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1 **Non-viral delivery of RNA for therapeutic T cell engineering**

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43 **Abstract**

44 Adoptive T cell transfer has demonstrated remarkable clinical success in the treatment of
45 hematological malignancies, leading to a growing list of FDA-approved chimeric antigen receptor
46 (CAR)-engineered T cell therapies. However, the therapeutic efficacy for solid tumors remains
47 unsatisfactory, highlighting the need for refined T cell engineering strategies and combinatorial
48 approaches. To date, CAR T cell manufacturing relies primarily on gammaretroviral and lentiviral
49 vectors owing to their high transduction efficiency. However, their use is associated with safety
50 concerns, high cost of cGMP-compliant production, regulatory hurdles and restricted cargo
51 capacity, hindering broader application of engineered T cell therapies. To overcome these
52 limitations, non-viral approaches, including membrane permeabilization and carrier-mediated
53 methods, have been investigated as a more versatile and sustainable alternative for next-
54 generation T cell engineering. Non-viral delivery methods can be designed to deliver a broad
55 range of payload molecules, including RNA which enables more controlled and safe modulation
56 of T cell phenotype and functionality. In this review, we provide an overview of non-viral delivery
57 of RNA in adoptive T cell therapy. We first define the different classes of RNA therapeutics,
58 highlighting manufacturing advancements towards their therapeutic application, after which we
59 discuss the challenges to achieve effective RNA delivery in T cells. Next, we provide an overview
60 of current and emerging delivery technologies for RNA transfection of T cells. Finally, we discuss
61 ongoing preclinical and clinical investigations with RNA-modified T cells.

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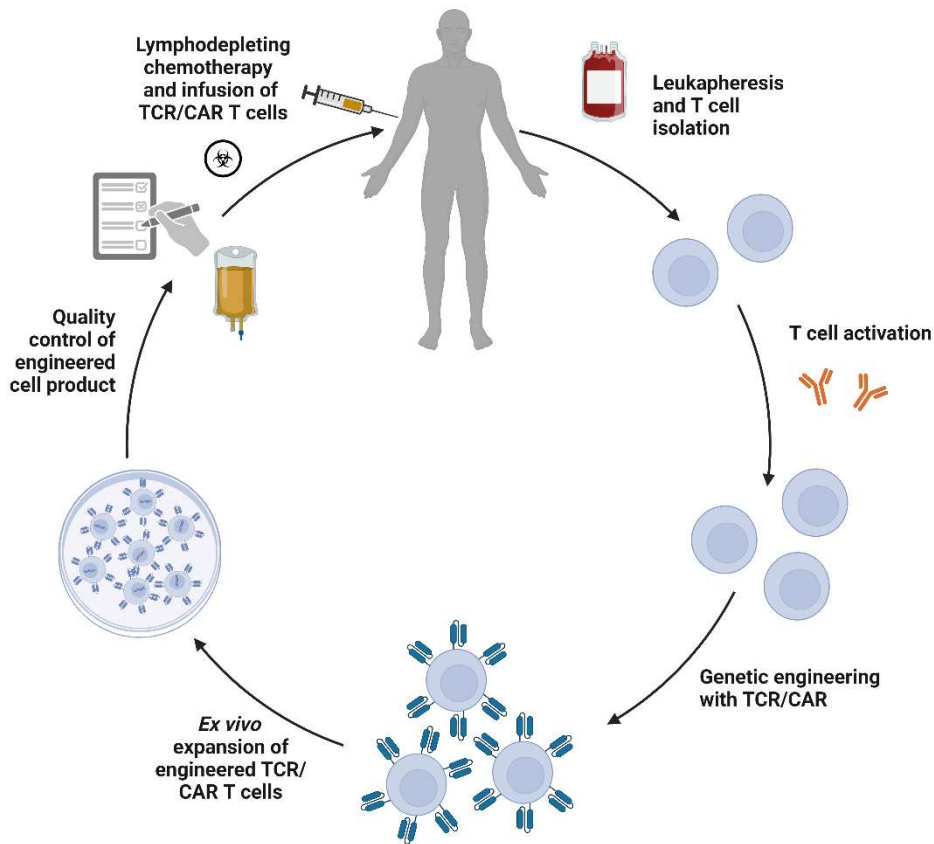
63 1 Introduction

64 1.1 Introduction to adoptive T cell therapy

65 Cancer is a complex disease characterized by the uncontrolled growth of malignant cells that
66 have the potential to invade neighboring tissues or spread to distant sites in the body. With an
67 estimated 19.3 million new cases in 2020, cancer ranks second among the leading causes of death
68 worldwide, accounting annually for 10 million, or one in six, deaths ¹. Despite the tremendous
69 progress in the field of cancer biology, the genetic and phenotypic diversity of the disease often
70 underlies its resistance to treatment. While conventional treatment strategies, such as surgery,
71 radiation, chemotherapy and targeted therapy have proven highly beneficial in managing
72 primary tumors, treating metastatic or relapsed/refractory (r/r) cancers remains a significant
73 challenge. Over the past years, immunotherapy has instigated a revolution in oncology by
74 exploiting the inherent ability of the immune system to recognize and destroy cancer cells, and
75 has become the fifth pillar of cancer treatment^{2,3}. Several approaches to unleash natural defense
76 responses against immune-evasive cancer cells have been exploited, including cytokine
77 therapies, immune checkpoint inhibition, cancer vaccination and adoptive cell transfer ^{2,4}. In
78 particular, antibody therapies targeting immune checkpoints such as programmed cell death
79 protein 1 (PD-1) and its ligand (PD-L1) or cytotoxic T lymphocyte associated protein 4 (CTLA-4)
80 have proven an effective strategy to overcome peripheral tolerance by removing the breaks on
81 T cell activation and enhancing antigen-specific responses ⁵.

82 Given the central role of T lymphocytes in tumor antigen recognition and cell-mediated
83 immunity, adoptive T cell transfer has emerged as an alternative treatment modality ⁶. Three
84 main adoptive T cell therapy types can be distinguished: tumor-infiltrating lymphocytes (TILs), T
85 cell receptor (TCR)-engineered T cells and chimeric antigen receptor (CAR)-engineered T cells ⁷⁻
86 ⁹. In TIL treatment, lymphocytes that have infiltrated tumor tissue are isolated from a cancer
87 biopsy, expanded *in vitro* and re-infused into the patient in high numbers ¹⁰. Despite initial
88 promising outcomes in patients with metastatic melanoma, TIL therapy has been limited by
89 difficulties with cell isolation, insufficient expansion of cells, and modest antitumor effects due
90 to the scarcity of tumor-reactive T cells and their limited persistence *in vivo* ¹¹⁻¹³. Consequently,

91 the focus has shifted to genetically engineered approaches, where peripheral blood lymphocytes
92 are first isolated from blood samples in a process called leukapheresis and then reprogrammed
93 *ex vivo* to effectively target cancer cells (**Figure 1**). Besides redirecting T cell specificity by
94 expressing tumor antigen-specific receptors, T cells can be additionally engineered to enhance
95 their antitumor efficacy and improve their safety for potential use in allogeneic applications.
96 Next, the engineered T cells are expanded to achieve therapeutically required doses, while the
97 patient undergoes a lymphodepleting chemotherapy, which eliminates endogenous T cells and
98 increases systemic levels of T cell-stimulating cytokines, augmenting the *in vivo* expansion of
99 subsequently transferred lymphocytes¹⁴⁻¹⁶.



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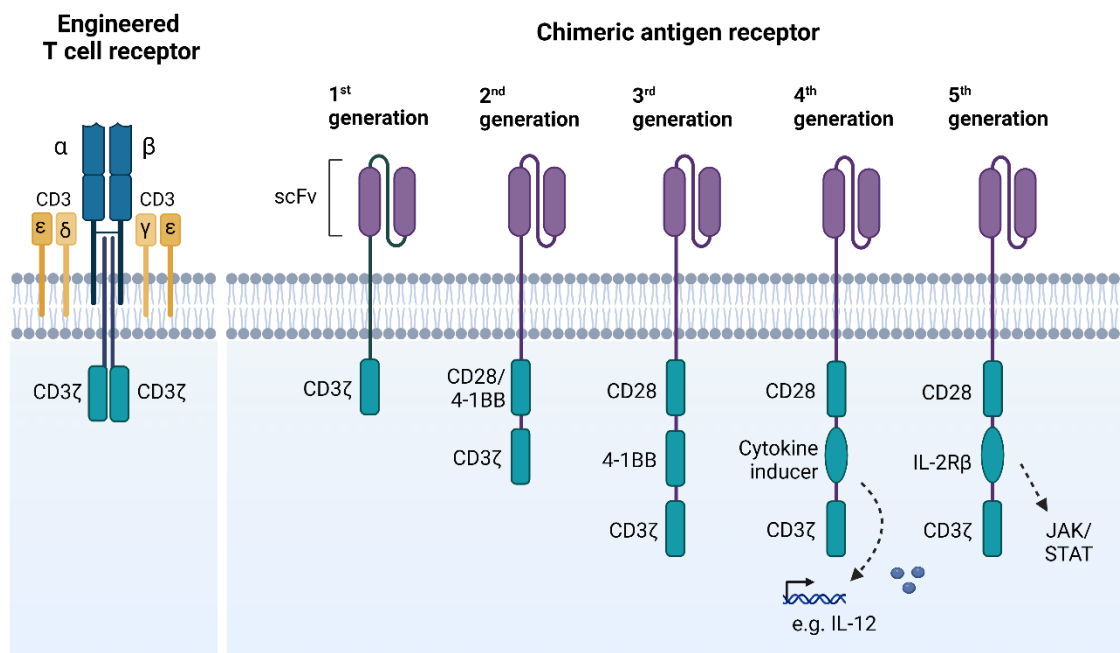
102 **Figure 1. Schematic overview of autologous adoptive T cell therapy.** Leukocytes are isolated from the
103 patient's blood via leukapheresis and activated with anti-CD3/CD28 antibodies. Next, T cells are virally or

104 non-virally engineered to express, *e.g.* a T cell receptor (TCR) or chimeric antigen receptor (CAR). Modified
105 cells are then expanded to therapeutic T cell doses and undergo a quality control. Finally, the patient
106 receives lymphodepleting chemotherapy before being infused with an engineered T cell product.

107
108 T cell receptors are heterodimers composed of α and β chains that recognize antigens presented
109 by the major histocompatibility complex (MHC) and subsequently associate with CD3 subunits to
110 form a functional CD3-TCR complex and initiate T cell activation. In engineered T cell therapy,
111 antigen-binding domains of TCR α and β chains are modified to redirect T cell specificity toward
112 an antigen of interest (**Figure 2**)^{9,17}. The repertoire of targetable antigens includes peptides
113 derived from both intracellular and membrane proteins presented by human leukocyte antigen
114 (HLA) class I and class II, respectively. However, since HLA encoding genes are the most
115 polymorphic in the human genome, MHC-matching can be extremely complex and restrict the
116 number of patients who can benefit from a given TCR-engineered T cell therapy¹⁸. Another
117 challenge is α/β chain mispairing between transgenic and endogenous TCR chains, leading to
118 nonfunctional complexes or the generation of new TCRs with autoimmune specificity^{19,20}. In
119 addition, competition with mispaired and endogenous TCRs for association with a limited amount
120 of CD3 components may further reduce the expression of engineered TCRs²¹. Despite their ability
121 to target both intracellular and surface antigens, the number of targets for TCR T cell therapy
122 identified with sufficient safety and efficacy remains limited^{9,22}. Most clinical trials to date have
123 evaluated cancer-testis antigens, with New York esophageal squamous cell carcinoma 1 (NY-
124 ESO1)-targeted T cells demonstrating objective clinical responses in patients with refractory
125 melanoma, synovial cell sarcoma and multiple myeloma²³⁻²⁵.

126 To overcome limitations imposed by the HLA-restriction of TCRs, synthetic CARs have been
127 designed to direct T cell specificity to virtually any target on the surface of malignant cells
128 independently of the MHC presentation. The CAR structure has a modular design consisting of an
129 antigen-binding domain (most often a single-chain variable fragment derived from a monoclonal
130 antibody, scFv), hinge, transmembrane domain and intracellular signaling domain (**Figure 2**). The
131 first generation of CAR T cells comprised an extracellular antibody scFv coupled to a CD3 ζ -
132 signaling domain²⁶⁻²⁸. However, this design proved ineffective in clinical trials due to limited T
133 cell proliferation and cytokine production²⁹. This led to the incorporation of one or multiple

134 costimulatory molecules such as CD28, 4-1BB (CD137) or OX40 (CD134) in the second and third
 135 generation CARs, respectively, providing additional signals necessary for T cell activation^{30–34}.
 136 Subsequent generations of CAR T cells feature further modifications aimed at improved
 137 anti-tumor efficacy. For instance, fourth generation (TRUCKs or armored CARs) have been
 138 engineered to release proinflammatory cytokines such as IL-12 upon CAR engagement in tumor
 139 lesions for modulating the immunosuppressive tumor microenvironment³⁵. The fifth generation
 140 construct incorporated truncated cytoplasmic IL-2 receptor domain and STAT-3 binding moiety
 141 to promote activation-dependent JAK-STAT signaling and enhance cell proliferation³⁶.



142
 143 **Figure 2. Schematic illustration of an engineered T cell receptor and the evolving designs of chimeric**
 144 **antigen receptors.** The TCR complex comprises paired α and β chains which recognize antigens loaded on
 145 MHC molecules, and CD3 γ, δ, ε and ζ signaling modules. Upon peptide-MHC binding, phosphorylation of
 146 immunoreceptor tyrosine-based activation motifs (ITAMs) in the CD3ζ chains propagates downstream
 147 signaling for T cell activation. CAR consists of an extracellular antigen-binding domain (scFv), a hinge, a
 148 transmembrane domain and cytoplasmic signaling domain. In early CAR design, the scFv domain was
 149 fused with a single CD3ζ signaling domain only. In the second and third generation CARs, one or two
 150 costimulatory domains (e.g., CD28, 4-1BB) were incorporated. The fourth and fifth generation CARs are
 151 based on second generation constructs, but additionally contain an inducible cytokine cassette or IL-2
 152 receptor β chain (IL-2R β) fragment for JAK/STAT pathway activation, respectively. scFV- single chain
 153 variable fragment.

154

155 At the time of writing, six CAR T cell therapies have been approved by the US Food and Drug
156 Administration (FDA), all of which are based on the second generation CAR design. The first CAR
157 T cell product was tisagenlecleucel (Kymriah[®], Novartis), approved by the FDA in August 2017 for
158 the treatment of r/r B cell acute lymphoblastic leukemia (ALL) ³⁷. Later that year Kite/Gilead
159 received FDA approval for axicabtagene ciloleuce (Yescarta[®]) to treat diffuse B cell lymphoma ³⁸.
160 These were followed by two more CD19-specific CAR T cells, namely brexucabtagene autoleucel
161 (Tecartus[®], Kite/Gilead) ^{39,40} and lisocabtagene maraleucel (Breyanzi[®], Bristol-Myers Squibb) ⁴¹,
162 approved for treating r/r mantle cell lymphoma and large B cell lymphoma, respectively. In April
163 2021 idcabtagene vicleucel (Abecma[®], Bristol-Myers Squibb) became the first B cell maturation
164 antigen (BCMA)-specific CAR T cell product approved for the treatment of multiple myeloma ⁴²,
165 while in February 2022 the FDA approval for the first Chinese CAR T cell therapy was obtained,
166 ciltacabtagene autoleucel (Carvykti[®], Legend Biotech/Janssen), which is also BCMA-directed for
167 the same indication ⁴³.

168 Despite the remarkable clinical success achieved in certain subsets of B cell leukemias and
169 lymphomas, there are many barriers that limit CAR T cell therapeutic efficacy in other
170 hematological malignancies and solid tumors ⁴⁴. A lack of durable clinical responses is attributed
171 to insufficient engraftment and persistence of infused CAR T cells ⁴⁵, or development of tumor
172 resistance to single antigen targeting CAR constructs due to loss of target antigen expression on
173 malignant cells, known as antigen escape ⁴⁶. For solid tumors, critical challenges include a paucity
174 of specific target tumor antigens and limited T cell trafficking towards and into the tumor bed. In
175 addition, the immunosuppressive tumor microenvironment (TME), characterized by
176 upregulation of inhibitory checkpoints, such as PD-L1 and LAG-3, and the presence of multiple
177 immunosuppressive cell populations (e.g., regulatory T cells, myeloid-derived suppressor cells,
178 M2 macrophages) impairs T cell persistence by inducing T cell exhaustion or anergy ^{47,48}.
179 Manufacturing challenges pose another barrier to autologous CAR T cell therapy. For instance,
180 often insufficient numbers and poor quality of lymphocytes are collected from often elderly and
181 heavily pretreated patients, which has sparked interest in allogeneic “off-the-shelf” CAR T cell
182 development ⁴⁹.

183 It is now widely recognized that further progress in CAR T cell therapy requires combinatorial
184 approaches moving beyond single-target immunotherapy. Such novel engineering strategies
185 center around multiple targeting, checkpoint blockage, *de novo* cytokine production, improved
186 trafficking with chemokines and remote control CAR designs ^{50,51}. To realize such novel
187 approaches, one critical consideration is the choice of genetic engineering tools that should offer
188 safety, high efficiency, cargo flexibility to accommodate different types of payloads and
189 increasingly large CAR constructs, as well as clinical scalability at low cost.

190 **1.2 T cell engineering with viral vectors**

191 Currently, CAR T cell manufacturing relies on the use of gammaretroviral and lentiviral vectors
192 that offer high transduction efficiencies and long-term stable transgene expression. Out of six
193 FDA-approved CAR T cell products two use gammaretroviral vectors (Yescarta and Tecartus) and
194 four utilize lentiviral vectors (Kymriah, Breyzani, Abecma, Carvykti). To generate replication-
195 defective vectors, viral sequences coding for genes necessary for additional rounds of virion
196 replication and packaging are removed and replaced by the transgene of interest. Necessary viral
197 sequences encoding capsid proteins, enzymes for reverse transcription/integration and envelope
198 glycoproteins (*i.e.*, gag, pol, env) are provided on separate plasmids ⁵². Co-transfection of these
199 plasmids with vector plasmid incorporating the gene of interest provides all the components
200 needed to produce functional viral particles in packaging cell lines such as HEK 293T. Separation
201 of genes required for virion formation prevents progeny virus production while allowing to
202 generate vectors capable of infecting mammalian cells and integrating their genetic material into
203 the host genome ⁵².

204 Gammaretroviral vectors can only transduce dividing cells, while lentiviral vectors are able to
205 infect both dividing and non-dividing cells, though T cell activation is typically required to achieve
206 higher gene transduction efficiencies ⁵³. Another difference lies in their genomic integration
207 profiles. Gammaretroviral vectors derived from Moloney murine leukemia virus (MLV) show
208 preferential integration near transcriptional start sites and CpG islands, including promoters and
209 enhancers ^{54,55}. Such an integration profile carries a risk of oncogenic transformation due to the
210 activation of proto-oncogenes. This concern remained theoretical until MLV use in gene therapy

211 for X-linked severe combined immunodeficiency (SCID-X1) resulted in leukemia development
212 caused by activation of the LMO2 oncogene due to vector integration near LMO2 promotor,
213 prompting careful monitoring of viral vector safety ever since⁵⁶. Contrary to retroviruses, human
214 immunodeficiency virus (HIV)-derived lentiviral vectors show preference to integrate in
215 transcriptionally active regions, which is in general considered a safer genomic integration profile
216^{57,58}. Even though insertional mutagenesis cannot be excluded, no evidence of oncogenic
217 transformation after T cell transduction with retroviral or lentiviral vectors has been observed to
218 date. Nonetheless, recent reports indicate that the variability of lentiviral vector integration sites
219 in CAR T cells could influence T cell proliferation and clinical responses, highlighting the need to
220 better understand the correlation between vector integration and therapeutic outcomes^{59,60}.

221 Viral vector production for clinical applications is performed under current Good Manufacturing
222 Practices (cGMP) in specialized biosafety level 2 facilities and takes 2 to 3 weeks with most of the
223 time being spent on the expansion of HEK 293T producer cells to obtain large quantities of
224 replication-defective vectors⁵². Compared to gammaretroviral vector manufacturing, lentiviral
225 vector production turned out more challenging to scale up due to the lack of stable vector
226 packaging cell lines and lot-to-lot variations arising from multi-plasmid transient transfection
227 procedures⁶¹. Since there is a theoretical potential for generating replication-competent
228 retroviruses or lentiviruses (RCRs/RCLs) during vector manufacturing, the FDA requires extensive
229 testing for RCRs/RCLs in the packaging cell lines and the purified vector product, as well as the
230 final transduced cells before infusion into the patient⁶². In addition, the FDA recommends patient
231 follow-up for RCRs/RCLs emergence for up to 15 years. Such complex and highly centralized
232 manufacturing processes combined with the need for long-term safety-monitoring results in
233 exceptionally high costs and various logistic challenges, significantly restricting patient
234 accessibility to CAR T cell therapy. Other drawbacks associated with viral vectors are limited cargo
235 capacity of ~8-9 kb and intrinsic risk of immunogenicity^{63,64}.

236 The disadvantages of viral vectors have prompted the development of alternative non-viral
237 transfection approaches with a better safety profile and less manufacturing difficulties, resulting
238 in reduced cost and regulatory hurdles, and even facilitating point-of-care CAR T cell production
239 to shorten vein-to-vein time. These techniques will be discussed in more detail in §3.

240 **1.3 The potential of RNA to engineer therapeutic T cells**

241 Traditionally, T cell modifications for therapeutic applications have been achieved through
242 permanent transgene integration mediated by viral vector transduction. However, RNA moieties
243 have recently emerged as a powerful tool to modulate T cell efficacy in cancer immunotherapy
244 thanks to substantial progress in RNA manufacturing and the development of novel RNA delivery
245 technologies . For instance, T cells can be transfected with mRNA to transiently express tumor
246 antigen-specific receptors. This offers a superior safety profile because the mRNA does not
247 integrate into the genome ⁶⁵ and avoids the risk of insertional mutagenesis. In addition, transient
248 CAR expression in T cells decreases the risk of “on-target off-tumor” toxicity in case target
249 antigens are also expressed in healthy tissues. On the other hand, short-term CAR expression
250 may reduce the T cell’s anti-tumor efficacy, requiring repeated administration of mRNA-modified
251 CAR T cells. Another area of interest is gene editing with designer nucleases, where nuclease
252 delivery in mRNA format results in a narrow time-window of enzyme expression, thus conferring
253 greater control over potential off-target genome editing effects. In addition, RNA therapeutics
254 can also be used to inhibit immunosuppressive receptors and to modulate cytokine expression,
255 which may increase the T cell’s anti-tumor efficacy. In the next section we will discuss the
256 different classes of RNA molecules, followed by an overview of non-viral transfection
257 technologies and their application in T cell engineering.

258 **2 Classes of RNA molecules and manufacturing advancements towards clinical** 259 **translation**

260 RNA therapeutics constitute a diverse class of molecules that can regulate the expression of both
261 protein-coding and noncoding genes by acting on proteins, transcripts and genes. A major
262 advantage of RNA-based therapeutics is their ability to target in principle any gene of interest,
263 many of which may be inaccessible to other drug classes like small molecules and antibodies. It
264 was estimated that only 0.05% of the human genome has been drugged by the presently
265 approved protein-targeted therapeutics, since most (98.5%) of the human genome consists of
266 non-protein-coding DNA sequences ⁶⁶. In addition, 85% of human proteins remain difficult to
267 target pharmacologically due to a lack of well-defined pockets for small molecule binding ⁶⁷. Yet,

268 most of the human genome is transcribed into RNA, which can be targeted by antisense
269 oligonucleotides (ASOs), small interfering RNA (siRNAs) and microRNAs (miRNAs) based on
270 complementary base-pairing. Thus, by acting on both conventional proteome (protein
271 expression) and the previously undrugged transcriptome (inhibiting expression), RNA molecules
272 can significantly broaden the range of therapeutic targets. The different categories of RNA
273 therapeutics based on their structure and mode of action will be discussed next.

274 **2.1 Antisense oligonucleotides**

275 ASOs are short, synthetic, single-stranded (ss) oligonucleotides (12-25 nt) designed to specifically
276 hybridize to a complementary endogenous pre-mRNA or mRNA through Watson-Crick base-
277 pairing^{68,69}. The main mechanism of action is the formation of DNA-RNA heteroduplexes, leading
278 to the recruitment of endogenous RNase H and cleavage of the complexes or steric blocking of
279 the ribosomal assembly^{70,71}. In addition, ASOs can promote alternative splicing by interacting
280 with pre-mRNAs in the nucleus⁷²⁻⁷⁴. Downregulation of the target RNA expression can be
281 achieved by translational arrest upon binding with the 5' untranslated region (UTR) of the
282 mRNAs, cleavage of 5' cap structures or polyadenylation changes⁷⁵⁻⁷⁷. Alternatively, ASO binding
283 to upstream open reading frames (uORFs) and translation inhibitory elements (TIEs) results in
284 increased production of specific proteins encoded by target RNAs^{78,79}. Finally, ASOs can
285 upregulate the expression of desirable proteins by binding to miRNAs or miRNA-binding sites,
286 thus inhibiting miRNA-mediated downregulation of gene expression^{80,81}. The therapeutic use of
287 ASOs was first reported by Stephenson and Zamecnik in 1978, who demonstrated that DNA-
288 based ASOs could inhibit Rous sarcoma virus replication *in vitro*⁸². However, these effects were
289 not sustained *in vivo* since unmodified oligonucleotides were prone to nuclease degradation and
290 displayed a poor target affinity. Consequently, in the third generation of ASO therapeutics,
291 numerous chemical modifications such as nucleobase modifications, alternative backbones and
292 bridged nucleic acids have been implemented to improve their stability, target affinity,
293 pharmacokinetics and pharmacodynamics, as extensively reviewed elsewhere^{69,83,84}.
294 Nonetheless, delivery of ASOs remains a hurdle for their broader clinical application.

295 **2.2 Small interfering RNA**

296 RNA interference (RNAi) is a conserved endogenous mechanism used to defend against invading
297 viruses and transposable elements ⁸⁵. Gene silencing can be initiated by short double-stranded
298 (ds) RNA sequences such as siRNAs or miRNAs, which mediate sequence-specific mRNA
299 degradation or mRNA translational repression. The endogenous siRNA pathway starts by cleaving
300 long dsRNA molecules into 21-23 nucleotide long siRNAs by the RNase III-type enzyme Dicer.
301 Once incorporated into a multiprotein RNA-induced silencing complex (RISC) in the cytoplasm,
302 siRNA is unwound into the passenger (sense) strand and the guide (anti-sense) strand. The
303 passenger strand is then degraded by Argonaute 2 (AGO2) protein, whereas the guide strand is
304 retained to direct RISC binding to target mRNA to induce AGO2-mediated mRNA cleavage ⁸⁶⁻⁸⁹.
305 Finally, the sliced target mRNA is released and the activated siRNA-RISC complex can be recycled
306 to destroy additional targets, propagating the gene silencing effect ⁹⁰. The catalytic activity of
307 siRNA can be sustained for 3 to 7 days in rapidly dividing cells, after which its concentration drops
308 below the therapeutic threshold and repeated administration is required to achieve a persistent
309 effect ⁹¹.

310 Since its first description in plants and nematodes in the 1990s ⁹², the RNAi mechanism has been
311 extensively exploited in fundamental studies of gene function and in developing new
312 therapeutics. Although the first clinical trials using unmodified siRNAs failed due to immune-
313 related toxicities and questionable RNAi effects ⁹³, further improvements in chemical design,
314 sequence selection and delivery strategies opened the way for safer and more efficacious RNA
315 compounds ⁹⁴⁻⁹⁶.

316 **2.3 CRISPR-based gene editing**

317 Clustered regularly interspaced short palindromic repeats and CRISPR-associated protein 9, aka
318 CRISPR-Cas9, is a part of the bacterial adaptive immune system, which has been transformed into
319 a potent genome editing technology in eukaryotic cells ⁹⁷. The system relies on a DNA nuclease
320 (Cas9 protein) guided by an RNA sequence that is complementary to the target DNA region (guide
321 RNA or gRNA). In bacteria, native Cas9 requires a guide RNA composed of two associated
322 disparate RNA molecules, being the CRISPR RNA (crRNA) which enables the recognition of the

323 target gene and trans-activating CRISPR RNA (tracrRNA) which facilitates crRNA maturation and
324 Cas9 recruitment. However, for gene editing purposes, both RNA molecules can be linked into a
325 synthetic single guide RNA (sgRNA). Upon gRNA binding to Cas9, a ribonucleoprotein (RNP)
326 complex is formed, whereby recognition of a 20-nucleotide target sequence and protospacer
327 adjacent motif (PAM) engages Cas9 nucleolytic activity, inducing a double-strand break (DSB)^{98,99}.
328 The latter can be repaired by either non-homologous end joining (NHEJ) or homology-directed
329 repair (HDR). NHEJ is an error-prone process where direct rejoining of the lesion introduces small
330 deletions or insertions, ultimately disrupting the targeted locus (gene knock-out). In contrast,
331 HDR is a more precise mechanism that can be exploited for gene insertion or correction (gene
332 knock-in) in the presence of a donor DNA sequence^{99,100}.

333 Over the years, the CRISPR-Cas toolbox has expanded significantly by exploitation of the natural
334 diversity of the CRISPR systems as well as rational engineering. CRISPR-mediated genome editing
335 capabilities were first demonstrated using type II Cas9 DNA endonuclease from the *Streptococcus*
336 *pyogenes*⁹⁸. The Cas9 nuclease consists of two catalytic domains, HNH and RuvC, which cleave
337 the target and non-target strand, respectively. These domains can be mutated towards the
338 development of base editors and prime editors that operate without inducing a double-strand
339 break, thereby reducing the risk of chromosomal rearrangements¹⁰¹. Inactivation of one of the
340 nuclease domains creates a Cas9 nickase (nCas9) which introduces single-strand cuts, offering
341 better control over off-target effects. Alternatively, inactivation of both nuclease domains
342 generates a dead Cas9 (dCas9), stripped of catalytic activity but still able to recognize and bind
343 to target DNA. The latter can be exploited, for instance, in gene regulation through dCas9 fusion
344 with transcriptional activators or repressors and in epigenetic remodeling via linking with
345 epigenetic effector enzymes¹⁰¹⁻¹⁰³.

346 Unlike Cas9, most Cas12 nucleases require only crRNA to induce staggered end cuts distal from
347 a 5' T-rich PAM sequence. Cas12a mediates genome editing with a higher specificity than Cas9,
348 which can be related to its lower nuclease activity¹⁰⁴. In addition, its smaller size and ability to
349 process its own guide RNAs make Cas12 an attractive candidate for multiplex gene engineering
350¹⁰⁵. More recently discovered Cas13 nucleases have two HEPN domains and their endonuclease
351 activity is directed toward RNA. Once bound to the target, Cas13 may display a non-specific

352 RNase activity by cleaving bystander RNA molecules in a non-discriminatory manner. This
353 collateral cleavage property has been exploited in nucleic acid detection-based diagnostic
354 technologies, simultaneously raising concerns for therapeutic applications¹⁰⁶. However, a recent
355 screening of Cas13 mutants has identified some high-fidelity variants displaying efficient RNA
356 knockdown activity with minimal collateral damage¹⁰⁷.

357 Despite the robustness and simplicity, the therapeutic application of CRISPR-Cas systems faces
358 challenges related to effective delivery, off-target mutagenesis, genome editing efficiency and
359 immunogenicity. Consequently, several strategies have been developed to enhance Cas
360 specificity. For instance, using paired Cas9 nickases instead of Cas9 nuclease significantly reduces
361 off-target effects without sacrificing the on-target cleavage efficiency¹⁰⁸. In addition, several
362 high-fidelity Cas9 variants have been engineered by rational design or directed evolution. One
363 example is *SpCas9*-HF1 harboring alanine substitution to disrupt the nonspecific contact
364 between *SpCas9* and the phosphate backbone of target DNA¹⁰⁹. Other approaches rely on the
365 modification of gRNA, including truncated gRNAs¹¹⁰, engineering secondary structures¹¹¹, or
366 addition of cytosine stretches to the 5'-end of the gRNAs as a 'safeguard' strategy¹¹².

367 Also, chemical modifications optimized for ASOs and siRNAs can be applied to gRNAs to improve
368 their stability against enzymatic degradation, enhance on-target performance and reduce
369 toxicity/ immune recognition. For instance, the incorporation of 2'-O-methyl-3'-
370 phosphonoacetate at specific sites in the ribose-phosphate backbone of gRNAs can significantly
371 reduce off-target cleavage while preserving high on-target activity¹¹³. Similarly, crRNA
372 modification with bridged and locked nucleic acids broadly improves Cas9 cleavage specificity¹¹⁴.
373 In another study, chemical modifications comprising 2'-O-methyl, 2'-O-methyl
374 3'-phosphorothioate, or 2'-O-methyl 3'-thioPACE were incorporated at both termini of sgRNAs to
375 enhance genome editing efficiency in primary human T cells and CD34+ hematopoietic stem and
376 progenitor cells¹¹⁵. Finally, the 5'-hydroxyl modification of gRNA generated by triphosphate
377 group removal helps to evade innate immune responses, leading to efficient Cas RNP-mediated
378 targeted mutagenesis in primary human CD4+ T cells¹¹⁶.

379 CRISPR-Cas components can be delivered to cells in three formats: DNA vector (either plasmid or
380 viral vector) encoding Cas and gRNA; mRNA encoding Cas protein with a separate guide RNA; or

381 mature CRISPR-Cas ribonucleoprotein. Plasmid-based delivery is a convenient strategy for the co-
382 transfection of multiple components such as Cas, sgRNA(s) and exogenous DNA for HDR,
383 potentially increasing genome editing efficiency ¹¹⁷. However, it requires nuclear entry and
384 translation and is associated with the risk of host genome integration and off-target effects
385 resulting from prolonged expression ¹¹⁸. In addition, exogenous DNA sensing by cellular receptors
386 can trigger innate immune responses ^{119,120}. Compared to plasmids, delivery of Cas-encoding
387 mRNA enables faster onset of genome editing as there is no need for a transcription step before
388 translation commences in the cytoplasm. The transient nature of protein expression can be
389 leveraged to better control the dose and duration of Cas nuclease activity, reducing off-target
390 effects ¹¹⁵. However, due to poor stability and susceptibility to enzymatic degradation, mRNA
391 molecules require chemical modifications and carefully considered delivery mechanisms, as will
392 be discussed further in the next section. Finally, Cas delivery in protein format offers immediate
393 onset of gene editing. Its transient presence translates to reduced off-target effects and toxicity
394 ^{121,122}. However, Cas RNP delivery can be challenging due to the large size and charge of the
395 protein.

396 **2.4 Aptamers**

397 Aptamers are single-stranded oligonucleotides that can bind to various targets with high affinity
398 and selectivity by folding into specific three-dimensional structures. They are produced *in vitro*
399 through a controlled process called Systematic Evolution of Ligands by Exponential Enrichment
400 (SELEX) ¹²³. Often regarded as a chemical equivalent of antibodies, aptamers have the advantage
401 of being relatively small, more stable, nonimmunogenic and programmable via chemical
402 modifications and conjugation ¹²⁴. Aptamer-based therapeutics include antagonist aptamers
403 which disrupt the interaction of disease-associated targets such as protein-protein or receptor-
404 ligand interactions, and agonist aptamers, which can activate target receptors. Furthermore, cell
405 type-specific aptamers serve as carriers to deliver other therapeutic agents to the target cells and
406 tissues. Aptamer-based delivery systems include conjugates with different oligonucleotides and
407 drugs and aptamer-decorated nanomaterials ¹²⁴.

408 2.5 Messenger RNA

409 Messenger RNA (mRNA), first discovered by Brenner and colleagues in 1961, transfers genetic
410 information from the DNA in the nucleus to the cytoplasmic ribosomes, where it can be
411 translated into proteins¹²⁵. The therapeutic potential of mRNA molecules was first realized in the
412 1990s, when protein expression was demonstrated by direct injection of *in vitro* transcribed (IVT)
413 mRNA constructs¹²⁶. In another study, Jirikowski *et al.* injected vasopressin mRNA into the
414 hypothalamus of Brattleboro rats to induce the synthesis of vasopressin and (transiently) reverse
415 diabetes insipidus¹²⁷. Later, Conry *et al.* injected mRNA constructs encoding a carcinoembryonic
416 antigen in mice to induce an anti-tumoral antibody response¹²⁸. These early demonstrations,
417 coupled with advancements in mRNA design and manufacturing, laid the foundation for a
418 plethora of applications investigated today, including: (1) protein replacement therapy, where
419 exogenous mRNA is administered to replace or supplement endogenous proteins; (2)
420 vaccination, where mRNA encoding specific antigens is introduced to elicit an immune response
421 against infectious diseases or cancer; (3) adoptive cell therapy, where mRNA transfection is used
422 to alter the therapeutic cell's phenotype or function; (4) gene editing, where mRNA enables the
423 transient expression of gene editing nucleases.

424 mRNA therapeutics offer several advantages compared to DNA-based strategies. First, mRNA
425 does not need to enter the nucleus, thus circumventing the challenge of nuclear delivery and the
426 risk of genomic integration. In addition, as the cytoplasmic site of action makes mRNA
427 independent of cell cycle progression, it is efficacious in both mitotic and non-mitotic cells. The
428 relatively short half-life of mRNA can be advantageous for applications that require only transient
429 protein expression, such as expression of nucleases for gene editing, epitopes in vaccination and
430 transposase in stable non-viral gene transfer. Finally, manufacturing of synthetic mRNA by *in vitro*
431 transcription is relatively simple, fast, scalable, and cost-efficient.

432 IVT mRNA can be synthesized in a cell-free approach using a phage RNA polymerase (such as SP6,
433 T3, or T7) and a linear DNA template in the presence of nucleotides. The IVT mRNA molecules
434 resemble naturally occurring mature eukaryotic mRNAs and comprise five functional regions: a
435 5' cap, a 5' untranslated region (UTR), an open reading frame (ORF) encoding the gene of interest,

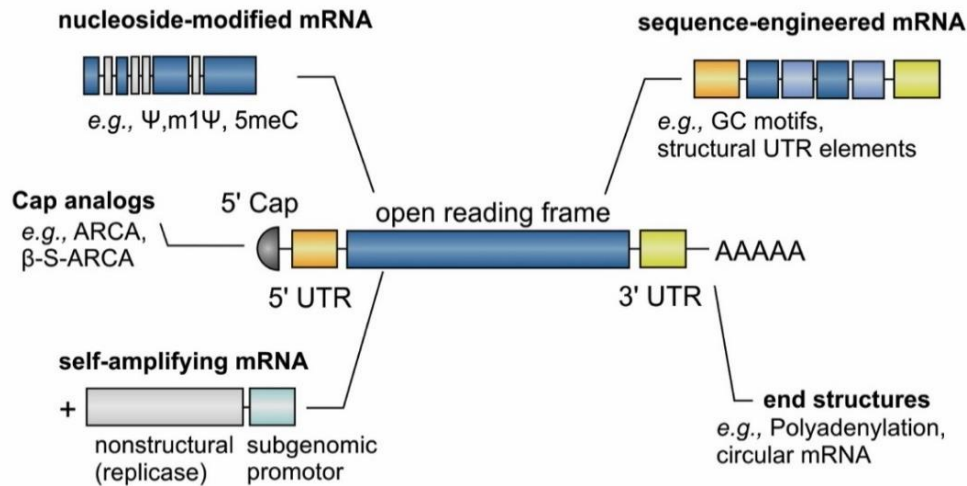
436 a 3' UTR and a 3' poly(A) tail (**Figure 3**). Each of these structural elements has been modified in
437 recent years to enhance mRNA stability and translation efficiency or to modulate immunogenicity
438 ^{129–132}. The 5' cap structure regulates pre-mRNA splicing, nuclear export, mRNA stability against
439 5'-3'exonuclease-mediated degradation and translation initiation by recruiting eukaryotic
440 initiation factor 4F (eIF4F). The natural eukaryotic 5'cap (cap-0) contains 7-methyl-guanosine
441 connected to the 5' nucleotide through a 5'-5' triphosphate bridge (m7Gppp). Ribose of the first
442 and second nucleotide can be subjected to 2'-O-methylation to generate cap-1 and cap-2, and
443 these methylations have been found to reduce immunogenicity, indicating a role in distinguishing
444 between self and non-self mRNA ^{133,134}. In contrast, unmodified mRNA or cap-0 structures can be
445 recognized by cellular pattern recognition receptors (PRRs) such as retinoic acid-inducible gene
446 (RIG)-like receptors (RIG-I and melanoma differentiation-associated protein 5 (MDA-5)), leading
447 to interferon responses and mRNA degradation ¹³⁰. In addition, 5' cap structures can be subjected
448 to various chemo-enzymatic modifications to achieve cap analogs with high affinity for eIF4F and
449 low susceptibility for decapping enzymes, or to modulate immunostimulation ^{135,136}. Currently,
450 two methods are used to cap IVT mRNA: co-transcriptional capping (CleanCap[®] technology,
451 TriLink Biotechnologies) and posttranscriptional capping (capping enzymes from vaccinia virus).
452 Along with the 5' cap, the 3' poly(A) tail regulates mRNA stability and translation efficiency by
453 interaction with poly(A) binding proteins. The length of the poly(A) tail is usually increased to
454 counteract the deadenylation process that eventually leads to mRNA decay, though the optimal
455 length of the poly(A) tail remains controversial ^{129,137}. For instance, one study demonstrated that
456 mRNA modification with a poly(A) tail measuring 120 nt increased mRNA stability, translation
457 efficiency and T cell stimulatory capacity of dendritic cells, providing a potential optimization
458 strategy for mRNA vaccine manufacturing ¹³⁸.

459 UTRs do not encode proteins but play important roles in regulating translation efficiency, mRNA
460 stability and subcellular localization ^{129,139}. The 5' UTR is mainly involved in ribosome recruitment
461 and the initiation of mRNA translation. A strong Kozak sequence is often incorporated after the
462 5' UTR to improve translation efficiency ^{140,141}. The latter can also benefit from eliminating
463 sequences that display an increased propensity towards the formation of stable secondary and
464 tertiary structures, hindering mRNA interactions with ribosomes. The 3' UTR contains miRNA

465 binding sites and governs mRNA stability and half-life ¹⁴². For instance, removing miRNA binding
466 sites from 3' UTR can promote encoded protein expression. Alternatively, inserting a tissue-
467 specific miRNA binding site can increase mRNA degradation in off-target tissues upon systemic
468 administration, reducing undesired side effects ¹⁴³. mRNA translation and half-life can be
469 improved by the incorporation of sequences derived from endogenous long-lived mRNAs, such
470 as alpha and beta globin ¹⁴¹. Furthermore, optimization of the guanine-cytosine content results
471 in enhanced stability and reduced immunogenicity of synthetic mRNA constructs ¹⁴⁴.

472 The ORF coding the sequence of the protein of interest is the core of the IVT mRNA. One approach
473 to increase translatability is codon optimization, where rare codons are replaced with
474 synonymous high-frequency codons to speed up the translation. However, this strategy is
475 controversial since codon replacement may affect protein conformation and give rise to novel
476 peptides with unknown biological activity ^{145,146}. Therefore, nucleoside modification appears as
477 the most attractive alternative. The incorporation of modified nucleotides in mRNA, such as
478 pseudouridine (ψ), N1-methylpseudouridine ($m^1\psi$), 5-methoxyuridine (mo^5U), 2-thiouridine
479 (s^2U), 5-methylcytidine (m^5C) and N6-methyladenosine (m^6A) suppresses the activation of TLR
480 receptors, thereby inhibiting the innate immune responses and improving protein translation
481 efficiency ^{130,133,147,148}. It is worth noting that N1-methylpseudouridine modification has been
482 implemented in the development of both Pfizer/BioNTech (comiranty[®]) and Moderna
483 Therapeutics (spikevax[®]) SARS-CoV-2 vaccines ¹⁴⁹.

484



485

486

487 **Figure 3. The structure of *in vitro* transcribed (IVT) mRNA.** IVT mRNA comprises five functional regions:
 488 a 5' cap, 5' and 3' untranslated regions (UTRs), the protein-encoding open reading frame (ORF) and a 3'
 489 poly(A) tail. In recent years, each of these elements has been modified to improve mRNA stability and
 490 efficiency, or to modulate immunogenicity. Figure adapted from Verbeke *et al.*¹⁵⁰

491

492 Another strategy to reduce the immunostimulatory potential of the IVT mRNA is to perform
 493 additional purification steps for removing potentially immunogenic contaminants, such as
 494 residual templates, free nucleotides and dsRNA. The most common method to purify IVT mRNA
 495 is high performance liquid chromatography (HPLC). For instance, Kariko *et al.* used reversed-
 496 phase HPLC to remove dsRNA impurities and demonstrated a remarkable increase in protein
 497 expression by 1000-fold, without inducing the production of IFNs or inflammatory cytokines¹⁵¹.
 498 However, HPLC is not suitable for large scale production of mRNA. Alternative purification
 499 methods include oligo(dT)-cellulose chromatography and RNase III specific digestion. The latter
 500 has been employed by Foster *et al.* to remove dsRNA byproducts from mRNA encoding CD19
 501 CAR. T cells electroporated with a purified construct displayed decreased expression of
 502 checkpoint inhibitors and improved cytotoxicity in a murine leukemia model¹⁴⁸.

503 The successful development of COVID-19 mRNA vaccines has fueled further innovations in mRNA
 504 engineering aimed at increased stability and more robust expression *in vivo*. In vaccination,
 505 achieving adequate antigen expression levels for protection or immunomodulation depends on

506 the number of successfully delivered conventional mRNA transcripts and thus may require large
507 doses or repeated administration. This limitation can be addressed using self-amplifying mRNA
508 (saRNA), based on self-replicating elements derived from the alphavirus genome^{152,153}. Such a
509 construct consists of the alphavirus replication genes, while the structural elements are
510 substituted with the selected gene of interest. As a result of their self-replicative activity, saRNAs
511 can be delivered at lower doses than conventional mRNA to achieve comparable antigen
512 expression^{154,155}. saRNA-based SARS-CoV-2 vaccines have already shown efficiency in inducing
513 high neutralizing antibody titers in animals¹⁵⁵⁻¹⁵⁷ and several other candidates against infectious
514 diseases and cancer are being tested in clinical trials^{158,159}. However, the substantially larger size
515 of self-amplifying mRNA compared to conventional mRNA (~10 kb vs. ~2-3 kb) may necessitate
516 optimization of delivery formulations. In addition, saRNA displays a higher innate immune-
517 stimulating activity compared to conventional mRNA¹⁶⁰.

518 **3 Non-viral delivery platforms for RNA therapeutics**

519 For T cell engineering the RNA molecules need to cross the cell membrane to gain access to the
520 cytosol. However, their hydrophilic nature, macromolecular size and overall strong negative
521 charge preclude cellular entry via passive diffusion. Therefore, to facilitate intracellular delivery
522 of RNA, various non-viral strategies have been employed, which can be broadly categorized as
523 membrane disruption-mediated and carrier-mediated methods. Membrane disruption-based
524 technologies enhance the permeability of the plasma membrane mostly *via* physical stimuli, such
525 as electrical fields or mechanical forces, offering direct access to the cytosol. Although considered
526 relatively universal in terms of cell type and cargo molecules to be delivered, such physical
527 methods are often limited to *in vitro* or *ex vivo* applications, being less suited for *in vivo* delivery.
528 In contrast, carrier-based delivery systems designed to condense nucleic acid into compact
529 nanoparticles can be applied both *ex vivo* and *in vivo*. However, these nano-vehicles face specific
530 challenges related to cellular uptake and endosomal escape, as discussed in the next paragraphs.
531 In this section, we provide an overview of both established and emerging technologies for RNA
532 delivery. For each method, the delivery mechanism will be discussed as well as its advantages
533 and disadvantages for therapeutic cell engineering.

534 3.1 Membrane-disruption based delivery methods

535 3.1.1 Electroporation

536 Electrical membrane permeabilization, or electroporation in short, is an approach in which cell
537 exposure to high-voltage and low frequency electrical pulses induces a transient increase in
538 plasma membrane (PM) permeability, allowing transmembrane transport of otherwise
539 impermeant exogenous molecules (**Figure 4**). This phenomenon was first demonstrated in 1982
540 by Neumann *et al.*, who reported efficient transfection of pDNA into mouse lymphoma cells upon
541 application of strong electric fields ¹⁶¹. Although a comprehensive understanding of the
542 mechanisms of electroporation is still lacking, there is broad consensus that electroporation is
543 best described by the theory of aqueous pore formation that is induced by interfering with the
544 cellular transmembrane potential (TMP) ^{162–165}. According to the theory, once the applied voltage
545 exceeds a critical threshold, PM breakdown occurs in two phases: first, water molecules start
546 penetrating the bilayer, forming a water channel; next, the lipids adjacent to the water channel
547 reorient toward the channel with their polar head groups, creating metastable (lasting
548 milliseconds up to several minutes) hydrophilic pores ^{163,165,166}. In addition, there is increasing
549 evidence that exposure to electric pulses may cause chemical changes to membrane lipids and
550 modulation of protein function, contributing to the increased permeability of the lipid bilayer
551 ^{163,167}.

552 The extent of membrane permeabilization depends on the magnitude and duration of the
553 applied electric forces ^{163,165}. Generally, it is believed that coverage area of pore formation is
554 determined by pulse strength while pore size correlates with pulse duration ¹⁶⁴. For instance,
555 application of sub-microsecond pulses induces many small pores (radius ~1 nm), whereas longer
556 pulses result in less numerous but larger pores of up to tens of nm ¹⁶⁸. In addition, high voltage
557 ultrashort pulses in the nanosecond range might be used to target intracellular organelles
558 without disrupting the PM ^{169,170}. Pore formation is also influenced by factors such as cell size,
559 membrane curvature, temperature, and osmotic pressure. Generally, smaller cells, such as T
560 lymphocytes, require higher voltages than larger cells to achieve effective PM permeabilization
561 ^{165,171}.

562 Intracellular delivery of exogenous molecules is highly dependent on pore size and cargo
563 properties, such as size, charge and conformational flexibility^{164,172}. Small neutral molecules enter
564 the cell via diffusion through the pores, while transport of charged species such as nucleic acids
565 is facilitated by additional electrophoretic forces present during the pulse^{173–175}. For instance,
566 siRNA delivery can be mediated by a combination of electrophoretic and/ or diffusive
567 mechanisms depending on the size and lifetime of the pores^{176,177}. In contrast, transfection of
568 large DNA plasmids is often described as a multistep process involving DNA condensation at the
569 cell membrane, followed by endocytic internalization and a yet poorly understood step of
570 endosomal release in the cytosol and eventual translocation to the nucleus^{178–180}.

571 To ensure successful intracellular delivery and preservation of cell viability post treatment (*i.e.*,
572 reversible electroporation), several parameters such as field strength, pulse duration and
573 number of pulses need to be optimized for a given combination of cell type and effector
574 molecules^{181–184}. Moreover, the composition of the electroporation buffer can be adjusted in
575 terms of osmolarity and conductivity to balance transfection efficiency with cytotoxicity^{185–188}.
576 This flexibility, combined with high delivery efficiencies has established electroporation as one of
577 the leading non-viral transfection technologies for both basic research and clinical applications
578¹⁸⁵.

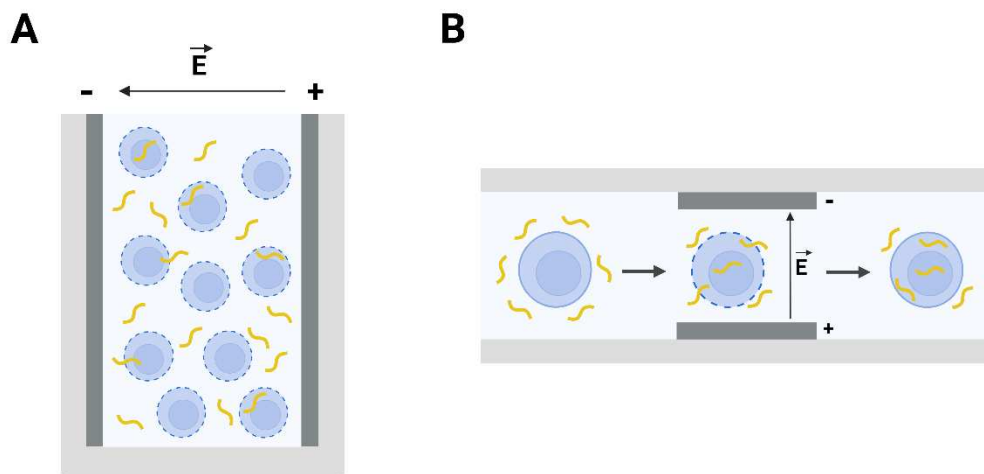
579 Wide laboratory adoption of electroporation has been supported by the development of several
580 commercial systems such as Gene Pulser™ (Bio-Rad), Nucleofector™ (Lonza), Neon™ (Invitrogen)
581 and NEPA21 electroporator (Nepagene). Clinical manufacturing applications have been
582 facilitated by the introduction of large-scale electroporation platforms, such as MaxCyte's ExPERT
583 family of instruments based on flow electroporation™ technology, CliniMACS® Electroporator
584 from Miltenyi Biotec and CTS Xenon offered by Thermo Fisher Scientific. For example, the
585 MaxCyte GTx™ system can transfect up to 20 billion cells in less than 30 minutes. Such large
586 volume electroporators can be coupled with modules like the CliniMACS Prodigy® platform
587 (Miltenyi) or Cocoon® (Lonza) to assemble a fully automated and closed cGMP workflow from
588 cell isolation/activation to genetic engineering and expansion.

589 Despite being the most established non-viral method for T cell transfections, electroporation
590 comes with certain limitations, not in the least a substantial loss of cell viability post-treatment.

591 Cell damage can be attributed to electrolytic effects such as Joule heating, pH changes and
592 contamination via corrosion of electrodes ^{164,189,190}. In addition, cell exposure to strong electric
593 fields has been suggested to trigger lipid peroxidation, protein denaturation, generation of
594 reactive oxygen species and DNA damage ^{163,167,191}. Furthermore, if the PM integrity remains
595 compromised for extended periods of time, it may lead to severe disruption of cell homeostasis,
596 triggering delayed cell death mechanisms ¹⁹². Even when cells survive, they may carry persistent
597 phenotypical alterations, leading to reduced proliferation potential and changes in signaling
598 pathways, activation states and transcriptional responses ^{193–195}. For instance, in an early study by
599 Zhang *et al.*, enhanced transcriptional activity and increased expression of surface activation
600 markers were observed in CD4 T cells treated by nucleofection ¹⁹³. Later, DiTommaso *et al.*
601 showed that electroporation induced significant gene expression changes and aberrant cytokine
602 secretion in primary T cells, which translated to functional deficiencies *in vivo* with
603 electroporated T cells failing to demonstrate sustained antigen-specific effector responses and
604 tumor control ¹⁹⁴. It seems, therefore, that the main challenge for electroporation-based T cell
605 engineering lies in long-term survival and functionality rather than the initial delivery efficiency
606 ^{164,196,197}.

607 Recent innovations in nanotechnology and microfluidics led to the development of miniaturized
608 electroporation systems such as micro-, nano- and microfluidic-based electroporation, offering
609 more precise control over delivery parameters and electrode-mediated toxicities (also see
610 [section 3.1.5](#)). For example, Cao *et al.*, reported 75% mRNA transfection efficiency in Jurkat T
611 [cells using a water-filter nanoporous membrane for a highly localized nanopore electroporation](#)
612 ¹⁹⁸. Another example is the microfluidic continuous-flow electroporation device developed by
613 Lissandrello and colleagues for high-throughput T cell engineering, with a reported mRNA
614 transfection efficiency of up to 95%, [minimum impact on cell expansion potential](#) and a
615 processing rate of 20 million cells per minute ¹⁹⁹. [More recently, the same authors reported on](#)
616 [an optimized design for mRNA, RNP and pDNA transfection with an enhanced processing](#)
617 [throughput of 9.6 billion cells per hour](#) ²⁰⁰. In another study by VanderBurgh *et al.*, similar
618 efficiencies were demonstrated for mRNA transfection and CRISPR/Cas9-mediated TCR
619 knock-out, while delivery throughput could be scaled up to 256 million cells/min ²⁰¹. [When](#)

620 proliferation rates were evaluated, T cells exhibited a reduced growth rate for 2 days post-
621 electroporation, before recovering to proliferation rates comparable to control cells. For an
622 extensive overview of such novel designs, we refer the reader to recently published reviews^{202–}
623²⁰⁴. Several commercial micro/nano electroporation products are presently being developed by
624 start-up companies, such as by CyteQuest, Kytopen and NAVAN Technologies. It will be of interest
625 to see how these newer electroporation technologies stack up against the more established bulk
626 electroporation devices for T cell engineering in terms of efficiency, cell viability and functionality.



627
628 **Figure 4. Schematic illustration of conventional or bulk electroporation and flow-through**
629 **electroporation.** (A) In traditional electroporation, cells and cargo molecules (yellow) are mixed in a
630 conducting buffer and transferred to a cuvette with two parallel electrodes. Upon application of electrical
631 pulses, cells become transiently permeabilized, which allows intracellular migration of cargo molecules.
632 (B) In microfluidic flow-through electroporation, cells suspended in a conductive buffer with cargo
633 become electropermeabilized while flowing between two plate electrodes.

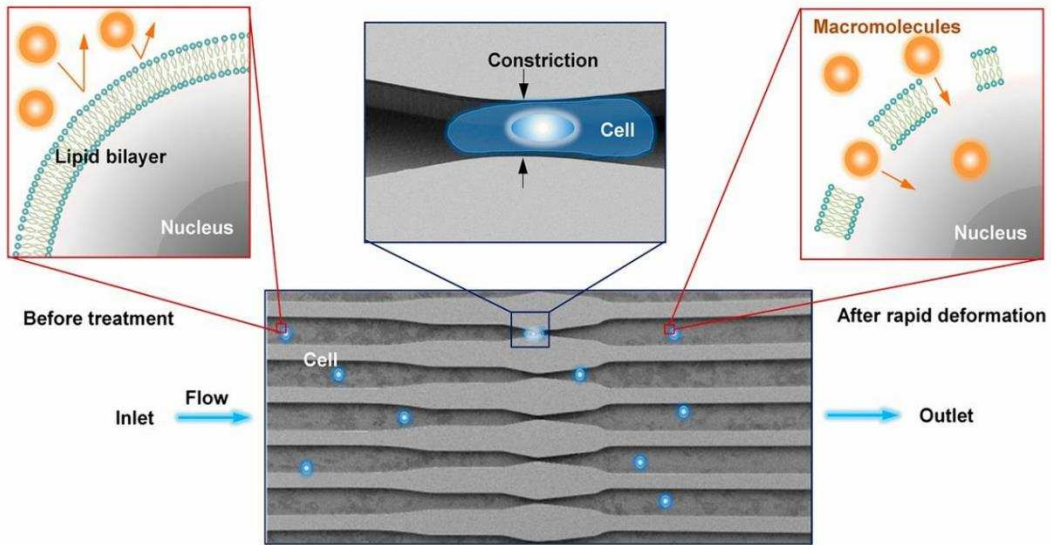
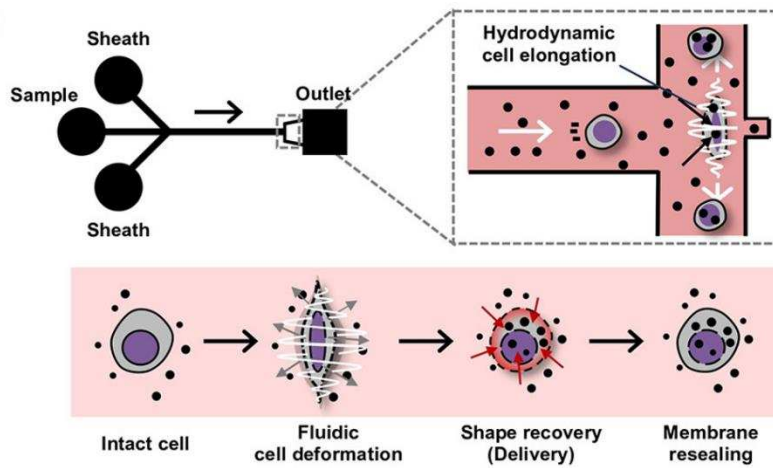
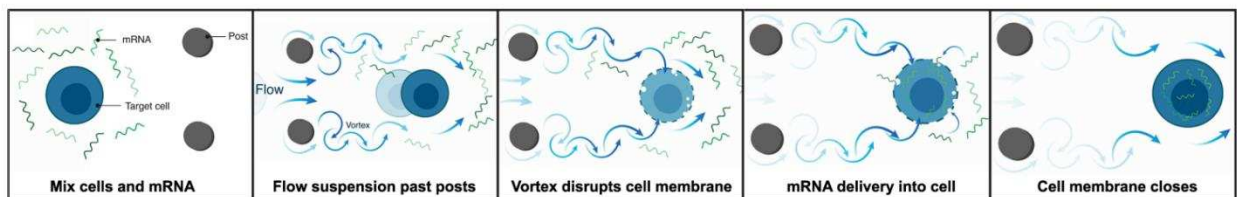
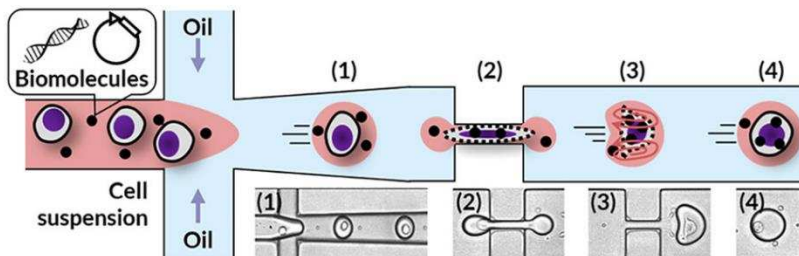
634 3.1.2 Microfluidic cell squeezing

635 As an alternative to electroporation, microfluidic platforms based on rapid mechanical
636 deformation of cells have gained considerable attention. The original implementation of this
637 concept, known as cell squeezing, relies on passing cells in suspension through narrow (smaller
638 than the cell diameter) constrictions in microfluidic channels, leading to mechanical disruption of
639 the PM and facilitating cytosolic delivery of macromolecules present in the surrounding medium

640 **(Figure 5A)** ²⁰⁵. A major advantage of this approach is its simplicity, as it only requires a
641 microfluidic chip, reservoirs, and a pressure regulation system to facilitate fluid flow through the
642 chip ²⁰⁶. Once microfluidic chip geometry is optimized for a given cell type, scalability through
643 channel parallelization offers high throughput processing of up to 1 million cells per second ^{207–}
644 ²⁰⁹. Precise control over the membrane disruption process allows for high delivery efficiencies
645 while preserving cell viability and functionality. For example, DiTommaso *et al.* reported that cell
646 squeezing had minimal effect on T cell transcriptional responses, cytokine production *in vitro* and
647 their therapeutic efficacy *in vivo* ¹⁹⁴. CellPore™ (StemCell Technologies) is a commercial device
648 that employs Cellsqueeze™ technology to deliver RNP complexes for gene editing of non-
649 activated human T cells. Loo *et al.* fabricated a related technology in which cells are quickly
650 squeezed and expanded through a series of constrictions. T cell transfection with mRNA via these
651 ultra-fast physical deformations did not affect T cell proliferation capacity or expression of
652 differentiation and exhaustion surface markers ²¹⁰. This technology is under development at the
653 start-up company CellFe.

654 While clogging of microchannels with constriction sites by debris or cell clusters is a reported
655 practical disadvantage of the cell squeeze technology, alternative microfluidic designs have
656 emerged in which PM permeabilization is achieved by hydrodynamic forces in relatively wide
657 channels. For instance, Kizer *et al.* developed a clogging-free cross-junction channel design where
658 transient membrane pore formation by rapid hydrodynamic cell shearing permits both diffusive
659 and convective delivery of external macromolecules into the cytosol ²¹¹. [The hydroporation
660 platform achieved an mRNA transfection efficiency of ~90% with a minor effect on T cell surface
661 antigen and mRNA expression profiles, contrary to cell treatment by electroporation \(Figure 5B\)](#)
662 ²¹². [The technology is commercialized by MxT Biotech](#). In another approach called ‘microfluidic
663 vortex shedding’ (μ VS), Jarrell *et al.* constructed a microfluidic chip with an array of equally
664 spaced posts to generate hydrodynamic vortices, which can induce a disruption to the membrane
665 of cells transported by the fluid flow **(Figure 5C)** ²⁰⁸. In such a design, spacing between posts was
666 approximately two times larger than the median cell diameter, increasing the tolerance for cell
667 size variability and reducing the risk of channel clogging. The authors reported a very high
668 processing throughput of 2 million cells per second and showed that μ VS-mediated transfection

669 did not impact T cell activation state and proliferation rates for at least seven days after
670 treatment ²⁰⁸. The μ VS technology is presently commercialized by Indee Labs. To address the
671 problem of high cargo consumption, Joo *et al.* designed a strategy that leverages droplet
672 microfluidics with cell mechanical permeabilization (**Figure 5D**) ²¹³. In this approach, cells and
673 cargo macromolecules are co-encapsulated into droplets, which are then squeezed through a
674 series of narrow constrictions. Upon cell membrane disruption, intracellular delivery occurs by a
675 combination of convection and diffusion-mediated transport. While channel clogging was
676 negligible, loading into droplets significantly reduced the amount of cargo needed.

A**B****C****D**

678

679 **Figure 5. Microfluidic platforms for intracellular delivery.** (A) Schematic illustration of the microfluidic
680 cell squeezing principle. Rapid mechanical deformation of cells as they pass through a constriction smaller
681 than their diameter generates transient disruptions in the cell membrane, allowing extracellular
682 molecules dispersed in the surrounding medium to enter the cell. Adapted from Sharei *et al.* ²⁰⁵ (B)
683 Schematic illustration of a microfluidic hydroporation channel design. Intracellular delivery is achieved by
684 hydrodynamic cell elongation by inertial flow in a T-junction channel. Adapted from Hur *et al.* ²¹² (C)
685 Schematic illustration of the microfluidic vortex shedding (μ VS)-based system. Cells in suspension pass by
686 posts that create fluid vortices, disrupting the plasma membrane. Adapted from Jarrell *et al.* ²⁰⁸ (D) Droplet
687 squeezing platform. In this approach, cells are first coencapsulated with cargo molecules into water-in-oil
688 droplets. These droplets then flow through a series of narrow constrictions to mechanically disrupt the
689 cell membrane. With cargo molecules present in direct vicinity of membrane pores, intracellular delivery
690 is believed to happen via convective solution exchange enhanced by recirculation flows in the droplets.
691 An example of FITC dextran delivery in K562 cells is shown. Adapted from Joo *et al.* ²¹³

692

693 3.1.3 Solvent-based poration

694 Chemicals have also been used to permeabilize the PM. The Solupore[®] technology, currently
695 commercialized by Avectas, uses a proprietary hypotonic permeabilization solution containing a
696 low level of ethanol ²¹⁴. The cargo of interest is mixed with the permeabilization solution and
697 applied to the cells using an atomizer. This leads to local osmotic cell swelling and reversible PM
698 perturbation, enabling cargo molecules to enter the cell by diffusion. After a brief incubation
699 step, a stop solution is added to facilitate membrane resealing. In the initial proof-of-concept
700 study from 2017, O’Dea and co-workers used this technology to demonstrate successful delivery
701 of mRNA, pDNA and proteins in various cell types, including BSA proteins in immortalized Jurkat
702 T cells ²¹⁴. In 2021, the authors reported primary T cell engineering with CD19 CAR mRNA with an
703 average transfection efficiency of 60% and minimal perturbation of immune gene expression and
704 effective CAR-mediated cytotoxicity *in vitro* and *in vivo* ²¹⁵. Although little literature is available
705 on this technology, press resources provided by the manufacturer indicate a significant potential
706 of the Solupore[®] platform for T cell engineering, which is supported by its simplicity, low cost,
707 high transfection efficiencies with possibility for multiplexing and sequential delivery, and
708 minimal impact on cell phenotype and functionality. The current portfolio of Avectas includes a
709 Solupore Research Grade Tool for feasibility studies and a closed, clinical-grade cell engineering

710 system with a processing scale of 10^8 cells. A continuous, flow-through system for allogenic cell
711 scale manufacturing of above 10^9 - 10^{10} cells is currently under development.

712 3.1.4 Photoporation

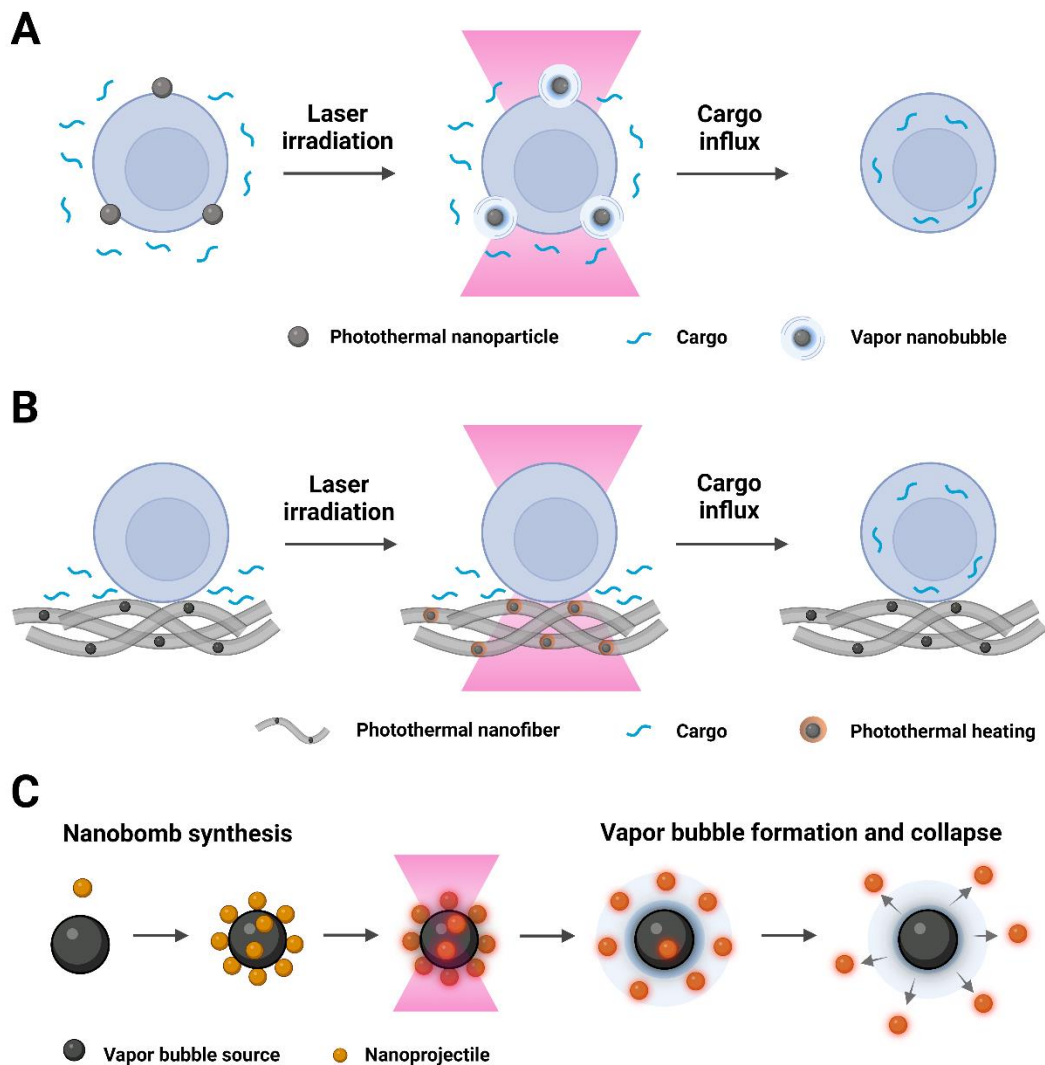
713 Photoporation, also termed optoporation, is a delivery technique that makes use of light energy
714 to transiently permeabilize the cell membrane. In its original form, high-intensity femtosecond
715 laser pulses are focused on the cell membrane to create a pore by photochemical and/or
716 photothermal effects, allowing cytosolic entry of exogenous cargo by diffusion^{216,217}. Although
717 useful for single-cell transfections, the general utility of such an approach has been limited by its
718 labor-intensive and inherently slow nature. To enhance photoporation throughput, the process
719 has been combined with photothermal nanomaterials, which efficiently absorb laser light and
720 convert this energy into photothermal effects²¹⁸. Typically, a nanoparticle-mediated
721 photoporation procedure starts with cell incubation with photothermal nanoparticles to let them
722 adsorb to the cell membrane (**Figure 6A**). Attachment of NPs to the PM can be promoted by NP
723 surface functionalization with positively charged polymers to promote electrostatic interaction
724 or via high-affinity ligand-receptor coupling^{217,219,220}. After removal of unbound NPs by a washing
725 step, the cargo of interest is added and cells are irradiated with a laser to induce membrane
726 permeabilization. By using photosensitizing nanomaterials, the laser energy density required for
727 effective pore formation is substantially reduced as compared to direct laser-induced
728 photoporation. Therefore, a wide laser beam can be used, allowing quick scanning over the cells
729 and significantly enhancing photoporation throughput. For instance, for T cell transfection,
730 processing rates of ~5000 cells per second were reported²²⁰.

731 Depending on the laser energy, PM permeabilization can be mediated by photochemical
732 reactions, local heating, or the generation of water vapor nanobubbles (VNBs). Application of
733 relatively low-intensity laser pulses results in photothermal heating, which induces pore
734 formation by denaturation of integral membrane proteins or local phase transitions of the lipid
735 bilayer²²¹. When NPs are irradiated with sufficiently high laser fluences, typically with pulses
736 shorter than 10 ns, the temperature of the NP increases quickly by several hundreds of degrees,
737 resulting in the evaporation of the surrounding water and formation of fast-expanding vapor

738 nanobubbles. Once the thermal energy of the NPs is consumed, the VNB collapses, leading to
739 local pressure waves that generate transient disruptions in the adjacent cell membrane,
740 providing cytosolic access for external macromolecules^{216,222,223}.

741 The applicability of photoporation for T cell editing has been supported by a series of proof-of-
742 concept studies demonstrating successful delivery of various cargo molecules, including model
743 dextrans of up to 500 kDa, siRNA, mRNA and RNP protein complexes in both unstimulated and
744 preactivated T cells^{220,224–228}. Although gold NPs have been the most used nanosensitizers, they
745 can be replaced by biocompatible and biodegradable polydopamine NPs²²⁷. Interestingly, the
746 polydopamine NP size can be tuned to avoid excessive cell damage and preserve T cell
747 functionality post-treatment²²⁸. In another approach, photothermal NPs have been incorporated
748 within electrospun nanofiber substrates (**Figure 6B**), thus avoiding direct T cell exposure to NPs,
749 and circumventing remaining safety and regulatory concerns¹⁹⁵. This system was used to
750 transfect human CAR T cells with siRNA to downregulate PD-1 expression, resulting in faster
751 tumor regression in a xenograft mouse model as compared to control CAR T cells. Importantly, it
752 was shown that the functionality of T cells was better preserved as compared to electroporated
753 T cells, resulting in higher cell killing potential. To create larger pores in the cell membrane and
754 to facilitate more efficient transfection of cells with large nucleic acids like mRNA and pDNA,
755 Fraire *et al.* developed optically triggered nanobombs²²⁹. The nanobombs are composed of a 0.5
756 μm photothermal core particle surrounded by a corona of smaller inert nanoparticles of 0.1–0.2
757 μm (**Figure 6C**). Upon absorption of an intense nanosecond laser pulse, the smaller nanoparticles
758 are forcefully expelled by the formation of a VNB from the core particle. It was shown that these
759 nanoparticles can penetrate through the membrane of nearby cells, thus creating large PM pores
760 through which mRNA and pDNA can more easily penetrate. Being relatively gentle to cells, it was
761 demonstrated that the mRNA transfection yield of Jurkat T cells was several times higher than
762 for electroporation²²⁹. Photoporation with NP sensitizers and photothermal nanofibers is
763 currently being developed by the start-up company Trince, including for T cell engineering.

764 ...



765

766 **Figure 6. Schematic illustration of different photoporation modalities.** (A) In standard nanoparticle-
 767 mediated photoporation, cells are first mixed with photothermal NPs, such as gold or polydopamine NPs,
 768 to let them adsorb to the cell surface. Next, application of pulsed laser irradiation leads to the generation
 769 of transient water vapor nanobubbles around cell-bound NPs. Subsequent expansion and collapse of VNBS
 770 cause mechanical membrane disruption, allowing external molecules to diffuse inside the cell. (B) In
 771 photothermal electrospun nanofiber-based photoporation, photothermal iron oxide NPs are embedded
 772 within nanofiber substrates fabricated by electrospinning. In this way, direct cell exposure to
 773 photosensitizing nanoparticles can be eliminated, alleviating safety and regulatory concerns related to the
 774 potential presence of nanomaterials in the final cell product. After T cells sedimentation on top of
 775 nanofiber mesh, membrane permeabilization occurs via laser-induced photothermal heating. (C) **Light-**
 776 **triggered nano-biolytic system (nanobombs) consisting of a photothermal core particle coated with**

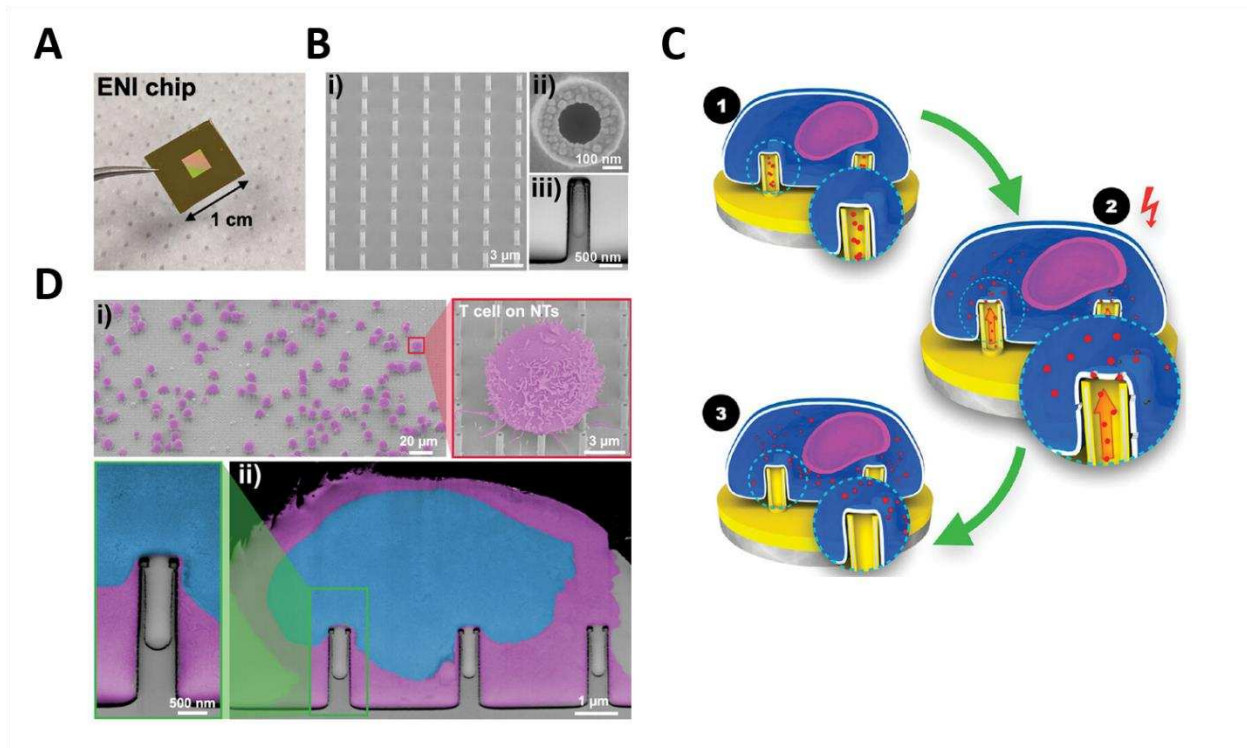
777 smaller particles that act as nanoprojectiles. Upon pulsed laser irradiation, the nanobomb core heats up,
778 evaporating the surrounding water and forming a vapor bubble. The mechanical forces emerging from
779 vapor bubble expansion and collapse propel the nanoprojectiles through the surrounding medium and
780 can be exploited to disrupt the plasma membrane of nearby cells.

781

782 3.1.5 Nanostructures

783 Nanowires, nanoneedles and nanostraws are examples of high aspect ratio nanostructures
784 fabricated into vertically aligned arrays to mechanically disrupt cell membranes for intracellular
785 delivery^{164,230,231}. Cargo molecules can be coated at the tip of such structures or added to the cell
786 culture medium. Alternatively, nanostraws, which are hollow versions of nanowires, are used to
787 inject cells with cargo pumped from a fluid reservoir underneath the array. Cell interactions with
788 nanowires rely on passive settling and adhesion, or application of an external force such as
789 centrifugation. The exact mechanism of nanostructure-mediated penetration and intracellular
790 delivery is a subject of ongoing debate^{232,233}. It was previously proposed that in the presence of
791 centrifugal forces, the cell membrane undergoes large-scale deformations due to the nanowire
792 indentation, while the cell body volume does not change. In the adhesion-mediated process, cells
793 continue to deform around the nanowires until they adhere to the substrates, inducing localized
794 membrane tension, which eventually causes membrane rupture²³². Penetration can be
795 optimized by manipulation of needle geometry (density, length and diameter), surface
796 functionalization and interfacing time. For instance, effective intracellular delivery of
797 macromolecules into small immune cells requires nanowires that are longer, sharper and denser
798 compared to structures suitable for larger adherent cells²³⁴. Transfection with siRNA-coated
799 silicone nanowires demonstrated efficient (77%) gene silencing in resting murine CD4+ T cells
800 without affecting cell viability and post-activation expansion rates, nor inducing innate immune
801 responses²³⁴. In a follow-up study, the authors employed nanowire-based siRNA delivery to
802 investigate the dynamic regulatory network that controls Th17 differentiation, showcasing the
803 technology potential for efficient engineering of even unstimulated T cells without impacting
804 their phenotype²³⁵. More recently, a silicone nanotube-based nanoinjection platform loaded
805 with PCR expression cassette encoding anti-CD19 CAR was used to generate CAR T cells with an
806 average expression efficiency of ~20% and demonstrated CAR-mediated cytotoxicity in vitro²³⁶.

807 In a modified approach, the same group coupled nanotubes with a low-voltage electrical
 808 stimulation, achieving ~40% CAR gene expression in T cells (Figure 7)²³⁷ and effective delivery of
 809 various molecules such as antibodies, siRNA and mRNA in fibroblasts²³⁸. As such, nanostructures
 810 present an attractive alternative for T cell transfections, though further research on functional
 811 consequences of such interfacing and scalable fabrication enabling high throughput treatment
 812 are still needed to validate their potential for therapeutic T cell engineering.



813

814 **Figure 7. The electroinjection (ENI) platform for intracellular delivery.** (A) The ENI chip consists of
 815 vertically configured Au-coated nanotube arrays. (B) SEM images of nanotube arrays in (i) zoom-out, (ii)
 816 top and (iii) cross-sectional views. (C) Schematic illustration of the ENI's operation mechanism. The
 817 nanotubes are first loaded with the targeted cargo molecules and T cells are seeded onto the array with
 818 centrifugation applied. Next, a series of low-voltage electric pulses is applied, leading to transient
 819 membrane permeabilization at the nanotube-cell interface and the subsequent intracellular influx of
 820 cargo molecules. (D) False-colored SEM images showing (i) the interfacial interactions between T cells and
 821 nanotube arrays and (ii) the cross-sectional profile of the nanotube-membrane interface. Adapted from
 822 Shokouhi *et al.*²³⁷

823

824 **3.2 Carrier-mediated delivery systems**

825 As another non-viral strategy, chemical transfection reagents can be used, which mostly rely on
826 endocytic uptake of the complexes that are formed between the cargo RNA and transfection
827 reagent ^{239,240}. However, lymphocytes are notoriously hard to transfect with conventional
828 chemical transfection reagents such as cationic lipids and polymers. Although the exact
829 mechanism behind this resistance is not well understood, it is most likely related to specific T cell
830 properties, including their small size, high nucleus-to-cytoplasm ratio, nonphagocytic nature and
831 low rates of endocytosis. For instance, it was proposed that insufficient uptake of lipoplexes can
832 be explained by relatively low expression levels of heparan sulfate proteoglycans of which the
833 negatively charged sulfate groups are involved in the initial binding of positively charged particles
834 to the cell membrane ²⁴¹. To increase nanoparticle binding and uptake in lymphocytes, the
835 nanomaterial surface can be functionalized with a receptor-specific ligand that selectively binds
836 to T cells and induces receptor-mediated endocytosis, such as CD3, CD4, CD8, CD7 ^{242–247}, β 7
837 integrin ²⁴⁸, PD-1 immune checkpoint ²⁴¹ and IL-2 receptor ²⁴⁹.

838 Another factor that can reduce the efficiency of transfection reagents is the slow acidification
839 rate of endosomes in primary T cells, which is often needed as a release mechanism to let the
840 RNA cargo escape the endosomes ²⁵⁰. Over the years, several strategies to enhance endosomal
841 escape have been reported, including (i) membrane destabilization and membrane fusion using
842 fusogenic lipids and lipid-polymer nanomaterials, (ii) the proton-sponge effect in the presence of
843 buffering polymers, where the influx of protons and chloride ions leads to osmotic endosomal
844 swelling and rupture, (iii) pore formation via cell-penetrating peptides and (iv) photochemical
845 and photothermal disruption ^{251–256}. Nevertheless, endosomal escape remains the major rate-
846 limiting step in the delivery of RNA therapeutics by chemical transfection agents, with several
847 studies showing that less than 2% of the internalized cargo reaches the cytoplasm ^{257–259}. Besides
848 enzymatic degradation, nanoparticle excretion from the cell via exocytosis is another mechanism
849 reducing gene delivery efficiency ²⁵⁸. Also, degradation by cytoplasmic nucleases or clearance by
850 autophagy are factors that can reduce transfection efficiency ²⁶⁰.

851 3.2.1 Lipid-based nanoparticles

852 Lipid-based formulations, including natural and synthetic lipids and lipid-like materials (lipidoids),
853 represent the most widely used non-viral gene carriers. Early studies focused on cationic lipids
854 such as DOTMA (1,2-di-O-octadecenyl-3-trimethylammonium-propane chloride) and DOTAP
855 (1,2-dioleoyl-3-trimethylammonium propane), which are composed of positively charged polar
856 head groups and hydrophobic tails connected by a linker group^{261,262}. In an aqueous solution,
857 cationic lipids spontaneously self-assemble into higher-order aggregates, retaining their cationic
858 nature in a pH-independent manner (**Figure 8**). Thanks to their cationic amino groups, they can
859 electrostatically interact with the negatively charged phosphate groups of RNAs, leading to the
860 formation of lipoplexes that can shield RNA from nuclease degradation. Lipoplexes obtained by
861 mRNA complexation with cationic liposomes based on DOTMA and helper lipid DOPE were the
862 first lipid-based delivery systems successfully employed for mRNA transfection *in vitro* in 1989
863²⁶³. However, cationic lipoplexes have displayed limitations for *in vivo* applications such as high
864 instability and rapid clearance by phagocytic cells, leading to significant toxicities and inducing
865 proinflammatory immune responses^{264–268}. As such, current research interest has shifted to lipid
866 nanoparticles (LNPs), offering superior stability, structural plasticity and improved gene delivery
867 efficiency^{261,269,270}.

868 A typical LNP formulation consists of ionizable or cationic lipids, neutral helper lipids, cholesterol
869 and polyethylene glycol (PEG)-lipid (**Figure 8**). Ionizable lipids are positively charged at acidic pH
870 to condense RNAs during LNP formulation but have a neutral charge at physiological pH to
871 minimize toxicity during systemic delivery^{262,270–272}. As such, nanoparticles formulated with pH-
872 responsive lipids demonstrate superior biocompatibility, with prolonged circulation time and
873 reduced off-target accumulation. Following cellular uptake, ionizable lipids can be protonated in
874 the acidic endosomes and interact with anionic endosomal phospholipids to destabilize
875 endosomal membranes and facilitate RNA release in the cytosol. Notable examples of ionizable
876 lipids are the DLin-MC3-DMA (MC3) lipid included in the formulation of Onpattro® (patisiran),
877 which is the first-ever FDA-approved siRNA drug for the treatment of hereditary transthyretin
878 amyloidosis polyneuropathies²⁷³, and biodegradable ionizable lipids, SM-102 and ALC-0315 used

879 for the formulation of COVID-19 LNP-mRNA vaccines from Moderna (Spikevax®) and
880 Pfizer/BioNTech (Comirnaty®), respectively²⁶¹.

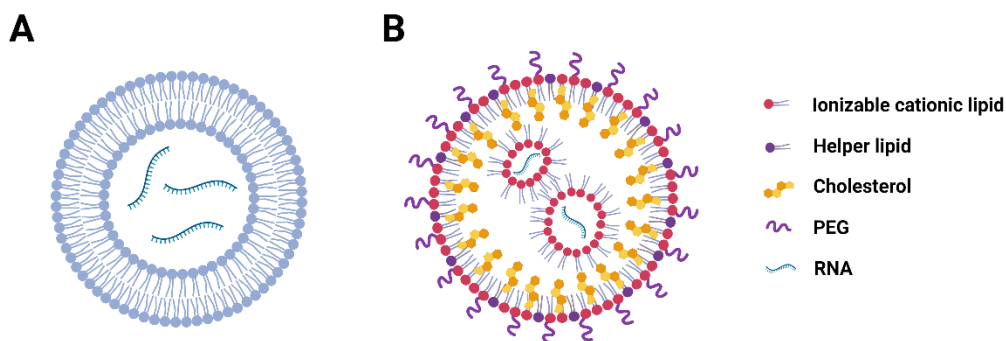
881 Helper lipids such as DSPC (1,2-distearoyl-sn-glycero-3- phosphocholine) or DOPE (1,2-dioleoyl-
882 sn-glycero-3-phosphoethanolamine) can stabilize the membrane structure of LNPs and facilitate
883 endosomal escape²⁷⁴. The cholesterol fraction regulates membrane rigidity and fluidity,
884 promoting particle stabilization by inserting into the inter-phospholipid spaces²⁷⁵. In addition,
885 incorporating cholesterol increases the LNP half-life in circulation by reducing the protein binding
886 ability and plays a key role in cell transfection, potentially by promoting membrane fusion and
887 endosomal escape. Although most LNPs are formulated with unmodified cholesterol,
888 hydroxycholesterol substitution has been recently shown to improve by a factor of two mRNA
889 delivery to primary human T cells *ex vivo* without altering LNP stability²⁷⁶.

890 The hydrophilic PEG-lipid fraction is the lowest of all LNP components (~1-2 mole percentage)
891 but has a considerable impact on their physicochemical properties (size, polydispersity and
892 surface charge), shaping LNP pharmacokinetics upon systemic administration^{277,278}.
893 Incorporation of PEG-lipids increases LNP colloidal stability and prolongs their blood circulation
894 time by reducing serum protein opsonization and clearance by the mononuclear phagocyte
895 system *in vivo*. However, PEGylation can also hinder cellular internalization and endosomal
896 escape, thus limiting nucleic acid delivery. In addition, PEGylated LNPs can be rapidly cleared
897 from circulation upon repeated administration, as a consequence of antibody-mediated immune
898 responses against the PEG component - commonly referred to as the accelerated blood clearance
899 (ABC) phenomenon^{279,280}. One strategy to address these challenges is to use diffusible or fast-
900 shedding PEG-lipids with a short bilayer anchor, such as PEG2000-DMG (1,2-dimyristoyl-rac-
901 glycero-3-methoxypolyethylene glycol-2000) or PEG2000-c-DMG (PEG-carbamate-1,2-
902 dimyristoyl-sn-glycerol)²⁷⁸.

903 As mentioned before, the surface of LNPs can be decorated with specific targeting ligands to
904 direct their cell-specific uptake. For example, the Peer group developed a customizable LNP
905 platform for targeted *in vivo* siRNA delivery in lymphocytes²⁸¹. In this work, LNPs are non-
906 covalently coated with targeting antibodies via a recombinant membrane-anchored lipoprotein

907 that is incorporated in the lipid bilayer and interacts with the antibody Fc domain. Using targeting
908 antibodies directed against CD3, CD4 and CD25, the authors demonstrated efficient delivery and
909 silencing in different murine T cell subsets. In another study, the same research group showed
910 effective lymphocyte targeting with a pan leukocyte $\beta 7$ integrin ²⁴⁸.

911 Current state-of-the-art LNP fabrication strategies rely on microfluidic rapid mixing of the organic
912 phase containing the lipids and mRNA dispersed in the aqueous phase, offering high
913 encapsulation efficiency and good batch-to-batch reproducibility ^{282,283}. Such manufacturing
914 process can be scaled-up to meet clinical scale demands, as best exemplified by unprecedentedly
915 large and rapid rollout of COVID-19 LNP-mRNA vaccines.



916

917 **Figure 8. Schematic representation of lipid-based carriers for RNA delivery in T cells.** (A) Liposomes
918 consist of a lipid layer and an aqueous core. (B) LNPs are composed of multiple lipid layers and a densely
919 packed core encapsulating the nucleic acid cargo. A typical LNP formulation consists of ionizable cationic
920 lipids, neutral helper lipids, cholesterol and polyethylene glycol (PEG)- lipids.

921

922 3.2.2 Polymer-based nanoparticles

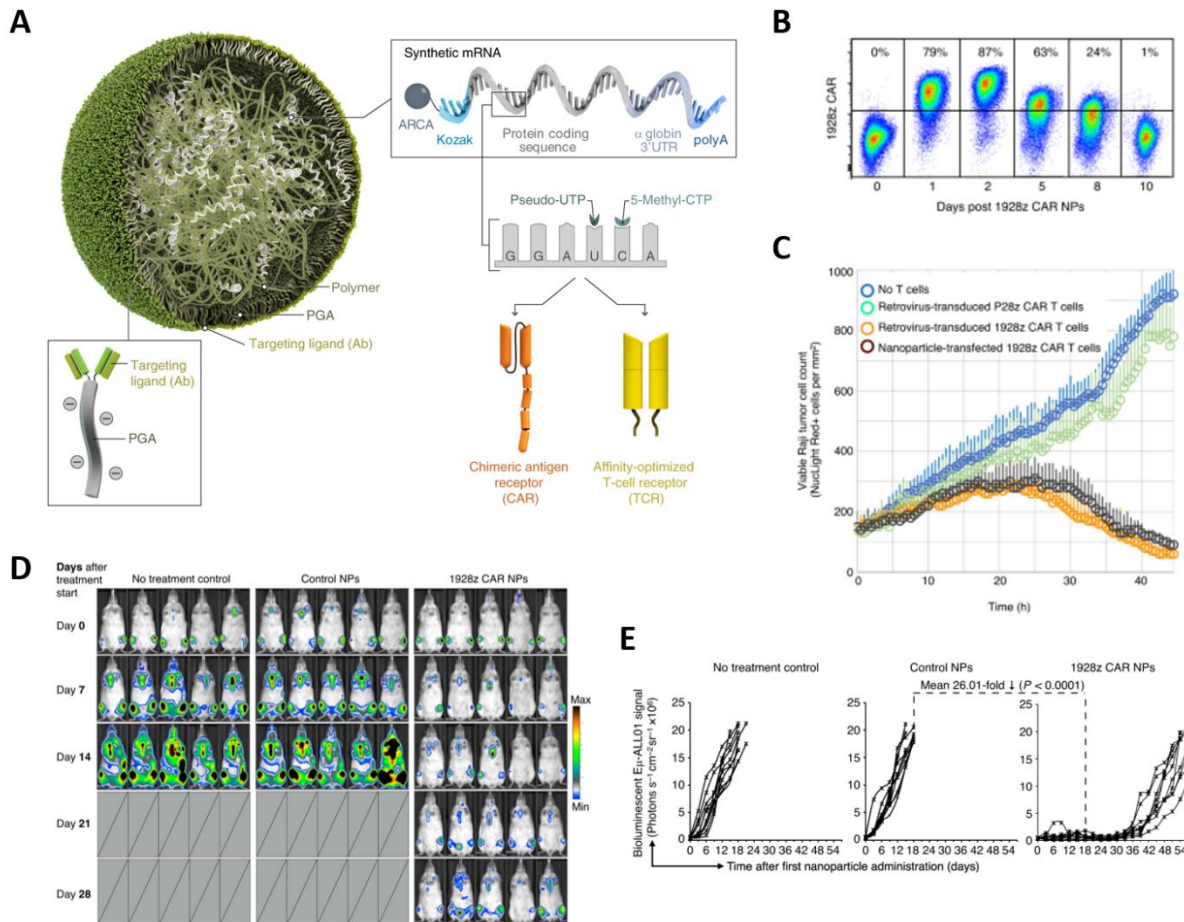
923 Polymer compounds and their derivatives represent another class of materials explored for gene
924 delivery. Such carriers typically rely on cationic polymers able to complex negatively charged
925 nucleic acids, forming so-called polyplexes. One of the most widely studied polymeric materials
926 is polyethyleneimine (PEI) which offers high transfection efficiencies thanks to its high buffering
927 capacity below physiological pH. Once internalized, protonation of PEI amine groups causes

928 osmotic swelling and endosomal rupture leading to endosomal escape via the proton sponge
929 effect ²⁸⁴. However, since unmodified PEI is highly toxic and nonbiodegradable, several strategies,
930 such as shielding or copolymerization, have been proposed to increase its biocompatibility. For
931 instance, PEG-grafted-PEI copolymers have been used to transfect siRNA to primary T cells *in*
932 *vitro* ²⁸⁵ and deliver mRNA to immune cells in the lungs ²⁸⁶. Alternatively, poly(2-(dimethylamino
933 ethyl methacrylate (PDMAEMA) is a water-soluble cationic polymer known for its pH- and
934 temperature-responsive properties ²⁸⁷. In 2012, Schallon *et al.* reported on PDMAEMA-based
935 star-shaped nanoparticles for siRNA delivery in primary human T cells, reaching around 40% CD4
936 silencing ²⁸⁸. Later, Olden *et al.* evaluated different pHEMA-g-pDMAEMA polymer architectures
937 for mRNA transfection in T cells, reporting transfection efficiencies of up to 50% and 25% in the
938 Jurkat T cell line and primary human T cells, respectively ²⁸⁹. The authors identified reduced
939 cellular uptake and slower endosomal acidification as the major barriers to carrier-mediated T
940 cell transfections ²⁵⁰.

941 Another interesting class of polymers are biodegradable poly(beta-amino ester)s (PBAEs),
942 synthesized by conjugating amine monomers to diacrylates ²⁹⁰. The Stephan's group published a
943 series of studies on T cell-targeted gene nanocarriers comprising of i) PBAE polymer matrix to
944 condense the nucleic acid, ii) negatively charged polyglutamic acid (PGA) coating to reduce off-
945 target binding and iii) surface-anchored targeting ligands (**Figure 9**). First, the authors explored
946 anti-CD3 antibody-conjugated NPs to deliver a CD19 CAR encoding pDNA and PiggyBac
947 transposase to circulating T cells ²⁹¹. Such particles enabled specific adsorption to 34% of the
948 circulating lymphocytes, while persistent CAR gene expression was observed in up to 4% of cells.
949 Next, PBAE-based nanocarriers proved suited for *ex vivo* T cell engineering with mRNA as well ²⁹².
950 Transfection of mRNA encoding megaTAL nuclease targeting the TRAC locus resulted in an
951 average TCR knock-out of ~60%. In addition, the authors demonstrated transfection of mRNA
952 encoding FoxO1 transcription factor to promote the generation of central memory T cells which
953 are characterized by superior anti-tumor efficacy ²⁹². In another study, the same lab reported on
954 mRNA transfection for *in situ* T cell engineering (**Figure 9**) ²⁹³. Here CD3- or CD8-targeted PBAE
955 nanoparticles loaded with 1928z CAR encoding mRNA were shown to reprogram ~10% of the
956 circulating T cells. In a mouse model of human leukemia, repeated infusions of these polymer

957 carriers proved effective in controlling tumor progression, resulting in a 26-fold reduced tumor
 958 burden after three weeks of therapy compared to controls.

959



960

961 **Figure 9. Polymeric nanoparticles for CAR mRNA delivery in T cells.** (A) Schematic illustration of CD8-
 962 targeting poly(beta-amino ester) (PBAE) nanocarriers encapsulating IVT mRNA. (B) Nanoparticles
 963 mediated efficient but transient T cell transfection with CD19 CAR *in vitro*. (C) NP-transfected CAR T cells
 964 demonstrated comparable to retrovirally-transduced cells lysis activity against Raji lymphoma cells. (D-E)
 965 In a mouse model of B cell acute lymphoblastic leukemia, multiple infusions of CD19 CAR mRNA
 966 nanocarriers effectively controlled tumor progression, reducing tumor burden and prolonging average
 967 host survival time. Compilation of results adapted from Parayath *et al.*²⁹³

968

969 4 Applications of RNA therapeutics in T cell engineering

970 4.1 Engineering cancer specific T cells

971 T cells engineered to express tumor specific TCRs and CARs using viral vectors have shown
972 considerable clinical success in adoptive cell therapy for various cancers. Among non-viral
973 approaches, most preclinical and clinical studies have used electroporation for transfecting T cells
974 with mRNA encoding for chimeric antigen receptors.

975 B cell malignancies were the first hematological malignancies to be effectively targeted with CAR
976 T cells directed against CD19 surface antigen. In 2006, Rabinovich and colleagues were the first
977 to generate CD19 CAR T cells by IVT mRNA electroporation, demonstrating their target-specific
978 cytotoxicity *in vitro* ²⁹⁴. In 2009, the same group showed that such CD19 mRNA modified
979 CD3+CD8+ T cells could inhibit tumor progression in a humanized mouse model of Daudi
980 lymphoma ²⁹⁵. Barrett *et al.* evaluated the cytotoxic potential of CD19-mRNA redirected T cells in
981 a xenograft model of acute lymphoblastic leukemia (ALL), demonstrating T cell migration to
982 distant sites of disseminated tumor with preserved lytic activity and prolonged mice survival ²⁹⁶.
983 In another study, the authors proposed an optimized protocol based on multiple CD19 mRNA
984 CAR T cell infusions combined with interval lymphodepletion to achieve antitumor efficacy
985 comparable to that mediated by lentiviral-generated stable CAR T cells ²⁹⁷. Building upon the
986 preclinical success of mRNA-engineered CD19 CAR T cells, as well as the clinical success of
987 lentiviral CD19 CAR T cells in leukemia, the University of Pennsylvania opened a clinical trial in
988 2014 using CD19-targeted mRNA-engineered T cells in patients with relapsed of refractory
989 classical Hodgkin's lymphoma (NCT02277522 and NCT02624258; **Table 1**). This lymphoma is
990 characterized by scant CD19-negative Hodgkin and Reed-Sternberg (HRS) cells within an
991 immunosuppressive tumor microenvironment, which poses limitations for approaches directly
992 targeting antigens expressed on HRS cells ²⁹⁸. Instead, CAR T cells were targeted against CD19+ B
993 cells in the tumor microenvironment and putative circulating CD19+ HRS cells to disrupt the
994 immunosuppressive milieu, indirectly affecting HRS cell survival. Among four patients
995 administered with mRNA CAR T cells, one patient achieved transient complete response, one

996 showed partial response, one showed stable disease and one progressed. Owing to the transient
997 CAR mRNA expression, the therapy was well tolerated, with no severe toxicity reported ²⁹⁸.

998 Beyond CD19, other targets for hematological malignancies have been investigated as well. For
999 instance, Panjwani *et al.* reported on the successful development of canine CD20 mRNA CAR T
1000 cells, which induced modest and transient antitumor activity in a dog with relapsed B cell
1001 lymphoma ²⁹⁹. Since a subset of patients who relapse after CD19 CAR T cell therapy demonstrated
1002 outgrowth of CD19-negative tumor cells, Köksal *et al.* evaluated CD37 as an alternative target for
1003 CAR-based therapy of B-cell non-Hodgkin lymphoma ³⁰⁰. *In vitro* comparison between CD37-
1004 targeting and CD19-directed mRNA CAR T cells showed a similar killing efficacy towards human
1005 Burkitt's lymphoma cell line BL41 and diffuse large B cell lymphoma cell line U-2932. In addition,
1006 CD37 CAR T cells proved as potent as CD19 counterparts in controlling tumor growth in a murine
1007 BL-41 xenograft model and outperformed CD19 CAR T cells in treating mice engrafted with U-
1008 2932 tumors that contained a CD19-negative population ³⁰⁰. Compared to B-cell malignancies for
1009 which CAR T cell products have already been approved, identifying a target for CAR T cell therapy
1010 in myeloid malignancies such as acute myeloid leukemia (AML) has proven particularly
1011 challenging. Since surface antigens expressed on AML cells are usually shared with normal
1012 hematopoietic progenitors, targeting them can lead to significant on-target off-tumor toxicity.
1013 CD33 and CD123 represent the most commonly investigated markers for CAR T cell engineering
1014 in AML treatment. When Kenderian *et al.* evaluated lentiviral CD33 CAR T cells in a xenograft
1015 mouse model of AML, effective anti-tumor responses were accompanied by significant
1016 hematopoietic toxicity ³⁰¹. The authors subsequently generated mRNA modified CD33 CAR T cells
1017 that displayed potent but transient anti-leukemic activity, thus avoiding previously seen
1018 myelotoxicity. Similar findings were reported for lentivirally transduced CD123-redirected CAR T
1019 cells in preclinical AML models, with efficient leukemia eradication coming at the cost of severe
1020 hematologic toxicity ³⁰². The same group then assessed mRNA modified CD123 CAR T cells in a
1021 MOLM14 xenograft model, demonstrating rapid AML clearance and remission for >6 months ³⁰³.
1022 In a pilot clinical trial at the University of Pennsylvania (NCT02623582; **Table 1**), mRNA CD123
1023 CAR T cells were tested in patients with relapsed/refractory AML, with the primary objective of
1024 showing safety ³⁰⁴. Although the therapy was proven safe, no anti-tumor efficacy could be

1025 demonstrated. The team reported manufacturing difficulties due to the poor quality of patient T
1026 cells and a lack of persistence of administered CAR T cells. However, a sufficiently safe profile was
1027 established in this study, allowing to proceed with clinical testing of CD123 CAR T cells generated
1028 with lentiviral vectors.

1029 B-cell maturation antigen (BCMA) is the most common target for CAR T cell therapy in multiple
1030 myeloma (MM). Li *et al.* reported on the development of Descartes-08, an autologous CD8+ T
1031 cell-only product modified with anti-BCMA CAR mRNA, demonstrating potent cytolytic activity in
1032 MM cells and prolonged host survival in a mouse model of disseminated human myeloma ³⁰⁵.
1033 Preliminary results from the phase I/II clinical trial of Descartes-8 in relapsed/ refractory myeloma
1034 patients (NCT03448978) indicated good tolerability and durable responses. A phase II clinical trial
1035 (NCT04436029) has been initiated to evaluate Descartes-11, a humanized version of Descartes-
1036 8, as a consolidative therapy in patients with newly diagnosed, high risk multiple myeloma who
1037 have residual disease after induction therapy. Interestingly, BCMA-targeting CAR T cells are also
1038 being evaluated in phase I/II clinical trial (NCT04146051) in patients with generalized myasthenia
1039 gravis, a neuromuscular autoimmune disease driven by self-reactive antibodies produced by
1040 plasma cells. According to a recently published update, Descartes-8 infusions were safe and well-
1041 tolerated, resulting in clinically meaningful improvements in disease severity for up to nine
1042 months ³⁰⁶.

1043 Beyond targeting hematological malignancies, IVT mRNA-modified CAR T cells have been widely
1044 investigated for the treatment of solid tumors, where T cells face additional physical and immune
1045 hurdles that impede T cell tumor penetration and persistence at the tumor sites. These include
1046 vascular and stromal barriers, tumor antigen heterogeneity and nutrient-poor and
1047 immunosuppressive milieu. Some early studies focused on mesothelioma, a type of malignant
1048 tumor that occurs in tissues lining the heart, stomach and lungs. Zhao *et al.* designed IVT mRNA
1049 CARs targeting mesothelin, a tumor associated antigen (TAA) overexpressed in mesothelioma,
1050 ovarian and pancreatic cancers ³⁰⁷. The authors demonstrated that repeated (intratumor)
1051 administration of mRNA-modified mesothelin CAR T cells markedly reduced flank mesothelioma
1052 tumors in a mouse model. In addition, similar anti-tumor efficacy was observed in a disseminated

1053 intraperitoneal tumor model established with patient-derived mesothelioma and treated by
1054 multiple injections of autologous anti-mesothelin CAR T cells, suggesting that autologous T cells
1055 can be effectively redirected against TAAs using IVT mRNA. Based on this work, two clinical
1056 studies were initiated to evaluate the safety and feasibility of mesothelin-directed mRNA CAR T
1057 cell therapy in patients with malignant pleural mesothelioma (NCT01355965) and metastatic
1058 pancreatic cancer (NCT01897415). Preliminary analysis of four patients showed that the
1059 approach was well tolerated, except for one patient, who developed severe anaphylactic shock
1060 after the third CAR T cell infusion received after a four-week treatment interruption³⁰⁸. It was
1061 hypothesized that the anaphylactic event resulted from the induction of IgE antibodies against
1062 murine sequences in the CAR construct. The authors adjusted the schedule of infusions, avoiding
1063 breaks longer than 10 days in order to prevent further anaphylactic incidences. In a follow-up
1064 study, Beatty *et al.* reported on the efficacy of the mesothelin-targeted mRNA CAR T cells in two
1065 patients, including the one who had experienced anaphylactic shock³⁰⁹. Both patients
1066 demonstrated a partial response, with evidence of humoral epitope spreading, suggesting the
1067 induction of an adaptive immune response. In 2018, Beatty *et al.* published follow-up results from
1068 six patients with metastatic pancreatic ductal adenocarcinoma³¹⁰. None of the patients
1069 experienced cytokine release syndrome or neurologic symptoms, nor were dose-limiting
1070 toxicities observed. The best overall response achieved with a total of 9 doses of mRNA CAR T
1071 cells was stable disease in two patients. One other patient showed a reduction of liver lesions but
1072 no effect on the primary pancreatic tumor, suggesting distinct biology between the primary and
1073 metastatic disease. The therapy induced a spreading antibody response with increased
1074 production of antibodies against multiple proteins, including immunomodulatory molecules such
1075 as PD-1, PD-L1 and BCMA. The authors proposed that mesothelin-directed CAR T cells may serve
1076 as a probing tool to investigate the immunobiology of pancreatic tumors and guide further
1077 development of effective T cell therapies for this condition.

1078 Another target investigated for peritoneal tumors is epithelial cell adhesion molecule (EpCAM),
1079 expressed on the normal epithelium and upregulated in peritoneal carcinomatosis from
1080 gastrointestinal and gynecological malignancies. Ang *et al.* evaluated EpCAM mRNA CAR T cells
1081 in peritoneal dissemination mouse models of human ovarian and colorectal cancers,

1082 demonstrating that repeated injections of CAR T delayed tumor growth and prolonged mice
1083 survival but were unable to eradicate the disease ³¹¹.

1084 GD2 ganglioside and glypican 2 (GPC2) are examples of tumor associated antigens studied for
1085 central nervous system tumors. Singh *et al.* compared the efficacy of mRNA-modified and
1086 lentivirally-modified GD2 CAR T cells in local and disseminated xenograft models of
1087 neuroblastoma ³¹². While intratumoral injection of mRNA GD2 CAR T cells in a localized model
1088 resulted in tumor regression, multiple infusions in a disseminated model slowed disease
1089 progression and improved survival but could not achieve long-term disease control. Histologic
1090 examination showed that, unlike permanently-modified cells, mRNA GD2 CAR T cells were unable
1091 to penetrate the tumor environment, implicating that the transient nature of mRNA expression
1092 would require local delivery to realize mRNA CAR T cell therapeutic potential. More recently,
1093 Foster *et al.* developed GPC2-directed mRNA CAR T cells demonstrating significant cytotoxicity in
1094 GPC2-expressing medulloblastoma and high-grade glioblastoma cell lines *in vitro* ³¹³. In addition,
1095 repeated locoregional delivery of mRNA GPC2 CAR T cells induced tumor regression in an
1096 orthotopic medulloblastoma model and prolonged mice survival in a thalamic diffuse midline
1097 glioma xenograft model.

1098 Several TAAs have been investigated for T cell therapy of melanoma, including vascular
1099 endothelial growth factor receptor 2 (VEGFR2), gp100 and melanoma-associated chondroitin
1100 sulfate proteoglycan (MCSP; or chondroitin sulfate proteoglycan 4, CSPG4) ^{314–317}. Inoo *et al.*
1101 reported that triple administration of mRNA VEGFR2 CAR T cells in a B16-BL6 murine melanoma
1102 model achieved similar tumor growth inhibition as a single transfer of retrovirally-transduced
1103 CAR T cells ³¹⁸. Another strategy is to use T cells expressing two additional receptors (TETARs)
1104 that hold the potential to overcome immune escape due to single antigen loss. Hofflin *et al.*
1105 reported on developing mRNA-modified T cells targeting gp100 and a patient-specific,
1106 individually mutated antigen ³¹⁴. These dual-CAR T cells demonstrated specific lytic activity
1107 towards target cells loaded with each of their cognate antigens *in vitro*. Uslu *et al.* generated
1108 mRNA CD8+ TETARs co-expressing a CAR specific for MCSP antigen and a TCR specific for gp100
1109 antigen, showing antigen-specific cytokine production and killing capacity against A375M and

1110 Mel526 melanoma cell lines³¹⁵. Of note, TETARs stimulated with both cognate antigens displayed
1111 higher cytolytic potential compared to a mixture of monospecific T cells transfected with either
1112 a CAR or TCR, indicating that TETARs were indeed able to recognize and target both antigens at
1113 the same time.

1114 Hepatocyte growth factor receptor (c-Met) is a TAA expressed in various solid tumors. mRNA-
1115 modified c-MET CAR T cells have been evaluated in two clinical trials for the treatment of breast
1116 cancer and melanoma (NCT01837602, NCT03060356). Tchou *et al.* first demonstrated that mRNA
1117 c-MET CAR T cells elicited potent cytolytic effects in human breast cancer cell lines BT20 and
1118 TB129, and suppressed tumor growth in a murine model of human ovarian cancer³¹⁹. Next, a
1119 phase 0 study was initiated to evaluate intratumoral administration of mRNA c-MET CAR T cells
1120 in patients with metastatic breast cancer. The treatment was well-tolerated, without significant
1121 side effects, but no clinical responses were observed. Histologic examination of excised tumors
1122 revealed extensive tumor necrosis, loss of c-MET immunoreactivity and macrophage infiltration,
1123 suggesting an inflammatory response evoked by the treatment³¹⁹. Based on these observations,
1124 a phase I study (NCT03060356) was launched to evaluate intravenously administered mRNA
1125 c-MET CAR T cells in patients with malignant melanoma and metastatic breast cancer³²⁰.
1126 Treatment was safe, with only grade 1 or 2 adverse events observed, but no CRS or grade 3
1127 toxicities. Out of 7 patients, four achieved stable disease while three experienced disease
1128 progression. The authors hypothesized that the lack of treatment response could be related to
1129 limited trafficking to tumor sites since no mRNA signal was detected in post-infusion tumor
1130 tissue.

1131 Although *ex vivo* electroporation remains the most advanced non-viral strategy for therapeutic T
1132 cell engineering, alternative approaches based on lipid and polymer nanoformulations have been
1133 recently explored for *in vitro* and *in vivo* lymphocyte transfection. For instance, Billingsley *et al.*
1134 synthesized a library of 24 ionizable lipids and formulated them into LNPs³²¹. The top-performing
1135 formulation was then used for CAR mRNA transfection in primary human T cells, achieving CAR
1136 expression levels comparable to electroporation and potent cytolytic activity against Nalm-6
1137 acute lymphoblastic leukemia cells *in vitro*. Rurik *et al.* reported on the *in vivo* generation of

1138 antifibrotic CAR T cells as a therapeutic strategy for cardiac injury³²². The authors designed CD5-
1139 targeted LNPs to deliver mRNA encoding a CAR against fibroblast activation protein (FAP). 48h
1140 after intravenous administration of LNPs in a mouse model of hypertensive cardiac injury, FAB
1141 CAR expression was found in ~20% of splenic T cells. Mice treated with such *in vivo* produced CAR
1142 T cells displayed reduced fibrosis and marked cardiac function improvements. In another study
1143 by Stephan's lab, CD3-targeted PBAE nanocarriers loaded with IVT mRNA encoding specific CAR
1144 or TCR transgenes were used to reprogram T lymphocytes *in situ*²⁹³. Nanoparticle-transfected
1145 CAR T cells showed effector cytokine secretion and antigen-specific lysis of target cancer cells at
1146 levels comparable to those of virally transduced T cells. In murine models of human leukemia,
1147 prostate cancer and hepatitis B-induced hepatocellular carcinoma, repeated infusions of these
1148 polymer NPs programmed sufficient antigen-specific T cells to induce disease regression at levels
1149 similar to bolus administration of *ex vivo* engineered lymphocytes. If successful, *in situ* T cell
1150 reprogramming could potentially overcome the current limitations of the complex, lengthy and
1151 expensive *ex vivo* manufacturing process, making T cell therapies more accessible to patients.

1152 An overview of clinical trials employing IVT mRNA in adoptive T cell therapy is provided in **Table**
1153 **1**.

1154 **4.2 Gene editing for enhancing T cell function**

1155 In addition to introducing exogenous receptors, recent advances in gene editing technologies
1156 have opened new avenues to generate T cells with improved phenotypical characteristics,
1157 enhanced anti-tumor efficacy and the potential to be used in allogeneic applications. As
1158 discussed earlier, CRISPR-Cas9 components can be delivered to cells in various formats, such as
1159 plasmid DNA, mRNA and gRNA, or RNP complexes. In particular, delivery of mRNA encoding Cas9
1160 nuclease alongside gRNA alleviates the risk of potential genome integration and, thanks to its
1161 transient expression profile, reduces off-target effect probability. Therefore, we mainly focus on
1162 studies describing nuclease delivery in such mRNA format. For a more comprehensive overview
1163 of CRISPR-Cas applications in T cell engineering, we refer the reader to recently published reviews
1164 ^{323–327}.

1165 One widely investigated area is to use CRISPR-Cas technology to replace endogenous T-cell
1166 receptors with transgenic TCRs to avoid competition in signaling and mispairing between native
1167 and transduced TCRs. This strategy can be further extended to generate “off-the-shelf” allogenic
1168 CAR T cell products. Since manufacturing of autologous T cell therapies is often hampered by low
1169 yield and poor functionality of lymphocytes collected from elderly and heavily-pretreated
1170 patients, collection of allogeneic, healthy donor leukocytes represents an attractive alternative
1171 route to produce “universal” tumor-specific T cells with optimized persistence and anti-tumor
1172 efficacy^{323,326}. However, one major challenge to allogenic transplantation is the induction of
1173 graft-versus-host-disease (GvHD), where donor lymphocyte TCRs recognize surface antigens of
1174 the patient as foreign (non-self), eliciting an immune response. In addition, alloantigens
1175 expressed on transplanted cells, such as human leukocyte antigen (HLA-1), may provoke
1176 unwanted host immune responses (allorejection). Therefore, CRISPR-Cas9-mediated knock-out
1177 of endogenous TCRs and HLA-1 molecules could improve the compatibility of allogeneic CAR T
1178 cells. In particular, the T-cell receptor α constant (TRAC) locus has been extensively investigated
1179 as a suitable target for combined gene knock-out and CAR knock-in. More specifically, placing the
1180 CAR transgene under the control of the endogenous TRAC promoter could drive robust CAR
1181 expression comparable to physiological TCR expression levels while simultaneously disrupting
1182 the endogenous TCR to eliminate GvHD concerns. For instance, Eyquem *et al.* electroporated
1183 Cas9 mRNA and sgRNA to target the TRAC locus and disrupt native TCR expression³²⁸. Subsequent
1184 transduction with an AAV vector encoding CD19 CAR DNA was used to induce CAR expression
1185 under the transcriptional control of the TRAC promoter. Directing CD19 CAR to the TRAC locus
1186 resulted in uniform CAR expression, reduced tonic signaling and delayed T cell differentiation and
1187 exhaustion. In a mouse model of acute lymphoblastic leukemia, TRAC-CAR T cells demonstrated
1188 potent anti-tumor responses and prolonged median host survival, outperforming conventional
1189 retrovirally transduced CARs, with and without TCR knock-out. A similar strategy exploiting
1190 cellular homology-directed repair (HDR) mechanism was reported by MacLeod *et al.* who
1191 combined an engineered homing nuclease and an AAV donor template for HDR-mediated
1192 insertion of the CD19 CAR transgene into the native TCR locus³²⁹.

1193 In another study, Georgiadis *et al.* employed a CD19 CAR lentiviral vector with a TRAC-targeting
1194 sgRNA sequence incorporated into the 3' long terminal repeat to mitigate potential interference
1195 effects³³⁰. Pre-transduced T cells were electroporated with Cas9 mRNA to induce the TRAC locus
1196 cleavage and subsequently enriched into a highly homogenous CD19+TCRαβ- population by
1197 magnetic depletion of residual TCRαβ+ cells. In a mouse model of human Daudi B cell leukemia,
1198 TCR-negative CD19 CAR T cells demonstrated effective tumor eradication without xenoreactive
1199 GvHD and reduced expression of exhaustion markers compared with conventional TCR-
1200 expressing CD19 CAR T cells. In 2022, the same group reported on the results of a phase I clinical
1201 trial (NCT04557436) of allogeneic CRISPR-engineered CD19 CAR T cells for the treatment of
1202 children with refractory B cell leukemia³³¹. Lymphocytes collected from healthy adult donors
1203 were transduced with a CAR19 lentiviral vector incorporating CRISPR guide sequences targeting
1204 TRAC and CD52 loci, whose disruption upon Cas9 mRNA delivery by electroporation was intended
1205 to prevent GvHD and confer resistance to alemtuzumab used during lymphodepletion. The
1206 primary goal of the TT52CAR19 T cell application was to secure molecular remission ahead of
1207 programmed allogeneic stem cell transplantation (SCT). Four of six CAR-infused children
1208 exhibited cell expansion and achieved remission by day 28, after which they received allo-SCT.
1209 Two patients later relapsed and two remained in ongoing remission. Despite reported toxicities,
1210 primary safety objectives were met, providing early-stage evidence of feasibility and therapeutic
1211 potential of CRISPR-engineered immunotherapy.

1212 To the best of our knowledge, no studies have yet reported on nanoformulation-mediated
1213 delivery of Cas9 mRNA specifically to T cells. However, other preclinical and clinical studies have
1214 already indicated the potential of nanoparticle-based transfection of gene-editing nucleases. For
1215 example, lipid NPs encapsulating Cas9 mRNA and sgRNA targeting transthyretin have been
1216 evaluated in a phase I clinical trial for *in vivo* gene editing in patients with hereditary transthyretin
1217 amyloidosis (NCT04601051)³³². In a preclinical study by Moffett *et al.*, polymeric NPs carrying
1218 mRNA encoding megaTAL nuclease targeting the TRAC locus demonstrated efficient TCR
1219 knockout in ~60% of T cells²⁹². NP-mediated gene editing did not affect the efficiency of
1220 subsequent lentiviral transduction or the functionality of programmed CAR T cells.

1221 Apart from endogenous TCRs, gene editing has been employed to disrupt inhibitory signals that
1222 contribute to T cell exhaustion and reduced antitumor efficacy. Many studies have focused on
1223 deleting immune checkpoint receptors, such as programmed cell death-1 (PD-1) and cytotoxic T-
1224 lymphocyte antigen-4 (CTLA-4). Beane *et al.* reported on PD-1 disruption in melanoma tumor-
1225 infiltrating lymphocytes (TILs) via electroporation of zinc finger nuclease mRNA, demonstrating
1226 their improved *in vitro* effector function and an increased polyfunctional cytokine profile ³³³.

1227 CRISPR-Cas9 has also been used as an efficient strategy for simultaneous editing of multiple gene
1228 loci. Ren *et al.* used Cas9 mRNA electroporation to generate universal CAR T cells with enhanced
1229 resistance to apoptosis by disruption of endogenous TCR, HLA-I and CD95/Fas death receptor
1230 ³³⁴. These triple-negative CAR T cells displayed increased expansion, prolonged survival in the
1231 peripheral blood and enhanced tumor control efficacy in a Nalm6 leukemia model. In another
1232 study, the same group reported on TRAC, β -2-microglobulin (B2M) and PD-1 disruption in
1233 lentivirally transduced CD-19 or prostate stem cell antigen (PSCA) CAR T cells to eliminate GvHD
1234 and host-versus-graft effects, and to increase CAR T cell activity ³³⁵. HLA-I and TCR double
1235 negative T cells showed reduced alloreactivity compared to a single TCR- knockout, while
1236 additional disruption of PD-1 resulted in enhanced antitumor activity in a Nalm6-PD-L1 leukemia
1237 model, as evidenced by quicker elimination of leukemia cells.

1238 Beyond Cas9, other CRISPR variants have also been explored for multiplex gene editing in T cells.
1239 Dai *et al.* used a tracrRNA-independent Cas12a/ Cpf1 nuclease to demonstrate CD22 CAR
1240 integration into the TRAC locus combined with PD-1 knock-out ³³⁶. Compared to Cas9-edited
1241 cells, Cpf1-modified CD22 CAR T cells displayed similar cytokine production and cancer cell killing
1242 but reduced expression of exhaustion markers. Webber *et al.* reported on the application of
1243 CRISPR base editors delivered by mRNA electroporation to knock-out TRAC, B2M and PD-1 for
1244 allogeneic CAR T cell generation ³³⁷. Cell modification with base editors reduced DSB induction
1245 and translocation frequency compared to Cas9 nuclease-mediated engineering. In addition, the
1246 authors noted higher rates of nontarget editing and indel formation when using the RNP format
1247 instead of mRNA. In another study by Gaudelli *et al.*, base editors were used to target TRAC, B2M

1248 and class II transactivator (CIITA) to reduce the expression of the endogenous TCR and MHC class
1249 I and II machinery³³⁸.

1250 Altogether, these studies highlight the potential of mRNA based gene editing technologies to
1251 improve the overall efficacy of T cell therapies. Some strategies combining viral vector CAR
1252 transduction with TALEN or CRISPR-Cas-enabled modifications have already entered clinical
1253 evaluation (**Table 2**), as reviewed in more detail elsewhere^{323,325,326,339}.

1254 **4.3 Other strategies to modulate T cell functionality**

1255 Effective anti-tumor T cell responses depend on multiple steps such as recognition of tumor-
1256 specific antigens, upregulation of activation markers and co-stimulatory molecules, *in vivo*
1257 proliferation, trafficking to the tumor site and preserving effector functions in a highly
1258 immunosuppressive tumor milieu. Upregulation of inhibitory receptors, downregulation of MHC
1259 class I expression on tumor cells and secretion of anti-inflammatory molecules can all contribute
1260 to T cell dysfunction, which can be mitigated by approaches based on immunomodulation with
1261 cytokines and co-stimulatory ligands and receptors. For instance, mRNA transfection can be
1262 employed to temporarily equip T cells with stimulatory receptors, enabling transient activation
1263 of inflammatory signaling. Pato *et al.* electroporated TILs from melanoma patients with mRNA
1264 encoding constitutively active TLR4 (caTLR4), which resulted in upregulation of CD25 and 4-1BB,
1265 increased IFN γ secretion and enhanced anti-melanoma cytolytic activity *in vitro*³⁴⁰. Similar
1266 responses were observed by Levin *et al.* upon TIL electroporation with caCD40 mRNA³⁴¹.

1267 Furthermore, mRNA delivery has been leveraged to provide a transient and localized stimulation
1268 with membrane-bound cytokines, circumventing severe toxicities related to high-dose systemic
1269 administration. Weinstein-Marom *et al.* reported on electroporation of mRNA encoding
1270 membrane-anchored variants of IL-2, IL-12 and IL-15 in human CD8⁺ T cells and melanoma TILs
1271^{342,343}. Membrane-associated cytokines bound to their corresponding surface receptors mainly *in*
1272 *cis*, thus confining a stimulatory effect to the transfected cells only. The engineered cytokines
1273 were found to support the *ex vivo* proliferation of activated T cells to a similar extent as their
1274 soluble counterparts. Co-delivery of cytokine mRNA with mRNA encoding for caTLR4 and/or
1275 caCD40 mRNA induced IFN gamma secretion, upregulation of T cell activation markers (CD25,

1276 CD69, 4-1BB and OX40) and improved the cytotoxicity of TILs against autologous melanoma cells
1277 *in vitro*³⁴³. Etxeberria *et al.* engineered tumor-specific CD8+ T cells to transiently express IL-12
1278 and CD137 (4-1BB) ligand, showing that intratumoral injection of such modified cells led to
1279 epitope spreading and regression of both injected and distant lesions in solid tumor models³⁴⁴.
1280 In addition, patient-derived TILs electroporated with IL-12 mRNA demonstrated significant IFN
1281 gamma production and anti-tumor efficacy in a patient-derived xenograft mouse model of
1282 endometrial cancer, supporting the clinical feasibility of such an approach. In another study, the
1283 same group reported on intracavitary administration of IL-12 mRNA-engineered T cells to
1284 eradicate peritoneal metastasis in mouse models³⁴⁵. Transient IL-12 expression contributed to a
1285 favorable reprogramming of immune cells in the tumor microenvironment, prolonged *in vivo*
1286 persistence of transferred T cells and development of more durable immunity after primary
1287 tumor eradication.

1288 Beyond mRNA transfection, other strategies to modulate T cell signaling towards improved
1289 survival and antitumor efficacy rely on the application of agonistic and antagonistic aptamers as
1290 an alternative to antibodies. Agonistic aptamers can be selected to specifically bind to T cell
1291 surface receptors, promote crosslinking and trigger downstream signaling cascades, inducing T
1292 cell proliferation and effector function against tumor cells. For example, McNamara *et al.*
1293 developed a multivalent aptamer that binds to 4-1BB costimulatory receptor³⁴⁶. The aptamer
1294 co-stimulated CD8+ T cell activation *in vitro*, as evidenced by enhanced proliferation and IFN
1295 gamma secretion in suboptimally stimulated cultures and mediated tumor rejection in mice with
1296 efficacy similar to that of an anti-4-1BB monoclonal antibody. Pastor *et al.* generated dimer anti-
1297 CD28 agonistic aptamers, demonstrating strong costimulatory activity surpassing that of
1298 monoclonal antibodies *in vitro* and potent adjuvant effects enhancing cellular and humoral
1299 responses in the context of tumor vaccination³⁴⁷.

1300 Antagonistic aptamers that can block the interaction between a receptor and its ligand represent
1301 yet another strategy to disrupt inhibitory signals contributing to T cell functional impairment in
1302 cancer. Santulli-Marotto *et al.* first developed an aptamer against CTLA-4 immune checkpoint,
1303 showing that aptamer tetramerization was required to enhance antitumor effects³⁴⁸. In another

1304 study, Berezhnoy *et al.* selected an IL-10 receptor (IL-10R) blocking aptamer to disrupt
1305 IL-10-mediated immune suppression ³⁴⁹. The authors reported that systemic administration of
1306 IL-10R antagonist inhibited tumor growth in a mouse model to an extent comparable to that of
1307 an anti-IL-10R antibody. Other groups explored aptamer use in combinatorial approaches to
1308 block multiple immune checkpoints such as PD-1 and T cell immunoglobulin mucin receptor 3
1309 (TIM-3) towards synergistic inhibition of non-overlapping immunosuppressive pathways. For
1310 instance, Gefen *et al.* selected a trimeric TIM-3 aptamer that blocked the interaction of TIM-3
1311 with its ligand galectin-9, reduced cell death and promoted T cell proliferation and cytokine
1312 secretion *in vitro* ³⁵⁰. In colon tumor-bearing mice, systemic administration of TIM-3 aptamer
1313 delayed tumor growth more effectively than a monoclonal antibody. In addition, aptamer
1314 delivery in combination with PD-1 antibody demonstrated a synergistic effect translating to
1315 significantly prolonged mice survival.

1316 Finally, aptamers have been used as ligands for targeted intracellular delivery of siRNA mediated
1317 by its receptor internalization upon crosslinking. For instance, it has been previously shown that
1318 inhibition of IL-2 or mammalian target of rapamycin (mTOR) signaling promotes the development
1319 of long-lasting memory T cells ^{349,351}. Rajagopalan *et al.* used a 4-1BB-binding aptamer conjugated
1320 with siRNA against CD25 (IL-2 receptor alpha) to attenuate IL-2 signaling in CD8+ T cells ³⁵².
1321 Systemic administration of this conjugate demonstrated specific downregulation of CD25 in 4-
1322 1BB-expressing CD8+ T cells promoting the acquisition of memory phenotype and potentiated
1323 vaccine-induced antitumor response in a breast carcinoma model. Alternatively, Berezhnoy *et al.*
1324 utilized 4-1BB aptamer coupled with mTOR complex 1-specific siRNA to enhance T cell
1325 differentiation into memory cells by inhibiting mTOR signaling ³⁵³. Hermann *et al.* employed a
1326 CTLA-4 aptamer to deliver siRNA against immunosuppressive transcription factor STAT-3, whose
1327 silencing showed a reduction in tumor-associated regulatory T cells and potentiated antitumor
1328 effects in various mouse models ³⁵⁴. As an alternative strategy, Manrique-Rincon *et al.* used a
1329 forkhead box P3 (FOXP3)-specific small antisense RNA conjugated to a CD28-targeting aptamer
1330 to inhibit the immunosuppressive phenotype of regulatory T cells and potentiate vaccine
1331 responses in a murine melanoma model ³⁵⁵.

1332 Finally, other strategies to augment the therapeutic efficacy of T cell-based immunotherapies
1333 have focused on improving homing and T cell persistence at tumor sites. For instance, Mitchell
1334 *et al.* showed that electroporation of antigen-specific T cells with mRNA encoding chemokine
1335 receptor CXCR2 promoted their migration towards glioma-secreted CXCR-2 specific ligands *in*
1336 *vitro* and *in vivo*³⁵⁶. Similarly, Almåsbak *et al.* reported on co-electroporation of mRNA encoding
1337 CD19 CAR and chemokine receptors CXCR4 and CCR7 for improved chemotaxis of CAR T cells³⁵⁷.
1338 Bai *et al.* electroporated CD19 CAR T cells with mRNA encoding for telomerase reverse
1339 transcriptase (TERT), demonstrating transiently enhanced telomerase activity and delayed
1340 replicative senescence, which translated to improved persistence and long-term anti-tumor
1341 efficacy in a mouse xenograft model of B-cell malignancy³⁵⁸.

1342 Together, these studies demonstrate the utility of RNA therapeutics to enhance T cell
1343 functionality towards more efficacious treatment modalities.

1344

1345 **5 Conclusions ant outlook**

1346 Despite remarkable progress seen in CAR T cell therapy in the last decade, several limitations
1347 remain to be addressed to move beyond the treatment of specific hematological malignancies
1348 and to make it more accessible to a broader population of patients. To mitigate toxicities and
1349 unleash CAR T cell potential for solid tumors, more sophisticated engineering approaches will be
1350 required to modulate multiple T cell phenotypical characteristics beyond single antigen-
1351 specificity. Most likely, such novel designs will necessitate simultaneous introduction and
1352 disruption of multiple genes to acquire multi-antigen specificity, reduce GvHD and HvG effects
1353 by removing endogenous TCRs and HLAs and overcome TME-imposed immunosuppression by
1354 disruption of negative regulators of T cell activation. These new editing strategies must come
1355 hand in hand with developing suitable transfection technologies capable of accommodating
1356 evolving CAR constructs, genome editing components and/or complimentary molecules to
1357 modulate T cell functionality upon re-infusion in patients. While viral vectors are still used the
1358 most for T cell engineering due to their high efficiency, they come with several safety and
1359 practical concerns, such as limited cargo capacity, high cost, specialized facility requirements and

1360 regulatory hurdles. Therefore, much research has been devoted to non-viral transfection
1361 technologies compatible with the manufacturing of next-generation T cell therapies.
1362 Electroporation is the most investigated and clinically advanced non-viral technology, offering
1363 high transfection efficiencies, cargo flexibility and compatibility with clinical-grade cell
1364 manufacturing systems. However, since it is often associated with substantial cytotoxicity and
1365 reduced functionality, alternative physical and carrier-mediated approaches are actively
1366 explored, with a focus on preserving cell viability and long-term functionality. Nanostructure
1367 arrays, photoporation, chemical poration and microfluidic platforms are all being
1368 commercialized, although the latter two have advanced the furthest towards clinical evaluation.
1369 Also polymeric but especially lipid based carriers are making rapid progress for T cell engineering,
1370 with a promising future towards *in vivo* T cell reprogramming, thus eliminating the need for T cell
1371 isolation and *ex vivo* manipulation.

1372 Modification of T cells with IVT mRNA to express specific tumor antigens has demonstrated good
1373 tolerability, even though the therapeutic efficacy was limited in multiple clinical trials. Due to the
1374 transient expression of CAR mRNA only lasting up to a few days, repeated administration of CAR
1375 T cells is required to achieve meaningful anti-tumor responses. Nonetheless, the superior safety
1376 profile of mRNA-engineered T cells offers the opportunity to evaluate the safety of
1377 uninvestigated CAR designs before more permanent DNA-based CAR therapies are used for long-
1378 term expression. In case of severe adverse events, transient mRNA expression allows to rapidly
1379 cease the treatment.

1380 Besides redirecting T cell specificity, genome editing with CRISPR-Cas holds great promise to
1381 advance the field, offering high gene-editing efficiency, versatility, and relative simplicity.
1382 Delivering Cas nuclease in mRNA format reduces the probability of off-target editing events.
1383 Finally, RNA molecules showed the potential to transiently modulate T cell phenotype, for
1384 instance, by silencing immune checkpoint receptors or upregulating expression of cytokines to
1385 enhance T cell proliferation and persistence upon adoptive cell transfer. Taken together, these
1386 studies demonstrate that either alone or more likely in combination with DNA-based permanent
1387 changes, RNA molecules will play a significant role in shaping next-generation T cell therapies.

Table 1. Clinical trials using IVT mRNA for adoptive T cell therapy

mRNA	Indication	Sponsor	Opened	Status	ClinicalTrial.gov identifier
anti-CD19 CAR	Hodgkin's lymphoma	University of Pennsylvania	2014	Terminated	NCT02277522
anti-CD123 CAR	Acute myeloid leukemia	University of Pennsylvania	2015	Terminated	NCT02623582
anti-c-MET CAR	Malignant melanoma, breast cancer	University of Pennsylvania	2017	Terminated	NCT03060356
Anti-mutant TGF β II TCR	Metastatic colorectal cancer	Oslo University Hospital	2018	Terminated	NCT03431311
anti-mesothelin CAR	Malignant pleural mesothelioma	University of Pennsylvania	2011	Completed	NCT01355965
anti-mesothelin CAR	Metastatic pancreatic ductal adenocarcinoma	University of Pennsylvania	2013	Completed	NCT01897415
anti-mesothelin CAR	Metastatic breast cancer, triple negative breast cancer	University of Pennsylvania	2013	Completed	NCT01837602
anti-BCMA CAR	Multiple myeloma	Cartesian Therapeutics	2018	Completed	NCT03448978
anti-BCMA CAR	Multiple myeloma	Cartesian Therapeutics	2020	Completed	NCT04436029
anti-BCMA CAR	Multiple myeloma	Cartesian Therapeutics	2019	Active	NCT03994705
anti-BCMA CAR	Multiple myeloma	Cartesian Therapeutics	2021	Active	NCT04816526

Table 2. Clinical trials using electroporation to deliver mRNA encoding gene editing nucleases in T cell therapy

Nuclease (mRNA)/ Target knock-out	Indication	Sponsor	Opened	Status	ClinicalTrial.gov identifier
TALEN mRNA TRAC and CD52 KO	B cell acute lymphoblastic leukemia; Pediatric patients	Institut de Recherches Internationales Servier, France	2016	Completed	NCT02808442
TALEN mRNA TRAC and CD52 KO	B cell acute lymphoblastic leukemia; Adult patients	Institut de Recherches Internationales Servier, France	2016	Completed	NCT02746952
Zinc finger nuclease mRNA CCR5 KO	HIV-1	University of Pennsylvania	2015	Completed	NCT02388594
TALEN mRNA CD52 and PD-1 KO	Multiple myeloma	Collectis S.A.	2019	Active	NCT04142619
TALEN mRNA CD52 and PD-1 KO	B cell acute lymphoblastic leukemia	Collectis S.A.	2019	Active	NCT04150497
CRISPR/Cas9 mRNA TRAC KO	Acute myeloid leukemia	Collectis S.A.	2017	Active	NCT03190278
CRISPR/Cas9 mRNA HPK1 KO	B cell malignancies	Xijing Hospital, China	2019	Active	NCT04037566
CRISPR/Cas9 mRNA CISH KO	Metastatic gastrointestinal epithelial cancer	Intima Bioscience, Inc.	2020	Active	NCT04426669

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1392

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