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1 **Revealing the differences in Collision Cross Section values of small organic**
2 **molecules acquired by different instrumental designs and prediction models**

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20 **ABSTRACT**

21 The number of open access databases containing experimental and predicted collision cross section
22 (CCS) values is rising and leads to their increased use for compound identification. However, the
23 reproducibility of reference values with different instrumental designs and the comparison between
24 predicted and experimental CCS values is still under evaluation.

25 This study compared experimental CCS values of 56 small molecules (Contaminants of Emerging
26 Concern) acquired by both drift tube (DT) and travelling wave (TW) ion mobility mass spectrometry
27 (IM-MS). The TWIM-MS included two instrumental designs (Synapt G2 and VION). The experimental
28 $^{TW}CCS_{N_2}$ values obtained by the TWIM-MS systems showed absolute percent errors (APEs) < 2% in
29 comparison to experimental DTIMS data, indicating a good correlation between the datasets.
30 Furthermore, $^{TW}CCS_{N_2}$ values of $[M-H]^-$ ions presented the lowest APEs. An influence of the
31 compound class on APEs was observed.

32 The applicability of prediction models based on artificial neural networks (ANN) and multivariate
33 adaptive regression splines (MARS), both built using TWIM-MS data, was investigated for the first
34 time for the prediction of $^{DT}CCS_{N_2}$ values. For $[M+H]^+$ and $[M-H]^-$ ions, the 95th percentile confidence
35 intervals of observed APEs were comparable to values reported for both models indicating a good
36 applicability for DTIMS predictions.

37 For the prediction of $^{DT}CCS_{N_2}$ values of $[M+Na]^+$ ions, the MARS based model provided the best
38 results with 73.9% of the ions showing APEs below the threshold reported for $[M+Na]^+$. Finally,
39 recommendations for database transfer and applications of prediction models for future DTIMS
40 studies are made.

41

42 **KEYWORDS**

43 Travelling wave ion mobility separation; drift tube ion mobility separation; compounds of emerging
44 concern; quality assurance guidelines; CCS comparison; CCS database

45

46 1. INTRODUCTION

47 Ion mobility spectrometry (IMS) has demonstrated to be a powerful additional technique for
48 compound identification within target, suspect and non-target screening studies in various research
49 fields [1-4]. IMS allows a conformational separation of ions based on their gaseous mobility through
50 a drift gas (e.g., N₂ or He) under the influence of an electric field. Hence, the hyphenation of IMS
51 with gas or liquid chromatography (GC or LC) and high resolution mass spectrometry (HRMS)
52 provides an additional separation dimension [5, 6]. Moreover, the measured drift times can be
53 converted into collision cross section (CCS) values which describe the rotationally averaged surface
54 of ions for which collision with the buffer gas occur [7].

55 Drift tube IMS (DTIMS) and travelling wave IMS (TWIMS) are both designed as dispersive techniques,
56 allowing all ions to pass through for subsequent analysis and are the most commonly applied designs
57 [8]. DTIMS separates ions in a low uniform electric field (typically 5–100 V/cm). This permits a direct
58 calculation of CCS values from the measured arrival times (t_A ; i.e., the time it takes the ion to travel
59 from the entrance of the drift tube to the detector) without the use of external calibrants provided
60 that various measurements are conducted applying different electric fields [9, 10]. This is commonly
61 referred to as the stepped field calibration method. On the contrary, the single field calibration
62 method allows the calculation of CCS values directly from the t_A measured at a single electric field
63 based on a set of calibrant compounds with previously known CCS values [11].

64 TWIMS instruments operate applying both a radio frequency (RF) and a pulsed differential current
65 (DC) voltage to the ion mobility cell. While the DC voltage ensures the axial movement of ions, the
66 RF voltage allows radial ion confinement through periodically alternating between positive and
67 negative polarities [12]. This creates an electric field in the form of a wave whose height and velocity
68 influence the separation of ions [8]. For TWIMS measurements, a direct calculation of CCS values
69 from the measured drift times is not possible since the applied electric field is not uniform. However,
70 CCS values can be calculated based on a set of predefined calibrants whose reference DTIMS derived
71 CCS values are available. This approach has been described in detail in previous studies [13, 14].
72 Additionally, it has been shown that a structural similarity between calibrants and analytes is
73 essential to ensure reliable CCS calculations [15, 16].

74 Since IMS allows the separation of ions of interest from coeluting matrix components, CCS values are
75 independent of potential matrix effects or the applied chromatographic conditions [9, 17]. Hence,
76 they can serve as an additional identification parameter in feature annotation and compound
77 identification leading to a reduction of false positive identifications [18, 19]. Furthermore, IMS has
78 the potential to separate isomeric and isobaric compounds. As shown in previous studies, this is
79 especially relevant if the isomeric compounds have similar retention times (RT) or fragmentation

80 patterns which do not allow their unequivocal identification [19-21]. Additionally, when
81 implemented within data-independent acquisition (DIA) workflows, IMS facilitates the removal of
82 spectral interferences as these show different drift times than the compound of interest and its
83 corresponding fragments. This leads to cleaner mass spectra further improving compound
84 annotation [19, 22].

85 The implementation of IMS in suspect and non-target screening studies on small molecules has been
86 discussed in detail in previous studies [21, 23-25]. Thereby, CCS values of signals of interest are
87 matched against CCS values of reference standards, scientific literature or open-source libraries [26-
88 28], including several online platforms which contain curated CCS datasets from various sources [29-
89 31]. Moreover, the inclusion of ion mobility data in widely adopted confidence levels for
90 identification of small molecules in environmental studies, including a cut-off value of 2% for the
91 deviation between experimental and reference CCS values, has been proposed recently [21].

92 However, the high number of compounds monitored in suspect and non-target screening studies
93 and the unavailability of reference standards lead to a lack of reference CCS values for many
94 suspects, currently limiting the use of CCS for compound identification. This data gap can in theory
95 be filled through the *in-silico* prediction of CCS values. Various prediction tools for different
96 compound classes are available in the literature [31-36]. These tools are based on experimental CCS
97 values and apply different predictions models including machine-learning algorithms [31], such as
98 artificial neural networks (ANN) [36]. Prediction tools have demonstrated good prediction accuracies
99 making them a valuable addition for suspect and non-target screening studies [37, 38].

100 Despite the high efforts put into CCS database building and the development of prediction models,
101 CCS values remain an estimated empirical value which is influenced by the instrumental design and
102 the applied calibration approach. The uncertainty of IMS-MS measurements has been assessed in
103 detail previously [10, 39]. Several studies have investigated the inter-laboratory and inter-
104 instrumental reproducibility of CCS measurements [10, 14, 40]. Stow et al. reported a relative
105 standard deviation (RSD) of 0.29% for stepped-field measurements of $^{DT}CCS_{N_2}$ values in three
106 different laboratories of which all applied DTIMS [10]. Hinnenkamp et al. compared CCS values
107 acquired using TWIMS and DTIMS instruments for a set of 124 compounds and reported absolute
108 errors of < 1% for 66%; between 1-2% for 27% and >2% for 7% of the proton adducts of the
109 investigated compounds [14].

110 Based on a set of 56 contaminants of emerging concern (CECs) and their metabolites, the present
111 study aimed to further investigate the reproducibility of CCS values acquired on DTIMS and two
112 TWIMS instruments applying different calibration approaches and evaluating factors potentially
113 causing deviations. This work also included the investigation of CCS values for deprotonated ion

114 which were not present in the above mentioned $^{DT}CCS_{N_2}$ and $^{TW}CCS_{N_2}$ comparison [14]. Furthermore,
115 DTIMS derived CCS values were compared with predicted values employing two prediction models
116 built with TWIMS derived data, namely an ANN based prediction tool and a Multiple Adaptive
117 Regression Splines (MARS) prediction model previously developed by Bijlsma et al. [36] and by
118 Celma et al. [41], respectively. Finally, we also aimed to estimate the cut-off values for database
119 transfer from one instrumental design to another and the applicability of TWIMS-based prediction
120 models for DTIMS measurements. This study adds to the detailed recommendations for the
121 reporting of experimental IMS measurements published by Gabelica et al. [9] and it proposes the
122 minimum and most relevant parameters to be reported for open-access databases of predicted CCS
123 values. These recommendations will further contribute to a more uniform reporting of IMS data and
124 will allow potential users to critically review and assess comparability with their own data. The
125 presented results are expected to serve as a valuable additional guideline for the implementation of
126 IMS in future studies on small molecule identifications.

127

128 **2. Materials and Methods**

129 **2.1 Selection of standards**

130 A set of 56 compounds, including five compound classes: triazoles, organophosphate flame
131 retardants (OPs), plasticizers and metabolites of the latter two, were selected for this comparison
132 study. The selection of compounds was based on the following considerations: i) inclusion of various
133 compound classes, incl. metabolites, ii) availability of ions in both ionization polarities, and iii)
134 availability of reference standards, shared between laboratories. The selected compounds including
135 their name, abbreviation, molecular formula, structure, SMILES, monoisotopic mass, InChi and
136 InChiKey are summarized in **Table S1**. The sources from which the reference standards were
137 acquired can be found in the study from Belova et al. [20].

138

139 **2.2 IMS measurements**

140 **2.2.1 DTIMS measurements**

141 The $^{DT}CCS_{N_2}$ values of the compounds included in this study were previously reported[20] and are
142 summarized in **Table S1**. In the corresponding publication, a detailed description of the method used
143 for the acquisition of $^{DT}CCS_{N_2}$ values can be found. In brief, all $^{DT}CCS_{N_2}$ values were acquired on an
144 Agilent 6560 DTIM-QTOF applying the single-field calibration method. For CCS calibration, the ESI
145 low-concentration tune mix (Agilent Technologies, Santa Clara, USA) was used. The reference
146 $^{DT}CCS_{N_2}$ values of the tune mix ions were acquired by Stow et al. on a reference DTIMS system [10]
147 and are summarized in **Table S2** and **Table S3**. Each standard was introduced in the DTIMS-QTOF by

148 direct injection at 1 ng/ μ L. For each standard, five measurements were conducted. The average
149 $^{DT}CCS_{N_2}$ value and (relative) standard deviations are reported (**Table S1**).

150

151 **2.2.2 TWIMS measurements (VION)**

152 The first set of $^{TW}CCS_{N_2}$ values was acquired on a VION IMS-QTOF mass spectrometer (Waters,
153 Milford, MA, USA), equipped with an electrospray ionization (ESI) interface operating in positive and
154 negative ionization modes. The ionization source was operated applying the following voltages:
155 capillary voltage of 0.8 kV; cone voltage 40 V with desolvation temperature set to 550 °C, and the
156 source temperature to 120 °C. Nitrogen (N₂) was used as the drying gas and nebulizing gas. The cone
157 gas flow was 250 L/h and desolvation gas flow of 1000 L/h. MS data were acquired in HDMS^E mode,
158 over the range m/z 50-1000, with N₂ as the drift gas, an IMS wave velocity of 250 m s⁻¹ and wave
159 height ramp of 20-50 V. Leucine enkephalin (m/z 556.2766 and m/z 554.2620) was used for mass
160 correction in positive and negative ionization modes, respectively. Two independent scans with
161 different collision energies were acquired during the run: a collision energy of 6 eV for low energy
162 (LE) and a ramp of 28-56 eV for high energy (HE). A scan time of 0.3 s was set in both LE and HE
163 functions. Nitrogen (\geq 99.999%) was used as collision-induced dissociation (CID) gas. All data were
164 examined using an in-house built accurate mass screening workflow within the UNIFI platform
165 (version 1.9.4) from Waters Corporation. More details about the methodology followed can be
166 found elsewhere [21].

167

168 **2.2.3 TWIMS measurements (Synapt G2)**

169 The second set of TWIMS derived $^{TW}CCS_{N_2}$ values was acquired on a Synapt G2 HD mass
170 spectrometer (Waters, Milford, MA, USA) equipped with a nano-electrospray ionization source. The
171 ionization source was operated applying the following voltages: capillary voltage 2.5 kV, extraction
172 cone 5 V; sample cone 35 V; trap collision energy 4.0 V; transfer collision energy 4.0 V; trap DC bias
173 35 V. The wave velocity was set to 1000 m/s at a constant wave height of 40 V. The gas pressures
174 within the instrument were set as follows: desolvation gas flow 35 L/h (at a temperature of 150 °C);
175 trap gas flow 0.4 mL/min; IMS gas flow 90 mL/min; helium cell gas flow 180 mL/min. For sample
176 infusion, in-house pulled and gold-coated borosilicate capillaries were used.

177 For the positive ionization mode, calibration compounds proposed by Campuzano et al. were used
178 to calculate $^{TW}CCS_{N_2}$ values[42]. For the negative ionization mode, poly-DL-alanine was chosen for
179 CCS calibration based on the data published by Bush et al. [43]. The molecular formulae, SMILES, CAS
180 numbers, sources of purchase of the reference standard and reference CCS values of the calibrants
181 and QA compounds are summarized in **Table S4**.

182 Solutions of the calibration compounds were prepared in water/methanol (50/50; v/v) containing
183 0.1% formic acid at concentrations between 0.12 ng/ μ L and 0.61 ng/ μ L (10^{-6} M). Solutions of
184 analytes and quality assurance (QA) compounds were prepared at 1ng/ μ L in water/acetonitrile
185 (50/50; v/v) containing 0.1% formic acid. To all infused solutions (both calibrants and analytes)
186 leucine-enkephalin was spiked prior to infusion at a concentration of 5 ng/ μ L to be used as a lock-
187 mass for mass calibration within data analysis. For the measurement of $^{TW}CCS_{N_2}$ values, all analytes
188 were infused in triplicate. The instrument was operated using the MassLynx software (version 4.1
189 SCN 781). After recalibration based on the added lock-mass of leucine-enkephalin, extracted ion
190 mobilograms for each calibrant were obtained to allow establishing individual drift time values. The
191 latter were then used to obtain the calibration curves for positive and negative ionization modes
192 (Figure S1) that enable the calculation of $^{TW}CCS_{N_2}$ values. The detailed workflow for $^{TW}CCS_{N_2}$
193 calculations has been described in detail in previous studies [13, 14].

194

195 **2.3 Quality assurance (QA) measures**

196 Within each instrumental design used in this study, QA measures were implemented. For DTIMS, the
197 acquisition of $^{DT}CCS_{N_2}$ values of nine QA compounds was conducted within each analytical batch. For
198 these QA compounds reference $^{DT}CCS_{N_2}$ values acquired on a reference DTIMS system were available
199 [10]. The QA measures and results of the DTIMS measurements have been described in detail
200 previously [20].

201 For $^{TW}CCS_{N_2}$ on the VION system, a set of nine QA compounds included in the System Suitability Test
202 (SST) mix provided by the manufacturer was used to evaluate the accuracy and performance of the
203 instrument as well as to ensure the reproducibility of the measurements. The molecular formulae,
204 SMILES and reference CCS values of the Vion QA compounds are summarized in **Table S5**.

205 Terfenadine, sulfaguanidine, sulfadimethoxine and caffeine were used as QA compounds for
206 measurements on the Synapt G2 system in positive and sulfaguanidine and sulfadimethoxine in
207 negative ionization mode, respectively. The selection of QA compounds was based on the
208 compounds included in the SST mix used for the TWIMS measurements on the Waters VION
209 instrument and aimed to serve as a QA measure for measurement reproducibility between the two
210 TWIMS set-ups used in this study. Reference CCS values of the QA compounds were provided by the
211 manufacturer (**Table S4**).

212

213 **2.4 CCS predictions**

214 **2.4.1 Artificial Neural Network (ANN) based prediction model**

215 ANN predictions of CCS values were made using Alyuda NeuroIntelligence 2.2 (Cupertino, CA) by
216 applying a predictor previously developed and optimized [36]. Briefly, eight relevant molecular
217 descriptors of the selected compounds were obtained from an Online Chemical Database
218 (www.ochem.eu) [44]. The ANN predictor, trained by means of a database of empirical $^{TW}CCS_{N_2}$
219 values for 205 protonated small molecules, consisted of a neural network structured in three layers
220 with 8-2-8-1 distribution. The relative error of CCS prediction was within 6% for the 95th percentile
221 of all values for protonated ions and 8.7% for sodium adducts. Further details on the methodology
222 can be found elsewhere [36].

223

224 **2.4.2 Multivariate Adaptive Regression Splines (MARS) based prediction model**

225 CCS predictions using Multivariate Adaptive Regression Splines were performed as follows: the
226 statistical model was trained with empirical $^{TW}CCS_{N_2}$ values of a total number of 470 protonated ions
227 and a set of 7 molecular descriptors obtained from the Online Chemical Database (www.ochem.eu)
228 [44]. The optimized model yielded an accuracy of 4.0% and 5.9% for the 95th percentile of predicted
229 CCS values of protonated and deprotonated ions, respectively. Moreover, an additional and unique
230 model was developed for predicting CCS values of sodium adducts obtaining an accuracy of 5.3%
231 (95th percentile). More details of these prediction models can be found elsewhere [41].

232

233 **3. RESULTS AND DISCUSSION**

234 **3.1 Quality control and quality assurance results.**

235 **Figure S2** summarizes the QA approaches implemented in the DTIMS and TWIMS measurements.
236 This approach used within DTIMS measurements allowed the comparison with reference values
237 obtained using the same instrumental design leading to low percent errors (PE) (all < 0.2%) [20]. This
238 confirmed the reproducibility and accuracy of the DTIMS system used in this study.

239 Within the acquisition of $^{TW}CCS_{N_2}$ values on the TWIMS VION system, the analysis of an SST mixture
240 containing nine compounds was included (**Table S5**). For these compounds, reference CCS values
241 were provided by the manufacturer. As it is the case for other reference CCS values used for TWIMS
242 measurements [42, 43], the provided CCS values were derived from DTIMS based measurements
243 conducted on a modified Synapt G2 instrument. The VION instrument performance was satisfactory
244 based on a 2% threshold for the deviation between expected and empirical CCS values.

245 The selection of suitable QA compounds for $^{TW}CCS_{N_2}$ measurements on the Synapt instrument aimed
246 to show an overlap with the SST compounds used on the VION system to investigate the
247 reproducibility between the two TWIMS set-ups. Nevertheless, the QA approaches of both TWIMS
248 systems must be viewed critically as in both cases experimental $^{TW}CCS_{N_2}$ values are compared with

249 DTIMS data. Thus, this approach represents rather a comparison of measurements between the
250 different TWIMS set-ups than a fully independent QA approach.

251 The results of the Synapt G2 QA measurements are summarized in **Table S6**. Average absolute
252 percent errors (APEs) of 1.42% and 0.60% were observed for measurements in positive and negative
253 ionization polarities, respectively. Both values fall within the 2% cut-off for the evaluation of SST
254 measurements on the VION system and indicate a good reproducibility between the two TWIMS set-
255 ups. Nevertheless, two QA compounds (sulfaguanidine and caffeine) showed deviations slightly
256 above 2% in positive mode. These deviations must be interpreted critically as they do not indicate a
257 poor instrumental performance, but rather a deviation between experimental TWIMS derived CCS
258 values and the DTIMS based reference values. This will further be investigated in this study. The
259 observed APEs can also be caused by the low CCS values observed for these compounds ($CCS <$
260 150 \AA^2) whereby even small deviations in measured t_A lead to high percent errors.

261 **3.2 Selection of reference CCS values for further comparisons**

262 The comparison of experimental DTIMS and TWIMS derived CCS values was based on a set of 56
263 standards including five compound classes: triazoles, organophosphate flame retardants (OPs),
264 plasticizers and metabolites of the latter two. Data on proton and sodium adducts, as well as
265 deprotonated ions were included. In general, the comparison between sets of CCS values is
266 commonly conducted through reporting the observed (absolute) percent errors [14, 40, 45]. When
267 applying this approach for the present study, the question about which set of CCS values to use as
268 the reference set arose. Since none of the datasets was acquired with DTIMS stepped-field
269 calibration, none of the datasets can be viewed as a calibrant-independent reference. To validate
270 the two prediction models applied in this study, predicted CCS values have already been compared
271 with the corresponding experimental TWIMS datasets [36]. Therefore, the use of the $^{TW}CCS_{N_2}$ dataset
272 as reference would reproduce this approach and exclude the available $^{DT}CCS_{N_2}$ values from the
273 comparison. Additionally, the choice of the reference dataset should allow the comparison of
274 observed deviations between the different datasets. Therefore, $^{DT}CCS_{N_2}$ values were used as
275 reference for all calculations included in this study. Even though these values were acquired using
276 the single-field calibration approach and thus required calibrants, the influence of the selected
277 calibrants on the reproducibility of measurements was expected to be lower than for TWIMS
278 calculations [10, 43]. Ultimately, the following equation was applied for the calculation of percent
279 errors between DTIMS and TWIMS derived or predicted CCS values:

$$\text{Error [\%]} = \left(\frac{CCS_{TWIMS/pred} - CCS_{DTIMS}}{CCS_{DTIMS}} \right) \cdot 100 \quad (1)$$

280

281 3.3 Comparison of experimental $^{TW}CCS_{N_2}$ and $^{DT}CCS_{N_2}$ values

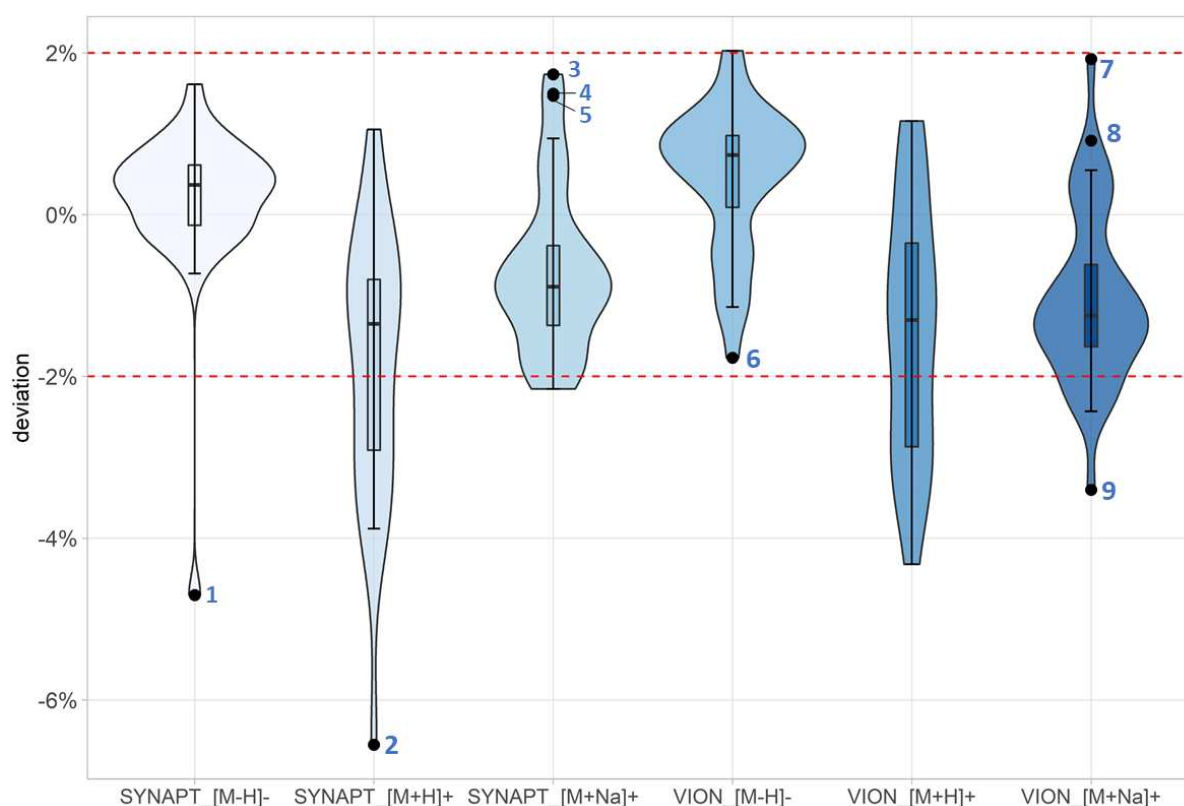
282 For the 56 compounds, 108 $^{DT}CCS_{N_2}$ values were included in the DTIMS reference database as several
283 of the compounds were detected both as proton and sodium adducts and/or in both ionization
284 polarities. A total of 29 $[M+H]^+$ ions, 46 $[M+Na]^+$ ions and 33 $[M-H]^-$ ions were observed (**Table S1**).
285 The acquisition of $^{TW}CCS_{N_2}$ values on the TWIMS VION instrument allowed the detection of a total of
286 94 ions which corresponded to 50 compounds available for the comparison (**Table S7**). Thus, six
287 compounds were not detectable on the TWIMS VION set-up which was assumed to be caused by
288 differences in ionization source parameters and geometries leading to differences in ionization
289 efficiencies. The 94 detected ions included 22 $[M+H]^+$ ions and 40 $[M+Na]^+$ ions, as well as 32 $[M-H]^-$
290 ions. Measurements on the Synapt G2 system yielded a total of 97 $^{TW}CCS_{N_2}$ values which
291 corresponded to 54 compounds detected (**Table S7**). Two compounds, tris(2-ethylhexyl)trimellitate
292 and bisphenol A bis(diphenyl phosphate), were not detected on the Synapt G2 and VION
293 instruments. Hence, for a total of 50 compounds, at least one CCS value was available from each of
294 the instrumental set-ups. Within the 97 ions detected on the Synapt G2 system, 23 $[M+H]^+$, 41
295 $[M+Na]^+$ and 33 $[M-H]^-$ ions were included.

296 As displayed in **Figure S3**, 83% and 82% of all included ions showed APEs < 2% for the comparison of
297 DTIMS data with the VION and Synapt systems, respectively. For protonated adducts, 64% (VION)
298 and 57% (Synapt) of the observed ions had APEs < 2%. For the sodium adducts, the observed
299 percentages of ions with APEs < 2% were 83% and 93% for the VION and Synapt systems,
300 respectively. Deprotonated ions showed the lowest APEs within the comparison between TWIMS
301 and DTIMS systems. For both VION and Synapt G2 systems, only one $[M-H]^-$ ion showed an APE > 2%
302 resulting in 97% of $[M-H]^-$ ions with APEs < 2%.

303 For a more detailed comparison, linear correlations between experimental DTIMS and TWIMS
304 datasets were investigated. **Figure S4** shows the correlations observed between $^{DT}CCS_{N_2}$ and $^{TW}CCS_{N_2}$
305 values acquired on the VION (**Figure S4A**) and Synapt (**Figure S4B**) systems.

306 For both TWIMS systems, high correlation coefficients (R^2) were observed indicating a good linear
307 correlation between $^{DT}CCS_{N_2}$ and $^{TW}CCS_{N_2}$ datasets. However, the R^2 of 0.9889 observed for VION data
308 was slightly lower than for Synapt data ($R^2 = 0.9929$). Based on a visual inspection of the linear plots,
309 the higher correlation coefficient observed for Synapt data is assumed to be mainly caused by the
310 lower deviations from the trendline observed for CCS values of plasticizer metabolites in comparison
311 with VION derived data. Additionally, interpolated regression lines indicate that $^{TW}CCS_{N_2}$ datasets can
312 be correlated to $^{DT}CCS_{N_2}$ datasets with a slope close to 1 (0.9999 for Vion and 1.0180 for Synapt). This
313 indicates that deviations between $^{DT}CCS_{N_2}$ and $^{TW}CCS_{N_2}$ are negligible, and data can be well compared.
314 In order to investigate CCS deviations more in detail and distinguish between ionization polarities

315 and ion species, combined violin and box plots of the observed percent errors were created for each
316 dataset (**Figure 1**).
317



318
319 Figure 1: Combined box and violin plots of the error distributions observed when comparing $^{DT}CCS_{N_2}$ values with
320 experimental $^{TW}CCS_{N_2}$ values *i.e.*, Synapt and Vion acquired in either positive or negative ionization mode. A distinction is
321 made between proton and sodium adducts. The outliers observed for each dataset are numbered as follows: 1: BTR, 2: 5CI-
322 BTR, 3: DIDP, 4: DINCH, 5: DIDP, 6: pOH-TPHP, 7: EHDPHP, 8: MiBP, 9: TDCIPP. The full names of the mentioned compounds
323 can be found in Table S3. A deviation of +/- 2% is indicated with a red dashed line.

324 **Figure 1** shows the combined violin and boxplots of error distributions observed for experimental
325 TWIMS data acquired in either negative or positive ionization mode. Additionally, bar charts in
326 **Figures S5** and **S6** summarize the percent errors observed for each ion of each individual compound.
327 A threshold of 2% for the use of reference CCS values for compound identification was proposed,
328 within a recent study [21]. To evaluate the applicability of this threshold for databases acquired with
329 different instrumental designs, all APEs observed in this study were compared to this cut-off value.
330 For $[M+H]^+$, both the Synapt G2 and VION systems show comparable error distributions with mean
331 values of -1.9% and -1.4% and interquartile ranges (IQR) of 2.1% and 2.5%, respectively. The negative
332 mean values indicate a clear off-set between DTIMS and TWIMS derived data as most $^{TW}CCS_{N_2}$ values
333 of proton adducts were lower than the corresponding $^{DT}CCS_{N_2}$ values. Except for the VION derived
334 $^{TW}CCS_{N_2}$ value of tris(1,3-dichloro-2-propyl) phosphate (TDCIPP) with a deviation of -2.84%, all other
335 deviating $^{TW}CCS_{N_2}$ values of $[M+H]^+$ ions belonged either to the group of triazoles or
336 organophosphate flame retardants (and metabolites) carrying at least two phenyl moieties. Triazoles

337 represent the class with the lowest m/z values (m/z 118 – 154) investigated in the study. Low m/z
338 values result in lower CCS values for which even small absolute deviations can lead to high
339 percentual errors. As it was previously observed for diphenyl phthalate (DPP) [20], aromatic
340 substitutes are assumed to lead to more compact ions resulting in lower $^{DT}CCS_{N_2}$ values. The
341 observed deviations of TWIMS data lead to the assumption that this effect has a higher influence
342 within DTIMS measurements, indicating differing molecular conformations of the described
343 compounds between TWIMS and DTIMS systems.

344 Interestingly, the error distributions observed for $[M+Na]^+$ show a smaller spread in comparison to
345 the protonated ions. The deviations calculated for $[M+Na]^+$ showed mean values of -0.7% and -1.0%
346 and IQRs of 1.0% and 1.0% for the Synapt and VION systems, respectively. A study by Hinnenkamp et
347 al. reported slightly higher percent errors for sodium adducts in comparison to protonated ions: 87%
348 of the included $[M+Na]^+$ ions showed APEs < 2% while this percentage was 93% for $[M+H]^+$ [14]. This
349 was assumed to be caused by the fact that sodium adducts were not included in the ions used as
350 calibrants for TWIMS measurements. However, these observations were not reproduced in this
351 study which might be caused by different compound classes or sample sizes included in the two
352 studies. Again, a negative off-set between $^{TW}CCS_{N_2}$ and $^{DT}CCS_{N_2}$ values was observed, as most $^{TW}CCS_{N_2}$
353 values of $[M+Na]^+$ ions were lower than the corresponding DTIMS values (**Figures S4** and **S5**). From
354 the VION derived $^{TW}CCS_{N_2}$ values of $[M+Na]^+$ ions, for seven values an APE > 2% was observed. Again,
355 four of the seven values belonged to organophosphate flame retardants (OPs) and their metabolites
356 carrying phenyl moieties. From the Synapt derived $^{TW}CCS_{N_2}$ values of $[M+Na]^+$ ions, three values
357 showed a APE > 2%. All of these deviating values overlapped with the deviating VION derived values
358 and included two OPs carrying phenyl moieties (triphenyl phosphate and diphenylcresyl phosphate).
359 Except for mono-(3-carboxypropyl) phthalate (PE of -2.2%), all remaining deviating $^{TW}CCS_{N_2}$ values of
360 $[M+Na]^+$ ions belong to the group of halogenated OPs and metabolites. Here, an influence of the
361 applied calibrants is assumed. While the calibrants used for DTIMS measurements included several
362 halogenated compounds (Tables **S2** and **S3**), this was not the case for neither the Synapt nor the
363 VION calibrations possibly leading to the observed high deviations for halogenated compounds. The
364 latter was confirmed by the fact that the $^{TW}CCS_{N_2}$ values of the $[M+H]^+$ ion of 5-chlorobenzotriazole
365 (5Cl-BTR) showed the highest deviation of all $[M+H]^+$ ions for both the VION and Synapt systems
366 (outlier nr. 2 in **Figure 1**). However, further investigations are needed to confirm these effects for
367 larger sample sizes and wider m/z ranges.

368 Within the Synapt dataset of $[M+Na]^+$ ions, three outliers (nr. 3-5 in **Figure 1**) with higher $^{TW}CCS_{N_2}$
369 values in comparison to the corresponding $^{DT}CCS_{N_2}$ values were identified. These values derived from
370 diisodecyl phthalate (DIDP), diisononyl phthalate (DINP) and diisononyl cyclohexane 1,2-dicarboxylic

371 acid (DINCH). For two of these compounds (DIDP and DINCH), the $^{DT}CCS_{N_2}$ values of sodium adducts
372 were lower than the corresponding values of protonated adducts which was in contrast to the trend
373 observed for most other compounds included in the $^{DT}CCS_{N_2}$ database[20]. This observation was not
374 reproduced for the Synapt derived $^{TW}CCS_{N_2}$ values leading to the assumption of different ion
375 conformations being observed between the TWIMS and DTIMS systems due to slight differences in
376 ionization processes. Alternatively, the fact that the used DIDP and DINCH standards represented
377 mixtures of isomers could also lead to the described observations.

378 During the comparison of datasets acquired in positive ionization polarity, an unexpectedly high
379 error (15.31%) was observed for the proton adduct of bis(1,3-dichloro-2-propyl) phosphate
380 (BDCIPP). A close reinvestigation of the DTIMS raw data indicated that the high $^{DT}CCS_{N_2}$ value was
381 caused by an impurity of tris(1,3-dichloro-2-propyl) phosphate (TDCIPP) in the BDCIPP standard from
382 which latter was formed through post drift tube fragmentation. This led to a signal for BDCIPP which
383 showed the same drift time as tris(1,3-dichloro-2-propyl) phosphate leading to the high CCS value.
384 Within the plots of m/z versus CCS values which were created from the DTIMS dataset[20], the
385 incorrectly assigned CCS values had not shown a clear deviation from the observed trendlines. Thus,
386 the incorrect assignment could not be identified prior to the comparison conducted in this study.
387 The BDCIPP standard was reanalyzed using the same workflow[20]. These measurements lead to a
388 $^{DT}CCS_{N_2}$ value 157.35 \AA^2 and a lower observed deviation (-1.5 %). This value was used for all
389 comparisons described above and was added to the previously published DTIMS database to correct
390 the incorrect assignment.

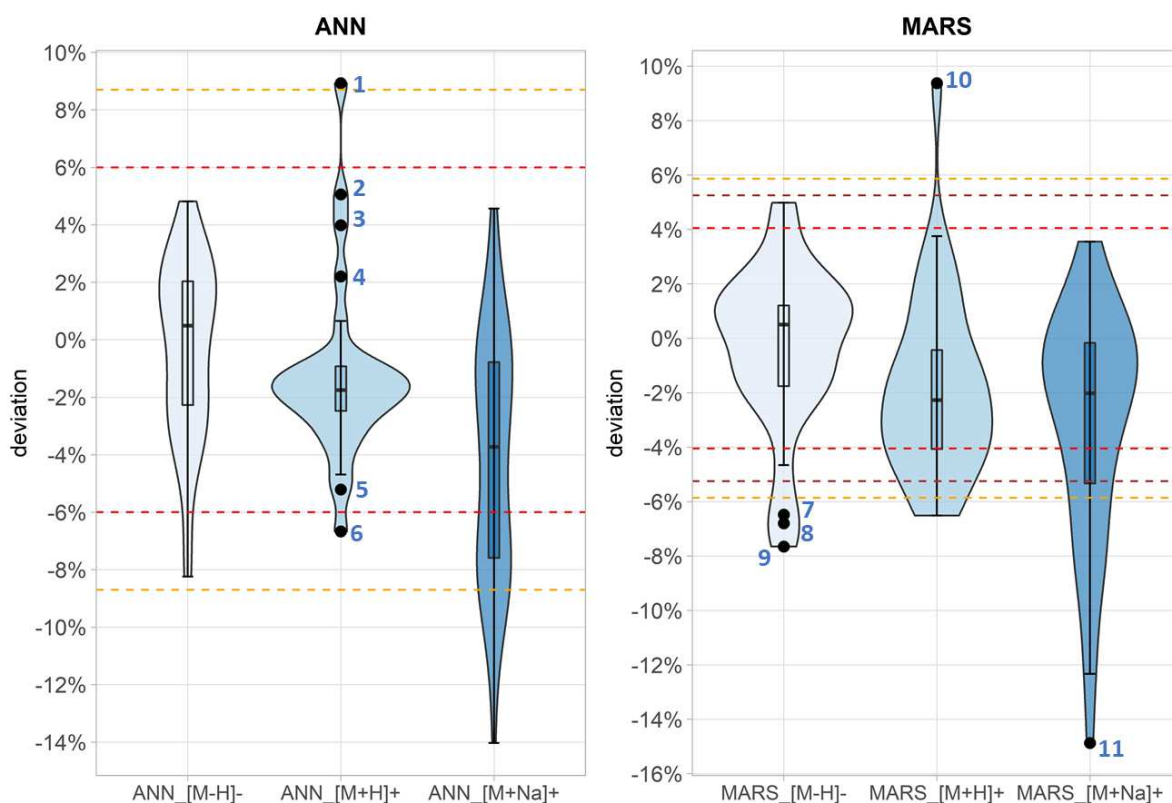
391 For the dataset acquired in negative ionization polarity, the observed deviations show a lower
392 spread compared to the positive ionization mode. This reflects in the low IQRs of 0.7% and 0.9% for
393 Synapt and VION datasets, respectively. Within the Synapt G2 dataset, all APEs of negatively charged
394 ions were < 2%, except for the outlier indicated in **Figure 1** (outlier nr. 1, $[M-H]^-$ ion of benzotriazole).
395 For the VION dataset, one out of 32 CCS values of $[M-H]^-$ ions showed an APE of > 2% ($[M-H]^-$ ion of
396 2,4-di-(2-ethylhexyl) trimellitate). These observations indicate a high reproducibility of CCS values of
397 $[M-H]^-$ ions between different instrumental set-ups. The observed high reproducibility might be due
398 to the fact that OPs and their metabolites (for which high deviations were observed in positive
399 ionization polarity) were not included, since these compounds were not detected in negative
400 ionization polarity. Additionally, an opposite trend in comparison to data obtained in positive
401 ionization polarity was observed: both datasets showed a positive median error indicating a positive
402 off-set between TWIMS and DTIMS data. The included compound classes which differed between
403 the datasets might have an influence on these effects.

404 Good correlations were observed between DTIMS and TWIMS derived CCS values. Nevertheless, a
405 few compounds showed high deviations of up to -4.3% and -6.6%. Several potential factors which
406 might cause the high deviations could be identified and must be considered when interpreting the
407 quality and reliability of the presented dataset. Firstly, an influence of the compound class can be
408 assumed as most of the highly deviating values derived from a particular class (OPs and their
409 metabolites carrying at least two phenyl substituents). These effects might be traced back to
410 differences in ion conformations between DTIMS and TWIMS systems for certain classes. Secondly,
411 an effect of the applied calibration approach on CCS deviations is considered possible. Several
412 previous studies have characterized the influence of the calibrants applied for TWIMS
413 measurements and addressed the advantage of a match in compound class and charge state
414 between calibrants and analytes. However, most of these studies focused on proteomic and
415 lipidomic applications, which means that only a limited amount of studies including small molecules
416 applications can be found [15, 16, 46]. Recently, a study assessed the influence of different
417 calibration approaches on TWIMS measurements of steroids evaluating and comparing the observed
418 bias. Additionally, a new set of reference DTIMS derived CCS values for TWIMS calibration was
419 proposed whose implementation improved the reproducibility of CCS measurements on different
420 instrumental set-ups [47]. These observations highlight the need of similar evaluations of different
421 calibration approaches for the analysis of CECs and a potential implementation of the newly
422 proposed sets of reference CCS values. A critical manual evaluation of the calibration approaches
423 applied for the compilation of TWIMS derived databases thus remains crucial before database
424 implementation for different instrumental designs and/or calibration approaches. Lastly, the
425 described limitations confirm that CCS values represent empirical measurements which are
426 influenced by several factors and do not allow the establishment of a “true CCS value”. It is
427 recommended to assess potential deviations based on a subset of reference standards of the class of
428 interest prior to applying a database acquired with a different instrumental design. Subsequently,
429 the cut-off value of 2% which has been proposed previously[21] might need to be adjusted for
430 databases deriving from different instrumental designs or different calibration approaches.

431 **3.4 Comparison of predicted CCS and experimental ^{DT}CCS_{N2} values**

432 The experimental ^{DT}CCS_{N2} values were compared with predicted datasets which derived from two
433 different prediction models, namely an ANN and a MARS based model [36, 41]. Both models were
434 built using experimental TWIMS derived CCS values. To the best of our knowledge, this is the first
435 study investigating the capabilities of these models in predicting CCS values for DTIMS
436 measurements.

437 During the development of the ANN based prediction model, an APE < 6% was observed for 95% of
438 the protonated ions when comparing predicted with experimental $^{TW}CCS_{N_2}$ values. To be able to
439 compare these observations, the same threshold (6%) was applied to access the deviations of ANN
440 based predicted CCS values (further referred to as CCS_{ANN}) of $[M+H]^+$ ions presented here. A 6%
441 threshold was also used to access deviations of $[M-H]^-$ ions, even though it must be noted that the
442 ANN based model was built using $[M+H]^+$ data, but not evaluated for $[M-H]^-$ ions within its
443 development. For $[M+Na]^+$ ions, an APE of 8.7% was reported for the 95th percentile confidence
444 interval [36]. This higher values is caused by the fact that the ANN based prediction model has been
445 developed without the inclusion of $[M+Na]^+$ ions in the training, validation and blind datasets [36].
446 On the contrary to the $[M-H]^-$ ions, $[M+Na]^+$ data has been evaluated within its development. Hence,
447 a threshold of 8.7% was applied for $[M+Na]^+$ ions as higher APEs can be assumed for this ion species.
448 **Figure 2** shows the combined violin and boxplots of the error distributions observed for predicted
449 CCS values differentiating between prediction models and ion species. For the linear correlation
450 between $^{DT}CCS_{N_2}$ and CCS_{ANN} values, a correlation coefficient of $R^2 = 0.9305$ and a slope of 0.9753
451 were observed (see **Figure S7A**). For $[M+H]^+$ ions, the ANN based model showed a median APE of -
452 1.8% and an IQR of 1.6%. Due to the small IQR (in comparison to other ion species) which influences
453 the upper and lower fence (defined as the $Q_3/Q_1 \pm 1.5 \times IQR$), several outliers were observed (see
454 **Figure 2**). Similar to the comparison of experimental $^{DT}CCS_{N_2}$ and $^{TW}CCS_{N_2}$ values, all observed outliers
455 belonged to either OPs (and metabolites) with at least two aromatic moieties or low-mass
456 (halogenated) triazoles. Nevertheless, most of the observed outliers fall within the threshold of $\pm 6\%$
457 resulting in 93.1% of the CCS_{ANN} values showing an APE < 6%. Comparable results were obtained for
458 CCS_{ANN} values of $[M-H]^-$ ions of which 93.9% showed APEs < 6% with only two values exceeding this
459 threshold (CCS_{ANN} of mono(2-ethylhexyl) terephthalate and mono(2-ethyl-5-hydroxyhexyl)
460 terephthalate). Therefore, for $[M-H]^-$ and $[M+H]^+$, it can be concluded that the ANN based prediction
461 model can successfully be applied for DTIMS measurements of small molecules structurally similar to
462 the compound classes investigated here. Again, the deviations observed for some classes point out
463 the necessity of evaluating the applicability of the model based on a subset of reference standards.
464 CCS_{ANN} values of $[M+Na]^+$ ions show the highest APE with a median value of -3.7% and an IQR of
465 6.8%. From the 46 $[M+Na]^+$ ions included in the comparison, 80.4 % showed an APE below the
466 applied threshold (< 8.7%). Similar to the conclusions made within the development of the ANN
467 based model, a higher cut-off value is recommended when applying the model for the prediction of
468 $[M+Na]^+$ ions within DTIMS measurements (see below).



469
 470 **Figure 2:** Combined violin and boxplots of the error distributions observed when comparing $^{DT}CCS_{N_2}$ values with predicted
 471 CCS values deriving from Artificial Neural Network (ANN) and Multivariate Adaptive Regression Splines (MARS) based
 472 models. For data in positive ionization polarity, a distinction between proton and sodium adducts is made. The outliers
 473 observed for each dataset are numbered as follows: 1: Fyroflex BDP, 2: 5OH-EHDPHP, 3: Fyroflex RDP, 4: TOTP, 5: 4OH-PhP,
 474 6: 5Cl-BTR, 7: 2,4-DEHTM, 8: MEHTP, 9: 5OH-MEHTP, 10: Fyroflex BDP, 11: TOTM. The full names of the mentioned
 475 compounds can be found in Table S3. The thresholds applied for the comparisons are indicated with dashed lines. These
 476 thresholds are based considering the 95th confidence interval of each model. For the ANN based model, thresholds of 6%
 477 ($[M+H]^+$ and $[M-H]^-$ ions; red dashed line) and 8.7% ($[M+Na]^+$; orange dashed line) were applied. MARS based data
 478 was compared based on thresholds of 4.1% (red dashed line), 5.9% (orange dashed line) and 5.3% (brown dashed line) for
 479 $[M+H]^+$, $[M+Na]^+$ and $[M-H]^-$ ions, respectively.

480 In contrast to the ANN based prediction model, the MARS based model was validated for all ion
 481 species included here (*i.e.*, $[M+H]^+$, $[M+Na]^+$ and $[M-H]^-$ ions). This allowed the reporting of APEs
 482 observed for the 95th percentile of the datapoints for each ion species separately [41]. In detail,
 483 these APEs corresponded to 4.1%, 5.9% and 5.3% for $[M+H]^+$, $[M-H]^-$ and $[M+Na]^+$ ions, respectively
 484 [41], which will be used as thresholds to access the deviations presented in this study.

485 From the CCS values predicted for $[M+H]^+$ ions applying the MARS based model (further referred to
 486 as CCS_{MARS}), 71.9% showed an APE < 4.0%. This corresponds to 9 out of 32 CCS_{MARS} values for $[M+H]^+$
 487 ions showing an APE above the applied threshold. Two of these deviating CCS_{MARS} values were also
 488 observed as deviating CCS_{ANN} values, namely BDP (CCS_{MARS} with a deviation of 9.38%) and 5Cl-BTR
 489 (CCS_{MARS} with a deviation of -6.52%). Additionally, the CCS_{MARS} values of DIDP, DINP and DINCH
 490 showed APEs > 4.0%. The same assumptions as described about the causes of these deviations can
 491 be applied here.

492 For the $[M+Na]^+$ ions, 73.9% of which showed an APE <5.3%, a median deviation of -2.3% and an IQR
 493 of 5.2% were observed. This indicates higher (i.e., closer to zero) median values and a smaller IQR
 494 than observed for CCS_{ANN} values of sodium adducts. Within the development of the MARS based
 495 model, a separate model was developed for the prediction of CCS values of $[M+Na]^+$ ions. Thereby,
 496 experimental values of $[M+Na]^+$ adducts were included in the training dataset to account for the
 497 higher volume and particularities derived from the allocation of the sodium ion within the molecular
 498 structure influencing the shape and size of ions [41]. The lower APEs observed for CCS_{MARS} values of
 499 sodium adducts confirm the added value of the described approach indicating that the MARS based
 500 model is more suitable for a reliable prediction of CCS values for this ion species. Nevertheless, the
 501 APEs reported here still show higher deviations than observed for the comparison with experimental
 502 TWIMS based values [41] indicating that additional factors influence the accuracy of the prediction.
 503 For CCS_{MARS} values of $[M-H]^-$ ions, a median deviation of 0.5% and an IQR of 3.0% were observed.
 504 90.0% of the CCS_{MARS} values of $[M-H]^-$ ions showed an APE < 5.9%. This corresponds to 3 out of 30
 505 CCS_{MARS} values with an APE >5.9% which are indicated as outliers in **Figure 2**. Two of the
 506 corresponding compounds (MEHTP and 5-HO-MEHTP) had also shown high deviations within their
 507 ANN based predicted values. Based on the low number of terephthalates and metabolites included
 508 in the dataset, it cannot be stated whether particular structural characteristics or other factors cause
 509 the observed high deviations. The same applies to the high deviation observed for the CCS_{MARS} value
 510 of the $[M-H]^-$ ion of 2,4-DEHTM (-6.48%).

511

512 Table 1: The 95th percentiles observed for the absolute percent errors (APEs) between experimental $^{DT}CCS_{N_2}$ values and
 513 predicted CCS values. The latter were predicted applying Artificial Neural Network (ANN) and Multivariate Adaptive
 514 Regression Splines (MARS) based models.

Ion species	95 th percentile of observed APEs	
	ANN	MARS
$[M+H]^+$	6.08%	6.38%
$[M+Na]^+$	10.29%	11.13%
$[M-H]^-$	5.70%	6.66%

515

516 The percentages of ions showing an APE below the applied thresholds are summarized in **Table S9**.
 517 Additionally, the 95th percentiles of the absolute percent errors observed for each ion species were
 518 calculated (**Table 1**). This aimed at estimating thresholds recommended for future applications of
 519 the ANN and MARS based models for DTIMS measurements. From the observed 95th percentiles the
 520 conclusion might be drawn that the ANN based model provides better results for DTIMS predictions,
 521 as all reported values are lower in comparison to the MARS based model. However, in contrast to
 522 the 95th percentiles which were reported within the development of the prediction models[36, 41],
 523 the values reported in this study are based on a smaller sample size. Thus, after grouping the

524 observed APEs by size, the reported 95th percentile is strongly influenced by the data points
 525 determining the 95% cut-off. Due to the small percentage range and sample size investigated, even
 526 slight deviations of these values towards higher APEs can have strong effects on the calculated
 527 percentiles. Especially for [M+Na]⁺ ions, this approach does not reflect the added advantages of the
 528 MARS based model described above, thus not allowing the direct use of the 95th percentiles as
 529 proposed thresholds. Nevertheless, the 95th percentiles reported reflect deviations between
 530 experimental ^{DT}CCS_{N2} values and predicted data which are comparable to the observations reported
 531 within the development of the prediction models, thus indicating their applicability for DTIMS
 532 measurements. It is recommended to use the reported 95th percentiles in combination with an
 533 assessment of possible deviations for the compound class of interest to estimate applicable
 534 thresholds. The MARS based model is recommended for the prediction of [M+Na]⁺ ions[41].
 535 The described considerations indicate the necessity of a critical expert evaluation of the applicability
 536 of a prediction model prior to its implementation. The discussion presented here also points out that
 537 the various factors influencing both the experimental acquisition and prediction of CCS values do not
 538 allow, at this moment, an unsupervised implementation of prediction models and databases
 539 acquired on different instrumental set-ups.

540

541 **3.5 Recommendation of parameters to be reported for CCS prediction models**

542 The acquisition of CCS values represents a measurement of empirical values rather than an absolute
 543 and constant physical property. Therefore, a detailed reporting of experimental settings, as well as
 544 applied QA measures is crucial to estimate the influence of these parameters on IMS-MS
 545 measurements and their reproducibility using other instrumental designs. Parameters
 546 recommended to be reported for experimental CCS values have been discussed in detail by Gabelica
 547 *et al.* [9] and include mainly mobility device hardware parameters, used drift gas and calibrants or
 548 QC compounds. The observed deviations between ^{DT}CCS_{N2} and ^{TW}CCS_{N2} values described for some of
 549 the compound classes investigated in the presented study confirm the necessity of a unified
 550 reporting of experimental parameters to trace back possible causes for such findings. Adding to
 551 these recommendations, this study proposes a set of parameters recommended to be reported for
 552 CCS prediction models in order to highlight their usefulness for other instrumental designs (**Table 2**).

553

554 Table 2: Recommended parameters for the reporting of CCS prediction models.

Parameter	Recommended information to report
General	General aim of the development. For which compound classes is the model being developed? Which experimental datasets will be used for the development?

Prediction model	Characteristics of applied prediction model; settings and descriptors used for training of the model
Training set	Detailed information on the identity of compounds used for training of the model; ion species included in the training set; detailed description of experimental parameters used for the acquisition of experimental CCS values used for training of the model
Validation results	Description of results obtained after validating the developed model; description of validation dataset and detailed reporting of results for each ion species. Which thresholds should be applied in future applications of the prediction model?
Inter-lab validation	Evaluation of prediction performance of the model for the particular instrument in use. Study of accuracy of prediction for a small set of molecules to support the decisions on suspect substances.

555

556 4. CONCLUSIONS

557 A dataset containing 106 DTIMS derived $^{DT}CCS_{N_2}$ values including $[M+H]^+$, $[M+Na]^+$ and $[M-H]^-$ ions
558 was compared with both experimental (TWIMS derived) $^{TW}CCS_{N_2}$ values and predicted CCS values.
559 $^{TW}CCS_{N_2}$ values were acquired on a VION and Synapt G2 system showing absolute errors < 2% for
560 83% and 82% of the values, respectively, indicating a good reproducibility between different
561 instrumental designs. Moreover, good linear correlations were observed for both systems resulting
562 in correlation coefficients of $R^2 = 0.9889$ (VION) and $R^2 = 0.9929$ (Synapt). Nevertheless, deviations of
563 up to -6.55% were observed for a few compounds belonging to particular chemical classes of
564 compounds. Additionally, the applied calibration approaches could not be excluded as a potential
565 cause for the observed deviations. These findings point out that potential biases of experimental
566 databases built on data acquired by a different instrumental set-up, need to be evaluated prior to its
567 implementation.

568 With regards to CCS prediction models, the 95th percentiles of deviations reported for $[M+H]^+$ and
569 $[M-H]^-$ ions between experimental $^{DT}CCS_{N_2}$ values and predicted data were comparable to the values
570 reported within the development of the ANN and MARS based models, indicating their applicability
571 for DTIMS measurements. These percentiles can be used to establish thresholds to be applied in
572 future DTIMS based studies. However, different parameters such as the aim and compound class for
573 which the model is developed should be considered prior to its applications.

574

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