic SBR phase which was applied to promote anaerobic carbon uptake. 411 Rubio-Rincón et al. (2017) showed that, in the presence of sulphide, *Thiothrix caldifontis* has 412 the capacity to store carbon anaerobically as intracellular polymers and contribute to bio-P 413 removal using stored poly-S as an additional energy source. These findings may explain our 414 observations showing enrichment of poly-P storing filamentous organisms, i.e. Thiothrix, 415 when applying an anaerobic/aerobic SBR operational strategy for the treatment of brewery wastewater. Although, minor filamentous outgrowth was observed during period I of the 416 417 experiment suggesting growth of granule forming organisms is promoted over filamentous 418 organisms during period I. It is suggested that, like M. parvicella, other filamentous carbon 419 storing organisms show a higher substrate affinity compared to granule forming organisms 420 when in-reactor concentrations are low during anaerobic mixed feeding. It is expected that 421 sulphur compounds were present in the brewery wastewater. This complements the 422 explanation to why more filamentous outgrowth, i.e. Thiothrix, was observed during period II 423 compared to period I due to an increased energy demand for anaerobic carbon uptake when 424 in-reactor substrate concentrations decline.

425 Summary and conclusion

426 The aim of this study was to investigate the influence of the anaerobic mixed feeding rate on 427 the aerobic granule stability, reactor performance and bio-P activity while treating an 428 industrial wastewater with a relatively low (malting) and high (brewery) COD/P ratio. In both 429 cases, selection of carbon storing organisms was promoted by applying a feast/famine regime 430 through anaerobic/aerobic/anoxic SBR cycle operation. It can be concluded that for SBR_M a 431 decrease of the OLR_{feeding} resulted in a strong increase in bio-P activity and is therefore 432 assumed to promote growth of PAO over GAO. The effect on the granule settleability was 433 only minor and dense granular structures were preserved. This is to our knowledge the first

time that the positive effect of a prolonged feeding time on the bio-P removal activity in an

435 AGS system is investigated while treating an industrial wastewater in a C-SBR. When

- treating brewery wastewater characterised by a high COD/P ratio, successful granule
- 437 formation was achieved by applying an anaerobic mixed pulse feeding strategy. Sludge
- 438 morphology was dominated by dense granule structures showing good and stable settling
- characteristics suggesting successful selection for granule forming organisms. A decrease ofthe anaerobic mixed feeding rate resulted in deterioration of the granular sludge combined
- 441 with filamentous outgrowth. In-situ cycle measurements showed no increase in bio-P activity
- 442 while Neisser staining showed intracellular poly-P granules within filamentous organisms.
- 443 This shift in sludge morphology towards enrichment of filamentous organisms had a negative
- 444 impact on the settleability of the biomass. It is suggested that the high influent COD/P ratio
- 445 prevented proliferation of PAO like organisms within the system promoting enrichment of
- high affinity filaments over granule forming groups. Through this study, the importance of theanaerobic mixed feeding rate in a C-SBR system is confirmed. When considering application
- 448 of the AGS technology in conventional mixed SBR systems, the anaerobic mixed feeding rate
- should be taken into account. In this study, a new operational parameter, $OLR_{feeding}$, was
- 450 defined to allow quantification of the feeding rate from a substrate loading point of view.
- 451 **Acknowledgements:** This work was supported by the University of Antwerp, Pantarein 452 Water BVBA and the Flanders Innovation and Entrepreneurship Agency (grant number
- 453 150723).

References

454 1. AHA/AWWA/WEF Standard Methods for the Examination of Water and Wastewater, 455 1998 20th edn, American Health Association/American Water Works 456 Association/Water Environment Federation, Washington DC, USA. 457 2. Baetens, D., Weemaes, M., Hosten, L., De Vos, P., Vanrolleghem, P.A., Enhanced Biological Phosphorus Removal: Competition and symbiosis between SRBs and 458 459 PAOs on lactate/acetate feed. 2001 http://hdl.handle.net/1854/LU-149048 (accessed 8 460 October 2018) 461 3. Caluwé, M., Dobbeleers, T., D'aes, J., Miele, S., Akkermans, V., Daens, D., Geuens, 462 L., Kiekens, F., Blust, R., Dries, J. 2017. Formation of aerobic granular sludge during 463 the treatment of petrochemical wastewater. Bioresource Technology 238, 559-567. 4. de Kreuk, M.K., Kishida, N., Tsuneda, S., Van Loosdrecht, M.C.M. 2010 Behavior of polymeric substrates in an aerobic granular sludge system. Water Research 44, 5929-5938. 464 5. Driessen, W., Vereijken, T. 2003 Recent developments in biological treatment of brewery effluent. The Institute and Guid of Brewing Convention, Livingstone, Zambia 465 6. Edgar, R. C. 2013 UPARSE: highly accurate OTU sequences from microbial 466 amplicon reads. Nature Methods 10, 996-998. 467 468 7. Europe Economics & The brewers of Europe, 2016 The Contribution made by Beer to 469 the European Economy EU Report - January 2016. 470 https://brewersofeurope.org/uploads/mycms-471 files/documents/publications/2016/EU economic report 2016 web.pdf (accessed 8 October 2018) 472

473 474 475 476	8.	Filipe, C.D.M., Daigger, G.T., Grady, C.P.L.jr. 2001a A metabolic model for acetate Uptake Under Anaerobic Conditions by Glycogen Accumulating Organisms; Stoichiometry, Kinetics, and the effect of pH. <i>Biotechnology and Bioengineering</i> 76 (1), 17-31.
477 478 479	9.	Filipe C.D.M., Daigger, G.T., Grady, C.P.L.jr. 2001b pH as a key factor in the competition between glycogen-accumulating organisms and phosphorus accumulating organisms. <i>Water Environment Research</i> 73 (2), 223-232.
480 481 482	10.	Jenskins, D., Richard, M.G., Daigger, G.T. 2004 Manual on the causes and control of activated sludge bulking, foaming, and other solids separation problems - 3td Edidion. CRC Press LLC & IWA publishing, London, UK.
483 484 485 486	11.	Karst, S. M., Albertsen, M., Kirkegaard, R. H., Dueholm, M. S., Nielsen, P. H. 2016 Molecular methods. In: Van Loosdrecht, M., Lopez-Vasquez, C.M., Nielsen, P.H., Brdjanovic, D. (eds.), Experimental methods in wastewater treatment, IWA publishing, London, UK
487 488 489 490	12.	Kozich, J. J., Westcott, S. L., Baxter, N. T., Highlander, S. K., & Schloss, P. D. 2013 Development of a Dual-Index Sequencing Strategy and Curation Pipeline for Analyzing Amplicon Sequence Data on the MiSeq Illumina Sequencing Platform <i>Applieed and Environmental Microbiology</i> 79 (17), 5112–5120.
491 492 493 494	13.	Liu, WT., Nakamura, K., Matsuo, T., Mino, T. 1997 Internal energy-based competition between polyphosphate- and glycogen-accumulating bacteria in biological phosphorus removal reactors-Effect of P/C feeding ratio. <i>Water Research</i> 31 (6), 1430-1438.
495 496 497	14.	McIlroy, S., Porter, K., Seviour, R.J., and Tillett, D. 2008 Simple and safe method for simultaneous isolation of microbial RNA and DNA from problematic populations. <i>Appl. Environ. Microbiol.</i> 74 : 6806–6807
498 499 500	15.	McIlroy, S. J., Saunders, A. M., Albertsen, M., Nierychlo, M., Mcilroy, B., & Hansen, A. A. 2015 MiDAS: the field guide to the microbes of activated sludge. <i>Database</i> , 1–
200	16.	Mosquera-Corral, A., Montràs, A., Heijnen, J.J., Van Loosdrecht, M.C.M. 2003 Degradation of polymers in a biofilm airlift suspension reactor. <i>Water Research</i> 37 , 485-492.
501 502 503	17.	Oehmen, A., Lemos, P. C., Carvalho, G., Yuan, Z., Keller, J., Blackall, L. L., & Reis, M. a M. 2007 Advances in enhanced biological phosphorus removal: From micro to macro scale. <i>Water Research</i> 41 (11), 2271–2300.
504 505 506	18.	Pronk, M., de Kreuk, M. K., de Bruin, B., Kamminga, P., Kleerebezem, R., & van Loosdrecht, M. C. M. 2015 Full scale performance of the aerobic granular sludge process for sewage treatment. <i>Water Research</i> 84 , 207–217.
507 508 509	19.	Rossetti, S., Tomei, M.C., Nielsen, P.H., Tandoi, V., 2005 " <i>Microthrix parvicella</i> ", a filamentous bacterium causing bulking and foaming in activated sludge systems: a review of current knowledge. <i>FEMS Microbiology Reviews</i> 29 , 49-64.
510 511	20.	Rubio-Rincón, F. J., Welles, L., Lopez-Vazquez, C. M., Nierychlo, M., Abbas, B., Geleijnse, Nielsen, P.H, van Loosdrecht, M.C.M., Brdjanovic, D. 2017 Long-term

512 513	effects of sulphide on the enhanced biological removal of phosphorus: The symbiotic role of Thiothrix caldifontis. <i>Water Research</i> 116 , 53–64.
514	21. Schwarzenbeck, N., Erley, R., Mc Swain, B. S., Wilderer, P. A., & Irvine, R. L. 2004
515	Treatment of malting wastewater in a granular sludge sequencing batch reactor (SBR).
516	<i>Acta Hydrochimica et Hydrobiologica</i> , 32 (1), 16–24.
517 518 519 520	22. Stes, H., Aerts, S., Caluwé, M., Dobbeleers, T., Wuyts., S., Kiekens, F., D'aes, J., De Langhe, P., Dries, J. 2018 Formation of aerobic granular sludge and the influence of the pH on sludge characteristics in a SBR fed with brewery/bottling plant wastewater. <i>Water Science and Technology</i> 77 (9), 2253-2264.
521	23. STOWA. (2013). Nereda ® praktijkonderzoeken 2010-2012. STOWA, 29.
522	24. Tu, Y., & Schuler, A. J. 2013 Low acetate concentrations favor polyphosphate-
523	accumulating organisms over glycogen-accumulating organisms in enhanced
524	biological phosphorus removal from wastewater. <i>Environmental Science and</i>
525	<i>Technology</i> , 47(8), 3816–3824.
526	25. Val del Río, A., Figueroa, M., Arrojo, B., Mosquera-Corral, A., Campos, J.L., García-
527	Torriello, G. 2012 Aerobic granular SBR systems applied to the treatment of industrial

527 Torriello, G. 2012 Aerobic granular SBR systems applied to the 528 effluents. *Journal of Environmental Management*, 95, S88-S92.