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Construction of resilient pavement using proper interface layers and pavement solar collectors

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- 1 Construction of Resilient Pavement Using Proper Interface Layer and Pavement Solar Collector
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1 ABSTRACT

2 The resilience of pavements depends not only on asphalt mixture performance and structural design but also on the bonding between two adjacent pavement layers and interlayer performance as 3 well as traffic and environmental conditions. This paper thus aims to assess the impacts of several 4 parameters on the interface shear resistance. Accordingly, the Response Surface Method (RSM) was 5 initially employed to design an experimental matrix based on the factors that exhibit the highest impacts 6 7 on the shear resistance of the interface including the dosage of emulsions, temperature, and loading rate 8 (as the independent variables) and responses obtained from Leutner shear test. A pull-off test was also 9 performed to evaluate the bonding between layers. Furthermore, the possibility of moderating the 10 influence of ambient temperature on the interface using the Pavement Solar Collector (PSC) system 11 was investigated. The results showed that temperature is the most influential factor that can compromise the interface performance. The applied loading rate and dosage of emulsions also affected the bonding 12 13 between pavement layers. The optimization analysis indicated that the utmost interface shear resistance could be attained at mid-range temperature, coupled with the application of emulsions up to a specific 14 15 limit. While the emulsion dosage can be controlled during pavement construction, it is beyond humanbeing capability to restrain the environmental temperature throughout the pavement's lifespan. 16 17 Nevertheless, the PSC system exhibited superb capability to effectively reduce and increase the interface temperature during summer and winter, respectively, beneficially resulting in higher interface 18 19 shear strength and consequently construction of more climate-resilient pavements.

20 Keywords: Climate-Resilient Road, Interface Shear Resistance, Tack Coat, Optimization, Polymer-

21 Modified Emulsion, PSC System

1 INTRODUCTION

2 Transportation infrastructure, particularly the road industry, plays a pivotal role in the economy and growth of all developing/developed countries. Pavement is a multi-layered construction with, in 3 ascending direction, an increase in quality and bonded materials. The main purpose of multi-layered 4 5 asphalt pavements is to distribute the traffic load towards the sub-grade layer while providing the 6 comfort and safety of the driver. Nevertheless, climate change exerts undesirable impacts on pavement 7 systems, compromising their durability and utmost performance. Since, durability and performance are directly related to the materials' properties, mix, and structural designs, one of the recent methods to 8 9 enhance the resilience of pavement infrastructure and confront climate change's destructive impacts is 10 the optimization and reinforcement of existing materials. One of these materials is the adhesive layer 11 which bonds asphalt pavement layers. This adhesive layer provides an integrated structure for better transferring the stress of traffic loading. Whereas the absence/inadequacy of such layers can 12 considerably reduce the shear resistance of the interface between pavement layers making the system 13 14 vulnerable to many distresses including layers slippage, cracking, potholes, and raveling. Another way 15 to confront climate change impacts is the construction of pavement equipped with a pavement solar collector (PSC). PSC systems use an embedded pipe network with circulating fluid to increase/decrease 16 17 the overall pavement temperature during winter and summer, respectively. Such systems could potentially moderate the effects of alteration in climatic conditions, which destructively compromise 18 19 pavement performance and durability. This study attempts to discover the influence of modified and unmodified tack coats at different application rates on the shear resistance of two adjacent pavement 20 21 layers and the potential improvement of their performance using a PSC system under diverse loading 22 conditions. 23

24 LITERATURE REVIEW

Temperature variations throughout the seasons influence the durability of asphaltic roads which can jeopardize the expected long-term performance and resilience of the road surface. In addition to mixture performance and structural design, the durability of pavement relies on the performance of the interlayer between asphalt layers. A compromised or weakened interlayer between asphalt layers can negatively impact the pavement lifespan. Ensuring the integrity and strength of the interlayer is thus crucial for maintaining pavements' long-term performance and durability.

The importance of bonding between asphalt layers to prolong the service life of pavements has 31 been studied and highlighted in several studies. For instance, Ragni et al. (2019) indicated that 32 33 incorporating a tack coat as a bonding layer at the interface can enhance the resistance to shear failure 34 and fatigue cracking resulting in more durable pavements (1). Xu et al. (2022) emphasized that elevated 35 temperatures, particularly during the summer, can increase horizontal tensile stress which has a 36 detrimental effect on the bonding between pavement layers (2). In response to this issue, Wang et al. 37 (2020) conducted a study to address heat storage in pavement layers by incorporating conductive 38 adhesive layers. Their research focused on modifying water epoxy resins as the adhesive layer by incorporating carbon fiber, which enhanced heat dissipation efficiency. It was informed that such 39 40 modification increased the minimum shear resistance by approximately 1.3 MPa (3). In addition to 41 temperature effects on interface bonding, Yang et al. (2023) demonstrated that the surface 42 characteristics of adjacent layers also influence the bonding between asphalt layers (4). Chen and Huang 43 (2010) informed that while surface characteristics, such as mean texture depth and film thickness, are crucial for interlayer bonding, their influence on interface bonding is more pronounced at higher 44 45 temperatures (5). Moreover, several adhesive agents have been utilized to bond asphalt layers including 46 traditional and modified emulsions, liquid asphalt, coal asphalt, epoxy resins, etc. Biglari et al. (2019) 47 compared the effects of four types of tack coats (crumb rubber-modified, liquid 60/70 bitumen, cationic 48 slow-setting, and cationic rapid-setting emulsions) at different application rates on the shear resistance 49 of asphalt layers. It was found that crumb rubber-modified and liquid 60/70 bitumen, when applied at 50 the optimal rate of 600 g/m^2 , exhibited superior performance compared to other tested emulsions (6).

51 Furthermore, several advanced technologies have been coupled with the road industry to 52 confront the destructive impacts stemming from environmental conditions. Pavement Solar Collector 53 (PSC) systems showed great potential as innovative technologies for harnessing thermal energy from 54 asphalt pavements in various settings such as roads, parking lots, and airports. PSCs function by

1 circulating water or another liquid through a network of pipes embedded within the asphalt pavement. 2 The PSCs can serve several purposes, such as clean energy production, increase in road safety, increase in the service life of the asphalt pavement, and mitigate the development of the urban heat island effect. 3 4 One of the PSCs' key advantages lies in their ability to mitigate the effects of extreme ambient 5 temperatures on pavement performance (7). The main objective of PSCs is to extract heat from the 6 asphalt pavement during the summer season. The harvested heat can then be utilized to keep the asphalt 7 surface free from snow and ice, thereby preventing the formation of black ice during winter. The implementation of PSC systems can enhance road safety and decrease reliance on de-icing chemicals. 8 9 By utilizing PSCs, the seasonal temperature difference within the asphalt pavement can be minimized, increasing the overall lifespan of pavements (8, 9). Additionally, regulating the temperature of the 10 asphalt throughout different seasons through the use of PSCs can help to mitigate pavement distresses 11 12 such as top-down cracking, rutting, and fatigue cracking (10). The ability to control the temperature at the interfaces between the collector and base layers offers benefits in reducing the risk of shear failure 13 in the interface layers zone during summer and winter (brittle failure). By regulating the temperature at 14 15 these interfaces, PSCs provide a means to address and minimize these potential pavement distresses associated with temperature fluctuations throughout the year (11). Although some research has been 16 carried out on the cooling effect of PSCs in asphalt pavement (12, 13), there has been no attempt to 17 investigate the influence of PSC systems on the shear strength of the pavement interface layer. 18

19 Accordingly and to construct a resilient pavement, this study first evaluated the impacts of type 20 and application rate of tack coats subjected to different conditions on the shear resistance of the interface 21 between two adjacent pavement layers. Further, the potential beneficial impact of a PSC system on the 22 tack coat performance and durability considering environmental conditions such as extreme low and 23 high temperatures, which can be exacerbated due to climate change was also investigated. This paper 24 is thus outlined in the following way; after a brief introduction and overview of previous studies, the 25 materials and methods employed to conduct this research are presented, followed by the discussion of the convergence of these results and the impacts of variables and PSC system on tack coat performance 26 27 and interface layer shear resistance. Finally, the paper concludes with major findings and 28 recommendations for future works. 29

30 MATERIALS AND METHODS

31 Materials

32 Two types of tack coats were used as part of the experimental procedure in this study. Modimuls 33 TT C55B4 (named hereafter as A) is a conventional storage stable and rapid setting undiluted emulsion 34 based on low penetration grade bitumen with trackless abilities whereas the other used undiluted 35 emulsion Modimuls 1000 C60BP3 (named hereafter as B) is a rapid setting polymer modified cationic bitumen emulsion. Both emulsions comply with specification: NEN-EN 13808 which specifies the 36 37 requirements for performance characteristics of cationic bituminous emulsion. The properties of both 38 emulsions (as provided by the supplier) are shown in Table 1. The name of the supplier is not presented 39 to avoid potential commercialization.

40

41 **TABLE 1 Technical Properties of Emulsions**

Emulsion properties	Unit	Emulsions		Standard				
		А	В					
Viscosity (Outflow time 2 mm at 40°C)	S	15 - 70	15 - 70	EN 12846-1				
Adhesivity	NA	≥90	≥90	EN 13614				
Breaking value	NA	110 - 195	70 - 155	EN 13075-1				
Binder content	% by mass	53 - 57	58 - 60	EN 16849				
Sieve residue	% by mass	≤ 0.2	≤ 0.5	EN 1429				
Recovered binder properties								
Penetration at 25°C	0.1 mm	\leq 50	≤150	EN 1426				
Softening point (ring and ball)	°C	\geq 50	≥43	EN 1427				
Elastic recovery at 10°C	%	NA	> 50	EN 13398				

1 Two mixtures, AC20 base layer with 50/70 penetration grade bitumen and AC6 surface layer 2 coarse with 50/70 penetration grade polymer-modified bitumen with the addition of red pigments, were utilized to produce asphalt mixture slabs. The red pigments make it possible to, at a later stage, identify 3 4 the shear failure mode in the samples. To produce the slabs, the AC20 loose mixtures were first 5 compacted using a roller compactor in accordance with EN 12697-33, followed by emulsion application 6 at designated rates as outlined in the following section. The second layer hot mix (AC6) was then poured and compacted once the applied emulsion was set. Subsequently, after cooling, the specimens were core 7 drilled with 150 and 50 mm diameters to conduct shear and pull-off tests, respectively. It should be 8 9 mentioned that the pull-off samples were not cored to the bottom of the slabs but to a depth of 20 mm to the next layer due to the standard procedure requirements. All cores were then airdried for at least 10 one week prior to the testing. Figure 1 presents the pictures of the specimens before conducting both 11 12 Lautner shear and pull-off tests.

13



(a) (b) 14 Figure 1 Specimens before performing Leutner Shear (a) and pull-off (b) tests

15

16 Methods

17 Confocal Laser Scanning Microscope (CLSM)

Prior to the experimental design and testing, a Confocal Laser Scanning Microscope (CLSM) was used to evaluate the morphology, texture, and surface characteristics of both emulsions. Accordingly, the Keyence VK-X1000 model CLSM, equipped with a VK-D1 motorized XY-stage and six objective lenses, including a Nikon Lens Plan Apo EPI 150X, with different resolutions was employed to perform the tests. The analysis to detect topographical laser scanning information was then performed using the VK Multi File Analyzer.

24

25 Experimental Design and Evaluated Parameters

26 One set of experiments (similar for both emulsions) was designed using Central Composite Design (CCD) embedded in the Response Surface Method (RSM) to study the interface shear resistance 27 28 of two adjacent pavement layers when subjected to different conditions. RSM is a combination of 29 techniques used to build up a series of experiment designs, finding relationships between experimental 30 factors and responses; to establish the optimum conditions using these relationships. Following previous 31 studies, one of the main advantages of using the RSM/CCD method is its ability to minimize the total 32 number of required samples to conduct tests (14). In this study, the dosage of undiluted emulsions (DE), testing temperature (TT), and application loading rate (LR) as the main influential factors on the 33 34 interface shear behavior were chosen as the independent variables (IVs), whereas the shear test 35 outcomes such as maximum shear stress (τ_{max}), shear stiffness modulus (k_{max}), shear energy (E), and fragility index (FI) (calculated using Equations 1 to 6) were selected as the responses or dependent 36 variables (DVs). Fifteen combinations of the IV conditions were considered in the experimental design. 37 38 Since the CCD requires some replication to estimate the experimental error, three samples were 39 prepared and tested at the central point condition (based on the designed matrix) to evaluate the 40 experimental error, which led to a total of seventeen tested samples for each emulsion. In this study, the 41 shear test is used to assess the bonding quality and to determine the shear resistance of the interface 42 layer between two adjacent pavement layers subjected to different stresses and temperatures to simulate

different real-life scenarios. In order to perform the tests, specimens were subjected to direct shear
loading at a controlled temperature with a constant shear rate (according to the designed experimental
matrix provided in the following sections). Subsequently following equations were employed to
calculate the abovementioned parameters (DVs) from the recorded force-displacment curves.

5

$$\tau_{max} = \frac{F_{peak}}{\pi * \left(\frac{D}{2}\right)^2} * 1000 \tag{1}$$

$$k_{max} = \frac{\vec{F'}}{\pi * \left(\frac{D}{2}\right)^2} \tag{2}$$

$$E = \int_{\delta_0}^{\delta_{peak}} F(\delta) \, d\delta \tag{3}$$

$$E_{pp} = \int_{\delta_{peak}}^{\delta_{70\%}} F(\delta) \, d\delta \tag{4}$$

$$E_{tot} = E + E_{pp}$$

$$FI = \frac{E}{E}$$
(6)

$$FI = \overline{E_{tot}}$$

6

7 where F_{peak} is the peak load, D represents the diameter of the specimen, F' is the slope of the ascending 8 part of the force-displacement curve, integration of $F(\delta)d\delta$ represents the area under the force-9 displacement curve, E is energy to the peak, E_{pp} denotes the post-peak energy until 70% of peak load,

10 and E_{tot} is total energy.

11 **Table 2** presents the experimental design and shear test outcomes.

12

13 TABLE 2 Experimental Design and Shear Test Outcomes

Emulsion	No.	Independent variables		Dependent variables (Leutner Shear test outcomes)				
		DE	TT	LR	τ_{max}	k _{max}	Etot (Nm)	FI
		(g/m^2)	(°C)	(mm/min)	(MPa)	(MPa/mm)		(none)
А	1	400	20	10	2.11	0.83	77.37	0.78
	2	700	0	50	5.64	1.94	128.22	1.00
	3	100	40	10	0.36	0.22	18.07	0.68
	4	400	40	30	0.53	0.21	27.47	0.57
	5	700	20	30	2.48	0.99	87.05	0.85
	6	400	20	30	2.69	1.11	98.45	0.82
	7	100	0	50	5.62	2.11	128.27	1.00
	8	100	0	10	4.99	1.84	122.04	0.99
	9	400	20	30	3.29	1.18	105.34	0.80
	10	400	0	30	5.66	2.30	131.89	1.00
	11	100	20	30	2.92	0.91	119.59	0.91
	12	700	40	50	0.51	0.17	25.98	0.62
	13	400	20	50	2.77	1.12	99.29	0.82
	14	400	20	30	3.07	1.15	110.61	0.82
	15	100	40	50	0.76	0.28	33.73	0.76
	16	700	0	10	5.65	1.85	123.75	1.00
	17	700	40	10	0.32	0.13	16.20	0.60
В	1	400	20	10	1.64	0.68	47.23	0.78
	2	700	0	50	5.62	2.26	129.80	1.00
	3	100	40	10	0.45	0.29	16.43	0.68
	4	400	40	30	0.55	0.20	20.57	0.66
	5	700	20	30	2.06	1.07	59.06	0.82
	6	400	20	30	2.11	0.94	61.84	0.83
	7	100	0	50	5.63	2.12	134.63	1.00
	8	100	0	10	5.66	2.01	148.58	1.00
	9	400	20	30	2.27	1.02	60.17	0.78

10	400	0	30	5.61	2.05	140.09	1.00
11	100	20	30	2.56	1.27	70.37	0.87
12	700	40	50	0.52	0.27	21.11	0.58
13	400	20	50	2.02	0.95	57.70	0.82
14	400	20	30	1.94	1.00	70.48	0.72
15	100	40	50	0.76	0.35	25.79	0.79
16	700	0	10	3.78	1.58	91.79	0.93
17	700	40	10	0.35	0.14	13.66	0.60

1 2

Testing Procedures

3 In this study, the shear resistance of the interface between pavement layers was determined 4 using the Leutner Shear test in accordance with EN 12697-48:2021 standard procedures. Accordingly, 5 all cored specimens were conditioned in a climate chamber for at least 4 hours at testing temperature 6 and the shear test was performed at designed loading rates. Moreover, the pull-off test was carried out 7 using the Proceq DY-2. To perform the test pull-off disks were initially glued to the cores and 8 subsequently, similar to the shear test, the slabs were conditioned for at least 4 hours at a temperature of $23 \pm 2^{\circ}$ C in accordance with EN 24624 standard. In total, 4 replicates (randomly scattered on the 9 10 slabs to verify the homogeneity of the application of the emulsion) were carried out for evaluation. The 11 Leutner Shear and pull-off tests devices are presented in Figures 2a and 2b, respectively, for a better 12 clarity.

13





14 Figure 2 Leutner Shear (a) and pull-off (b) tests devices

15

16 Experimental PSC Prototype

17 This section aims to offer an overview of the large-scale PSC research prototype and the 18 validation approach for simulation modeling. The Finite Element (FE) simulation framework is also 19 outlined, highlighting geometrical specifications, modeling inputs, assumptions, and simplifications. The experimental data collected from the PSC setup is used to validate the simulation framework, 20 21 ensuring its accuracy and reliability.

The PSC system was designed and constructed at the University of Antwerp and covers a total 22 23 area of 65 m². This prototype comprises four interconnected heat exchange sections and two reference zones (refer to Figure 3). The asphalt pavement consists of three layers, with a combined thickness of 24 25 12 cm, and is positioned on a foundation made of unbound materials. The cross-section of asphalt 26 pavement, position of pipes, support grid and location of embedded temperature sensors are shown in 27 Figure 4. During the construction phase, the collector layer, accompanied by an integrated network of 28 pipes and a support/reinforcing grid, along with the top layer, was positioned one day subsequent to the placement of the base layer. Consequently, the network of pipes and support/reinforcing grid was placed 29 and sprayed with bitumen prior to the paving of the collector and top layer. Moreover, a total of 96 fast-30 31 response insulated thermocouples are positioned within the setup. These thermocouples are placed 32 perpendicular to the traffic direction in two sections within the reference zones and two additional sections within the collector parts. The purpose of this arrangement is twofold: first, to facilitate 33

1 continuous monitoring of the temperature profile within the asphalt layers, and second, to enable

comparisons between temperature fluctuations in the heat exchanger and the reference zones. Each
section is equipped with 24 sensors positioned near the surface, 4, 7, and 10 cm depths within the asphalt
layers.

4 5



6 Figure 3 The layout of the PSC prototype



8

9 Figure 4 Asphalt pavement cross-section and location of temperature sensors in Section-4 (units 10 in cm)

11

12 Furthermore, the PSC system allows control over several operational and design parameters, 13 including flow rate, inlet water temperature, and pipe length. One of the main advantages of this PSC 14 prototype is its flexible system configuration, which allows for simultaneous sensitivity assessments of both design and operational parameters within the same experiments. This capability enables 15 16 researchers to evaluate the impact of various factors on the system's performance. By conducting these 17 simultaneous assessments, valuable insights can be gained regarding the optimal configuration and 18 operation of the PSC prototype, facilitating informed decision-making and further advancements in the 19 field of PSCs.

To create a vertical Borehole Thermal Energy Storage (BTES) system, two boreholes were drilled to a depth of 100 meters. These boreholes were then filled with U-shaped pipes to form a heatexchanging surface with the surrounding soil. Although the BTES boreholes are filled with a water and anti-freeze mixture, to address environmental concerns, the heat exchangers of the PSC system do not utilize any glycol mixture to avoid potential leakage risks and groundwater contamination. The BTES serves as the thermal energy source for the PSC system during the winter months and acts as a heat sink in the summer. In the summer, colder water flows through the pipes, absorbs heat, and is then collected
in the buffer tank. The Heat Pump (HP) captures thermal energy from the warm water and transfers it
back into the BTES for storage and future use. For further information on the technical specifications
and instrumentation, please refer to (11).

5 6

Finite Element Modelling and Validation

7 In this study, a FE modeling framework was employed, and its accuracy was confirmed by validating the outcomes with the experimental data obtained from the abovementioned PSC prototype. 8 9 The FE models used in this study are simulated in full 3D to achieve a thorough evaluation of the PSC systems. This approach avoids the need for thin wall assumptions and geometrical simplifications, 10 11 ensuring a more accurate representation of the system. The comparison between the modeled results 12 and the actual measurements of the PSC system demonstrated a satisfactory agreement between the outlet fluid temperatures and the asphalt pavement surface (9). Hence, the developed FE model is 13 employed to assess the impact of a PSC on the interface shear strength of the asphalt layer. 14

15 Although the FE modeling framework is adopted from the validated PSC prototype, several parameters such as geometrical variables and operational conditions are modified and set for this study. 16 In terms of geometrical properties, the FE models have a surface area of 7.65 m², where the embedded 17 pipe length within the model is 50 m and arranged in a serpentine pattern. The total thickness of the 18 19 asphalt pavement is modeled as 10 cm to correspond to the laboratory samples for shear strength testing 20 with the same thickness. The embedded pipes are modeled with an outer diameter of 20 mm and an 21 inner diameter of 13 mm. These pipes are arranged with a center-to-center spacing of 15 cm and are 22 embedded in the middle of asphalt pavement at 5 cm below the surface (from the center of the pipe). 23 Moreover, the FE models have a total height of 1000 mm, with the soil layer extended to 680 mm 24 beneath the aggregate base to minimize any boundary effects.

25 The boundary conditions applied at the asphalt surface are identical to those used in the 26 reference section. This includes considerations for solar radiation, ambient temperature, and convective 27 heat flux. At the inlet boundary, a constant fluid flow rate of 3 l/min is specified, while a no-slip 28 boundary condition is applied at the pipe wall. These simulations are conducted for the turbulent flow 29 regime, using two separate solvers. One solver is employed to analyze stationary fluid flow, while the 30 other focuses on time-dependent heat transfer. In the simulations, the inlet temperature of the fluid is 31 set to 12 °C and 25 °C for summer and winter, respectively. Furthermore, the extracted or injected 32 energy q (kWh) of the PSC system (for one hour) is calculated according to Equation 7 (15, 16):

34

$$q = \dot{m} c_{p,w} \left(T_{w,o} - T_{in} \right)$$
⁽⁷⁾

where \dot{m} (kg/s) is the mass flow rate, $c_{p,w}$ (J/kgK) is the specific heat capacity of water, and $T_{w,o}$ (K) and T_{in} (K) are PSC's outlet and inlet water temperatures.

38 Shear Test Data Analysis

39 The RSM design was performed using Design-Expert software to conduct the data analysis. As 40 explained earlier, the RSM determined the DVs by designing the experiment plans and subsequently 41 applying the regression models. Different regression models including linear, quadratic, cubic, and twofactor interaction (2FI) were studied for each emulsion. The accuracy of models was obtained according 42 43 to the sequential F-tests, lack-of-fit tests, and R². The best-fitted model was then adopted for further 44 analysis and detection of the influence of IVs on the responses. The significance of each IV was tested 45 using Analysis of Variance (ANOVA). It should be informed that the insignificant IVs were eliminated to enhance the precision of the analysis, and the best-fitted models were proposed to predict the 46 47 responses. Once the best-fitted models were determined, the desirable interface shear resistance was 48 determined based on the specimens' optimal performance and FI as the principal factor representing the 49 longevity of the interface.

50

51 RESULTS AND DISCUSSION

52 Confocal Laser Scanning Microscope Test

As stated earlier, CLSM was utilized to examine the morphology and texture of emulsions as the results shown in **Figures 5A and 5B** correspond to the conventional and polymer-modified emulsions, respectively. Although both emulsions comply with the NEN-EN 13808 standard which specifies the requirements for performance characteristics of cationic bituminous emulsion, the difference in the morphology and roughness of specimens indicates that conventional emulsion exhibits more homogeneity compared to the polymer-modified one. Such dissimilarity can influence the tack coat's performance which will be discussed in the following sections.

6



Optical

3D laser scan

7 Figure 5 Confocal Laser Scanning Microscope (CLSM) Results

8

9 Leutner Shear Test

The calculated results of the Leutner shear test performed based on the experimental plan 10 11 (Table 2) are presented in Figures 6 to 10. Figure 6 shows the maximum shear stress for both emulsions at different load application rates, temperatures, and dosages of emulsions. The results 12 13 indicate that the testing temperature is the most dominant parameter influencing τ_{max} . It can also be 14 observed that the proportion of conventional emulsion merely influenced the τ_{max} while an increase in 15 the dosage of polymer-modified emulsion slightly compromised the τ_{max} particularly at lower testing temperatures at all applied load rates. Such a trend can be associated with excessive emulsion 16 17 application which can lead to the construction of an interface with different thicknesses. The impacts 18 of a higher application rate coupled with the inhomogeneity of polymer-modified emulsion determined 19 via CLSM can exacerbate its destructive impacts resulting in lower shear stress. Moreover, the results 20 show that the changes in the loading rate which can simulate the acceleration and deceleration of vehicles can also influence τ_{max} where the highest corresponding value can be found at the middle 21 22 loading rate. Such trends indicate the destructive impacts of changes in the vehicle speeds, particularly 23 deceleration (lower load rate) which can contribute to lower interface shear resistance. For paper brevity 24 and since the trend of IVs influence on the DVs remained approximately constant (similar to τ_{max}), only 25 the results at mid loading rate (30 mm/min) are provided for other calculated DVs.



1 Figure 6 Results of maximum shear stress (τ_{max})

2

3 The results of the maximum shear stiffness modulus (k_{max}) are illustrated in Figure 7. It can be 4 seen that the stiffness modulus of the interface decreased when temperature increased which is in line 5 with the results of τ_{max} . The changes in the k_{max} can be correlated to the fluctuations in the viscoelastic 6 properties of base bitumen which becomes softer at higher temperatures and results in lower stiffness 7 modulus. Figure 7 also indicates that changes in the emulsion dosage exhibit no considerable influence 8 on the shear modulus at elevated temperatures for both emulsions. Whereas an increase in the dosage 9 of conventional emulsion at a lower temperature increased the shear modulus initially while decreasing 10 when the application rate exceeded a certain value. However, this trend is reversed for the polymer-11 modified emulsion. The difference in the stiffness of emulsions can be associated with the impacts of 12 modification which enhances bitumen flexibility and improves its stiffness at low temperatures. In other 13 words, conventional bitumen becomes rigid and brittle at lower temperatures resulting in higher stiffness which is not favorable. However, the modification of bitumen using polymer improves its 14 15 flexibility denoting the possibility to be incorporated in colder environmental conditions. 16





1 Figure 7 Results of shear stiffness modulus (k_{max}) at 30 mm/min application load rate

3 Furthermore, the influence of IVs on the shear energy was evaluated as the results provided in 4 Figure 8. From the results, as expected, it can be inferred that temperature exhibits the dominant impact 5 on the required energy to reach failure where considerably lower energy is needed to reach failure at 6 higher temperature compared to the corresponding value at colder testing temperature. This can be 7 associated with the changes in the viscoelasticity of bitumen at different temperatures. Moreover, the 8 results of conventional emulsion suggest that the energy to the failure is slightly lower at 0 °C, indicating 9 that conventional bitumen due to higher brittleness at low temperatures fails with lower energy. Whereas the polymer-modified emulsion exhibited a higher energy requirement for failure which can 10 be attributed to the changes in bitumen flexibility due to the polymer modification. The results also 11 show that the changes in the dosage of emulsion application rate may not influence the energy for 12 13 conventional emulsion while an increase in the corresponding value decreased the failure energy in the 14 case of polymer-modified specimens. Although such a trend can be associated with the inhomogeneity of modified emulsion as found by CLSM, it can be also inferred that having excessive emulsion can 15 16 contribute to weaker bonds between layers, reducing the overall structural integrity of the pavement 17 (weakening bonding between pavement layers).



2



19 Figure 8 Total shear energy (E_{tot}) to reach failure at 30 mm/min application load rate

20

21 Figure 9 illustrates the IVs' effects on the interface FI parameter. There is an inverse interplay 22 between the shear strength and FI since lower temperatures create a more brittle structure and with 23 regards to high temperatures vice versa. Brittleness is characterized by the inability of a structure to undergo plastic deformation after the peak load is reached, which results in immediate rupture and a 24 25 limited lifespan of the structure. On the other hand, a low fragility index resulted in the material not possessing enough stiffness and therefore a lower peak (17). Therefore, a balance is sought between the 26 27 pre-and post-peak area. The results show that increasing test temperature as the most influential factor 28 reduced the FI which can be correlated to the changes in bitumen lower brittleness at higher temperature. 29 While no considerable influence of tack coat dosages can be detected except slightly lower FI can be observed for the mixtures produced using the highest and lowest proportion of emulsion at lower 30 31 temperatures.





3 Eventually, the 3D contour plots indicating the optimal values of IVs with respect to interface 4 performance are presented in Figure 10. From the figure, the best shear resistance of the interface layer 5 can be achieved when both emulsion application rate and temperature are in the mid-range. These 6 results indicate that exceeding/lacking the emulsion application rate can be detrimental while neither elevated temperature nor lower temperature is favorable due to lower bitumen stiffness and higher 7 8 fragility at the corresponding temperatures, respectively. The emulsion application rate can be 9 controlled during construction. However, the environmental temperature which directly influences 10 pavement performance cannot be restrained. Hence, this study proposes the utilization of the PSC 11 system as will be discussed in the following sections to adjust the pavement temperature which can lead 12 to the construction of resilient pavements. 13





16 Pull-Off Test

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17 Subsequently, the pull-off test was conducted as results displayed in **Figures 11a and 11b**. 18 **Figure 11a** represents the results of 4 pull-off test replicates of slab produced with polymer-modified 19 emulsion and application rate of 300 g/m². Such a constant sampling trend was similar for other slabs 20 showing homogeneous application of emulsions, but the results are not provided here for brevity. 21 **Figure 11b** shows the mean value of changes in maximum pull-off forces obtained for both 22 conventional and polymer-modified emulsions at different application rates. The results indicate that 23 although the conventional emulsion outperformed the polymer-modified emulsion which can be associated with the lower penetration and softening point of polymer-modified emulsion (refer to **Table** 1) or the difference in the homogeneity of emulsions morphology (CLSM results as discussed earlier), the emulsions' application rate plays a critical role in bonding between pavement layers. It can be seen that the optimal tack coat application rate is approximately 300 g/m² for both emulsions. This finding is in agreement with the Leutner shear test outcome and denotes that an increase or decrease in emulsion application rate is not favorable and can lead to shear failure and consequently occurrence of layers slippage and pothole on the pavement which contribute to lower pavement durability.

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Figure 11 Pull-Off Test Results

11 Pavement Solar Collector System

As highlighted in a recent study (11), one significant advantage of PSCs is their capability to 12 13 regulate the temperature at the collector and base layer. This regulation plays a crucial role in mitigating 14 the risk of cold thermal crack formation and brittle shear failure behavior during winter, as well as reducing the likelihood of rutting development and shear failure during summer. To determine the 15 16 possible influence of the PSC system on interface performance, the FE simulations were performed for 17 one day in summer and winter in order to assess the impact of cooling and heating in extreme weather 18 conditions on Interface Shear Strength (ISS) response. The simulation for the summer scenario was 19 performed for 24 hours on August 3rd, 2019, where the ambient air temperature was fluctuating between 20 15.9 and 28.6 °C. Figure 12 shows the temperature of the asphalt interface variations with and without 21 the PSC system with respect to the cumulative harvested heat.

22 The analysis reveals that the PSC system effectively reduces the profile temperature of the asphalt pavement, particularly at the interface layer near the pipe embedment depth. As the fluid flows 23 24 through the PSC system, the temperature at its interface becomes notably cooler compared to the 25 reference section, and this temperature difference progressively increases during the day, reaching its 26 peak around 17:00. Even during nighttime, the PSC system continues to cool down the pavement; 27 however, the temperature difference becomes less pronounced. This can be correlated to the thermal 28 capacity of the asphalt pavement which can retain the absorbed heat, leading to a slower cooling-down 29 process that can extend over several hours throughout the night. The cumulative Harvested Heat (HH) given in Figure 12 indicates that a total of 35 kWh of heat was harvested during the day, where the rate 30 31 of harvesting was higher between 10:00 and 19:00 due to higher ambient temperature. The Leutner 32 shear test results indicated a higher possibility of interface shear failure at higher temperatures. This 33 outcome thus denotes that using a PSC system will reduce the peak temperatures of asphalt pavement leading to an increase in the ISS and consequently the lower chance of shear failure at the interface and 34 35 construction of more climate resilience pavements. It should also be noted that the HH capacity of a PSC system depends on various variables, including weather parameters and operational conditions. As 36 37 a result, the daily HH capacity can change dramatically in a monthly period and should be taken into 38 account in the long-term HH capacity estimation of PSC systems.



Figure 12 Asphalt temperature variations with PSC and without (REF) at the interface of asphalt
 layer vs harvested heat
 3

4 Furthermore, the FE simulations for the winter period were performed on January 5th, 2019. 5 The asphalt temperature values at the interface for the reference and activated PSC system are shown 6 in Figure 13. The FE simulations show that the temperature of the interface was fluctuating between 7 0.5 and -2 °C for the reference section while activating the PSC at midnight increased the temperature 8 of the interface which reached a temperature difference of up to 9 °C around noon. Such an increase 9 can moderate emulsions fragility which can lead to more optimal shear resistance of the interface layer 10 as can be seen based on the desirability index provided in Figure 10. Moreover, since the ambient temperature reached the freezing point around midnight, the inlet temperature of the fluid was set to 25 11 12 °C in order to provide an ice-free asphalt surface. The Injected Heat (IH) to the system was calculated 13 using Equation 7 and a cumulative IH is presented in Figure 13. According to these results, the total 14 IH for the 24 hours was calculated to be 55 kWh. The cumulative IH shows a linear increase since the inlet supply is a high-temperature flow that is provided by the HP, although the injected heat is partially 15 16 supplied from collected (low-temperature) heat in the summertime.

17 In terms of balance between harvested and injected heat, experimental results showed that using 18 a low-temperature supply in wintertime could consume approximately 80% of the collected heat in the 19 summertime (11, 18). It is important to highlight that the test conditions in this study involved using a 20 high-temperature supply, but this is limited to only a few days during winter to prevent freezing of the 21 asphalt surface. Hence, the excess heat remaining in the storage can be effectively utilized for various 22 applications, including providing preheated domestic hot water and serving as a heat source for the 23 heating system of nearby buildings.

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Figure 13 Asphalt temperature variations with PSC and without (REF) at the interface of asphalt
 layer vs injected heat

1 CONCLUSION

2 In order to contribute to climate-resilient and sustainable pavements, this study investigated the impact of a PSC system, emulsion types, and dosages on interlayer performance. The effects of loading 3 4 rates and temperatures on the bonding between interface layers were also assessed using the Leutner 5 shear test. The results clarified that the temperature is the dominant factor that can compromise the 6 interface shear resistance. The optimization analysis illuminated that the utmost interface shear 7 resistance can be achieved at mid-range temperature due to the desirable stiffness and lower fragility of emulsions' base bitumen. It was also found that the loading rate, particularly at both extreme conditions 8 9 (high and low), causes more damage denoting the destructive influence of vehicle 10 acceleration/deceleration on the interface shear resistance. Moreover, the results indicated that the 11 application of emulsions would be only beneficial up to a certain proportion where exceeding/lacking 12 this limit can be detrimental. The pull-off test confirmed this finding. The pull-off test also indicated that, at intermediate temperature, the conventional emulsion outperformed the polymer-modified 13 emulsion due to either lower penetration grade and softening point of base bitumen of polymer-modified 14 15 emulsion or the difference in the homogeneity of emulsions' morphology obtained from CLSM. Whereas, based on the data obtained from the Leutner shear test, polymer-modified emulsion performed 16 better particularly at lower temperatures, denoting the beneficial impacts of emulsion modification 17 using polymer in colder regions. 18

19 It is known that the amount of applied emulsion can be controlled during pavement design and 20 execution; however, the environmental temperature cannot be restrained. Hence, the possibility to construct climate-resilient pavement using a PSC system was researched. The FE simulations indicated 21 22 that utilizing the PSC system in the summertime, in addition to harvesting renewable energy, can 23 effectively cool down the asphalt temperature at the interface (up to 12 °C) resulting in higher interface 24 shear strength and construction of more climate-resilient pavements. Moreover, heating the asphalt 25 pavement to provide an ice/snow-free surface in the wintertime also benefits the interface shear strength 26 by moving it away from the brittle response zone which also beneficially contributes to higher durability 27 of the interface layer.

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37 AUTHOR CONTRIBUTIONS

The authors confirm their contribution to the paper as follows: study conception and design: S.R. Omranian; data collection: S.R. Omranian., T. Ghalandari., E. Djug, B. Craeye; analysis and interpretation of results: S.R. Omranian., T. Ghalandari.; draft manuscript preparation: S.R. Omranian, T. Ghalandari, W. Van den bergh, C. Vuye. All authors reviewed the results and approved the last version of the manuscript.

43 DECLARATION OF CONFLICTING INTERESTS

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